

McQUAY-NORRIS

Chassis Parts Catalog No. 45

KING BOLT SETS

KING BOLTS AND BUSHINGS

SPRING SHACKLE KITS

SPRING BOLTS AND BUSHINGS

SILENT "U" ASSEMBLIES

INTERMEDIATE RODS

TIE ROD SOCKETS

DRAG LINK ASSEMBLIES

KNUCKLE SUPPORT PIN ASSEMBLIES

KNUCKLE SUPPORT PINS AND BUSHINGS

CONTROL ARM SHAFT ASSEMBLIES

CONTROL ARMS

STEERING KNUCKLE SUPPORTS

RADIUS ROD ASSEMBLIES

FRONT COIL SPRINGS AND SPACERS

IDLER ARM SUPPORTS

STABILIZER LINK REPAIR KITS



McQuay-Norris Mfg. Co.
ST. LOUIS-CONNERSVILLE-INDIANAPOLIS-TORONTO



CHASSIS PARTS

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for **A. C. F. BUS**

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1937-40	26S.....	6	KA-106				

for **AEROCOACH BUS**

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1938-41	D, E, EF1, EFS, EFT, PB-20....	6-8	KA-97	1940-46	P-29, P-33, P-37, P-45-37, P-46-37, PB-20, EFI, EFT.....	6-8	KA-106

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1938-41	D, E, EFI, EFS, EFT, PB-20.....	6-8	ES-123 ES-122
	(Used with Straight Rod)			
	(Used with Curved Rod)			

for **AUTOCAR**

KING BOLT SETS

1931-46; C40D, C50, C50D, C50T, C60, C70, C70D, C70T, C80, C90T, DF, DFT, DH, DL, DP, N, D, NA to NF, NL, 6N, 6X4DF, 6X2N, NFT, NH, NT, RLS, UD, UDF, UDFT, UDT, UNT, URB, URL, URLS, U30, U40, U40T, U40D, U50, U60, U60T, U70T, 6UD, 6X2D, 6X2DF, 6X2UD, 1UTR to 3UTR, 3TR, 4TR, 5TR, C-4062, C-4064, C-7062, C-7064, C-7066, C-50-2494, U-4062, U-7062, U-7064, X-320, 2½-15½ Ton, 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A, 35100.

1932-35; R, RE, RF, RG, 1½-6 Ton; 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 31000, 31000H.

1932-36; A, D, DE, DP, DT, RH, RHD, RHT, 6D, 6RD, 6X2RH, 1½-9 Ton; 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 33000, 33000H.

1937-41; A, B, UA, UB, C10, C10T, C20, C20T, DC10, DC20, U10, U10T.

Uses Bolts and Bushings Listed Under Timken Axle 31007, 31008, 31013, 31015.

1937-43; C30, C30T, C40, C40T, C50T, C60T, C70T, RL, RLD, RM, RMT, UB, U10, U10T, U20, U20T, U30T, 1TR, 2TR, 3TR, RH, RHD, 6X2RL, 6XRL, 7½-10 Ton, 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 32502.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-42	RL, RM, UB, ITR, RLD, RMT, 2TR, 3TR, 6X2RL, C30, C30T, C40, C40T, C50T, C70T, U20, U20T, U30T, U10, U10T.....	6	ES-123 ES-122
	(Used with Straight Rod)			
	(Used with Curved Rod)			
1937-46	D, DP, DF, DH, DL, UD, UDF, URB, URL, 1UTR, 3UTR, 3TR, 4TR, 5TR, 6X4DF, 6X2DF, NF, NL, U30, U40, U40D, U40T, U50, U60, U60T, U70, C50T, C70, C70D, U70T, C80, C90T, C70T, C4064, C7062, U7062, C7064, U7064.....	6	ES-133 ES-138
	(Used with Straight Rod)			
	(Used with Curved Rod)			

for **AVAILABLE TRUCK**

KING BOLT SETS

1931-46; W140, T12, T20, X-20, W-120, C-100, C-200, C-250, C-300, W200, W170, W210, X-170, X-270, P-105, P-106, X-110, X-120, X-140, ¾-5 Ton, 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H, 30010, 31000H.

1931-46; T-23, 2½ Ton; W230, W240, X-300, C-450, C-500, 3-4 Ton, 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 33000, 33000H, 33010H.

1931-48; T27, T35, T37, T39, T43, W300, W400, X-310, X-320, X-400, X-410, C400LSP, CS500SP, C-550, CS550SP, C-600, C-650, CS-400LSP, 2½-10 Ton, 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A, 35000H.

1942-48; C400L, CS-200SP, C-250SP, CS-250SP.

Uses Bolts and Bushings Listed Under Timken Axle 32502, 32502H.

CHASSIS PARTS

**for AVAILABLE TRUCK**
TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-46	C100, CS100, C200, CS200, C250, CS250, CS250L, CS300, CS300L, CS200SP, CS250SP, C250B, C400LB, CS400, CS400L, CS500, C500, P105, P106, P107, WS115, WS125, WS145, WS155, WS175, WS245, WS285, X110, X120, X150, X170, X210, X240, X300.....			
	(Used with Straight Rod)	ES-123
	(Used with Curved Rod)	ES-122
1937-46	WS245, WS305, X400, WS405, CS400LSP, C550, CS550, C600, CS600, 612, C650, UC35.....			
	(Used with Straight Rod)	ES-133
	(Used with Curved Rod)	ES-138

for BANTAM**SHACKLE KITS & PARTS**

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1941	Bantam BRC, 1/4 Ton.....	4									
	Right Side	Fr.	UA67 Silent U Shackle 1		UB-26	2	S-1121	2	SB-A117	2
	Left Side	Fr.	UA-66 Silent U Shackle 1		UB-27	1				
	Right Side	Rr.	S-1121	2	SB-A117	2	UA-66 Silent U Shackle 1	1	UB-27	1
	Left Side	Rr.					UA-67 Silent U Shackle 1	1	UB-26	1
										UB-26	2

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1930-41	Austin A, 275, 375, 475; Bantam 60, 65.....	4	KA-82R				

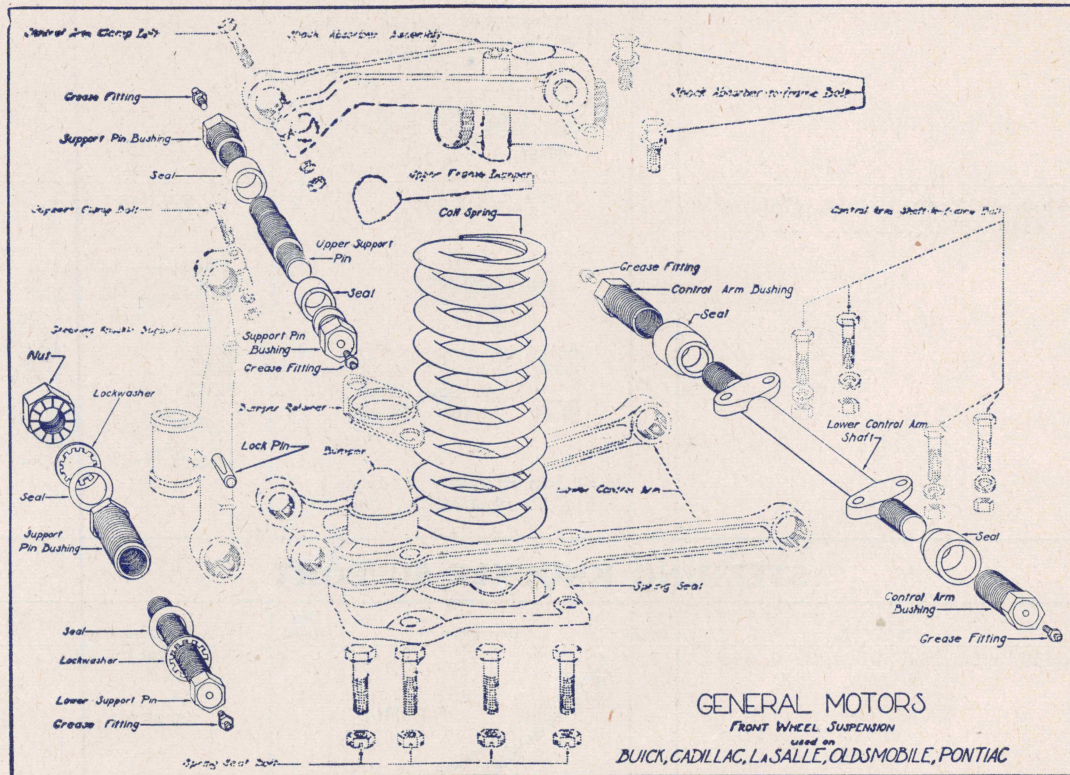
NOTE: KA-82R consists of Bolts and Bushings only.

for BECK BUS**TIE ROD SOCKETS, DRAG LINKS & RODS**










YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-45	Luxuryliner, Mainliner, Series 185, Steeler, Super 19, 190.....			
	(Used with Straight Rod)	ES-123
	(Used with Curved Rod)	ES-122
1940-45	Luxuryliner, Mainliner, 220.....			
	(Used with Straight Rod)	ES-133
	(Used with Curved Rod)	ES-138

for BIEDERMAN TRUCK**KING BOLT SETS**1935-38; 30, 40, 50, 2-3 Ton.
Use Bolts and Bushings Listed Under Clark Axle F308.**for BROCKWAY BUS & TRUCK****KING BOLT SETS**1934-47; 50-E-1, 50-E, 1-1 1/2 Ton; B17, B21, B25, B31, B37, B43, C31, C37, J37, K31, L21, L31, M83, M88, M92, 37C, 37D, 78, 80, 83, 87, 88, 90X, 92, 93, 94, 96, 110, 112, 125X, 125E, 128, 1 1/2-4 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H, 31000H.
1938-47, D49, E49, ES49, E55, ES55, E61, ES61, F49, F55, F61, G49, G55, H49, H55, J55, M160X4, M162, M165X5, M166, 146W, 152, 153, 154, 154W, 154WH, 156, 160X4.
Uses Bolts and Bushings Listed Under Timken Axle 35000, 35100, 35020H.

for **BUICK**
TYPE OF WHEEL SUSPENSION USED ON 1937-48 BUICK



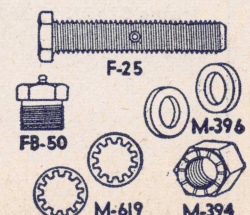
KNUCKLE SUPPORT PIN ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-48	3740, 3760, 3840, 3860, 3940, 3960, 4040, 4050, 4060, 4070, 4140, 4150, 4160, 4170, 4190, 4260, 4270, 4290, 4670, 4770, 4870.....	8	FA-038 Upper  F-21    F-21 Pin Provides Approx. 1 1/4° Camber Adjustment.	2	FA-02 Lower  F-2    	2

NOTE: On models 4140 and 4150 the Lower Support Pin Assembly FA-02 (with 7/8" Dia. Pin) is for use only to the following Frame Serial Numbers:




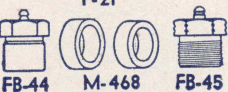

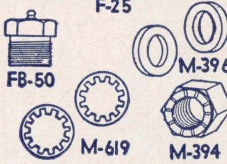
Series	To Frame Nos.	Flint	California	Linden
41, 41SE, 46, 46S, 46SSE, 49	14158073	24133445	34141796	
44, 44C, 44S, 47	14148881	24133039	34138300	
50 Series	14157976	24133445	34141796	

FA-046 Lower

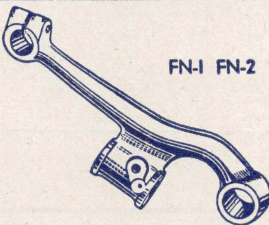


After the above Frame Serial Numbers use FA-046 (with 1 3/16" Dia. Pin) on models 4140 and 4150.

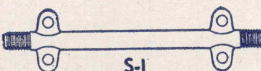
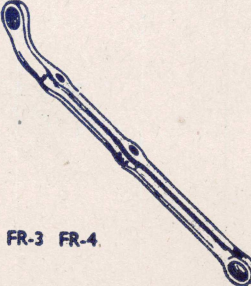
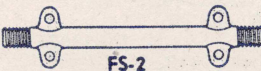
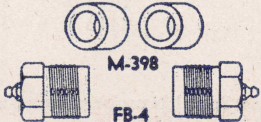
for **BUICK****KNUCKLE SUPPORT PIN ASSEMBLY**

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1938-40	3880, 3890, 3980, 3990, 4080, 4090..	8	FA-51 Upper  F-27 K-1074  FB-56 M-396	2		
1942-48	4240, 4250, 4640, 4650, 4740, 4750, 4840, 4850.....	8	FA-038 Upper  F-21  FB-44 M-468 FB-45 F-21 Pin Provides Approx. 1 1/4° Camber Adjustment.	2	FA-046 Lower  F-25  FB-50 M-396 M-619 M-394	2

STEERING KNUCKLE SUPPORT

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-39	3740, 3760, 3840, 3860, 3940, 3960..	8	 FN-1 FN-2		FN-1 Right FN-2 Left	1 1

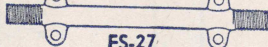

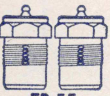
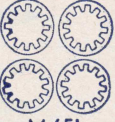

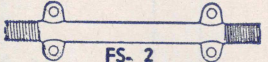

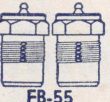

CONTROL ARM AND SHAFT ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937	3740 to frame 3146149; 3760 to frame 3145732.....	8	FS-1 Lower  S-1	2	FR-3 Lower Left Front or Right Rear FR-4 Lower Right Front or Left Rear 	2 2
1937-38	3740 after frame 3146149; 3760 after frame 3145732; 3840, 3860.....	8	FA-013 Lower  FS-2  M-398 FB-4	2	FR-3 FR-4 FR-3 Lower Left Front or Right Rear FR-4 Lower Right Front or Left Rear	2 2



NOTE: Use Bushing FB-4 and Seal M-397 for early 1937 cars having Late Type Control Arms with Bushings at Shaft End. Bushings and Seals are not required for the Original Arms.
When using FR-3 and FR-4 on these models, replace original Inner Shaft with two FA-013 Control Arm Shaft Assemblies.

CONTROL ARM AND SHAFT ASSEMBLY



for **BUICK**

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940-45	4040, 4050, 4060, 4070, 4140, 4150, 4160, 4170, 4190, 4240, 4250, 4260, 4270, 4290.....	8	<p>FA-50 Lower</p>  <p>FS-27</p>  <p>M-397</p>  <p>FB-55</p>  <p>M-651</p>  <p>M-630</p>	2		
1946-48	4640, 4650, 4670, 4740, 4750, 4770, 4840, 4850, 4870.....	8	<p>FA-90 Lower</p>  <p>FS- 2</p>  <p>M-397</p>  <p>FB-55</p>  <p>M-651</p>	2		

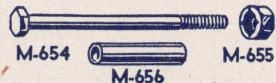
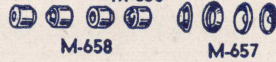
FRONT COIL SPRINGS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-47	(1937-38) 40 Fenderwells, 60 Regular, All to Frame 1-3226185 Flint, 2-3242131 Calif., 3-3246767 Linden; (1939) 40 Fenderwells, 60 Regular; (1940) 40, 41, 51, 51C, 56C, 56S, 59, 60 Export, 66, 66S, 71C, 76C; (1941) 60, 61, 66, 66S, 70; (1941) RHD: 44, 44C, 44S, 47; (1941-42) 41, 41SE, 44, 44C, 46, 46S, 46SSE, 47, 48, 48S, 49, 50; (1942-47) 50, 51, 51C, 56C, 56S; (1942-47) RHD: 44, 44C, 47, 48, 48S; (1946-47) 40.....	8	<p>FCS-5</p>  <p>FCS-5</p>	2	<p>Coil Springs should ALWAYS be replaced in pairs.</p> <p>Sold ONLY 2 Springs in a package.</p>	
1939-47	(1939) 60 Fenderwells; (1940) 61, 61C, 66C, 70 except Conv. Front High Spring; (1941) RHD: 60, 70; (1941-47) 60, 70 High Springs; (1942) RHD: 60, 70; (1942) 71, 71C.....	8	<p>FCS-6</p>  <p>FCS-6</p>	2	<p>Coil Springs should ALWAYS be replaced in pairs.</p> <p>Sold ONLY 2 Springs in a package.</p>	

for **BUICK****FRONT COIL SPRING SPACERS**

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-40	3740, 3760, 3840, 3860, 3880, 3890, 3980, 3990, 4080, 4090.....	8	M-631 		Spacer—.125 Thick Install spacers on the flatted end of the coil spring.	
1939-48	3940, 3960, 4040, 4050, 4060, 4070, 4140, 4150, 4160, 4170, 4190, 4240, 4250, 4260, 4270, 4290, 4640, 4650, 4670, 4740, 4750, 4770, 4840, 4850, 4870.....	8	M-632 		Spacer—.125 Thick Install spacers on the flatted end of the coil spring.	

STABILIZER LINK REPAIR KIT

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-48	3740, 3840, 3860, 3940, 3960, 4040, 4050, 4060, 4070, 4140, 4150, 4160, 4170, 4240, 4250, 4260, 4270, 4640, 4650, 4670, 4740, 4750, 4770, 4840, 4850, 4870.....	8	 M-654 M-655 M-656		FA-84 Front	2
1940-41	4040, 4050, 4060, 4070, 4140, 4150, 4160, 4170, Except 44, 44C, 44S and 47.....	8	 M-658 M-657		FA-84 Rear	2

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1924-33	1924, 4 cyl. models; Standard 6, Series 115, 116, 40, 6 cyl.; 860, 3260, 3360, 8 cyl.....	4 6-8	KA-13	1934-48	3440, 3540, 3640, 3740, 3760, 3840, 3860, 3940, 3960, 4040, 4050, 4060, 4070, 4140, 4150, 4160, 4170, 4240, 4250, 4260, 4270, 4640, 4650, 4670, 4740, 4750, 4770, 4840, 4850, 4870.....	8	KA-24
1924-33	Master 6, Series 120, 121, 128, 129, 50, 60, 6 cyl.; 880, 890, 3280, 3290, 3380, 3390, 8 cyl.....	6-8	KA-14	1936-39	3660, 3680, 3780, 3880, 3980.....	8	KA-25
1929-31	1931 Series 50, 8 cyl.; 1929-30 Marquette Series 30, 6 cyl.....	6-8	KA-49	1936-45	3690, 3790, 3890, 3990, 4080, 4090, 4190, 4290.....	8	KA-110

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1934-35	3440, 3540.....	8	Rr.	UB-1	4	UA-17* Silent U Shackle 2		UB-1	4
1936	3640.....	8	Rr.	UA-37* Silent U Shackle 2		UB-16	4	UA-37* Silent U Shackle 2		UB-16	4
1937	3740, 3760.....	8	Fr. Rr.	See Wheel Suspension Parts Listings. S-1218	4	SB-338	4	S-1218	4	SB-338	4
1937	3780, 3790.....	8	Rr.	S-1219	4	S-1219	4

NOTE: All cars built after 1937 are equipped with Coil Springs. See Wheel Suspension Parts Listing.
★Silent U Shackles marked * used as original equipment.

TIE ROD SOCKETS, DRAG LINKS & RODS

for **BUICK**






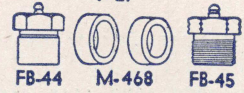

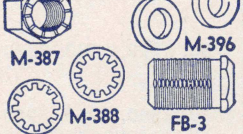



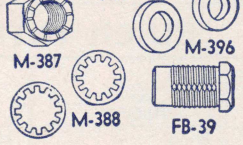

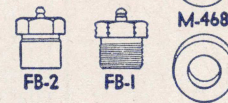

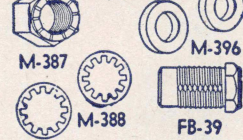
YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1934-35	3490, 3590	8	ET-55
1934-36	3440, 3540, 3640 (For Right Rod) (For Left Rod)	8	ES-40 ES-40	ET-53 ET-53
1936	3660 (For Right Rod) (For Left Rod)	8	ES-52 ES-52	ET-66 ET-66
1936	3680, 3690 (For Right Rod) (For Left Rod)	8	ES-52 ES-52
1937	3740, 3760 (For Right Rod) (For Left Rod)	8	ES-101 ES-101	ET-66 ET-66
1937-39	3780, 3790, 3880, 3890, 3980, 3990 (For Right Rod) (For Left Rod)	8	ES-101 ES-101
1938-48	3840, 3860, 3940, 3960, 4040, 4050, 4060, 4070, 4140, 4150, 4160, 4170, 4190, 4260, 4270, 4290, 4670, 4770, 4870.....	8	ES-71
1940	4080, 4090..... (For Right Rod) (For Left Rod)	8	ES-101 ES-101
1942-48	4240, 4250, 4640, 4650, 4740, 4750, 4840, 4850.....	8	ES-128

BUICK INTERCHANGEABILITY LIST OF CHASSIS PARTS

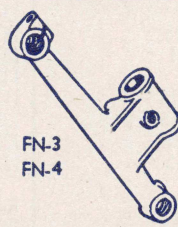
Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
103895	M-86	501599	M-396	1313896	FB-56	1399890	ES-52R
106517	M-85	1234601	ET-18	1314213	M-389	1399891	ES-52L
107822	M-655	1247193	ET-11		M-396	3650164	M-657
115003	SB-175	1252536	K-1054			5325788	M-658
123009	SB-175	1266459	ET-53	1314778			
134631	M-226			1314779	ES-101		
138569	M-388	1273593	ET-42	1314778	ES-101R		
144503	M-619	1282336	K-1132	1314779	ES-101L		
148393	M-225	1283114	ET-55	1314790	ES-71R		
166061	KB-1503	1283222	ET-54	1314791	ES-71L		
		1283856	UB-1	1314889	FCS-5		
166643	KB-8873	1288629	K-1173	1314890	FCS-5		
167176	M-91	1289123	M-228	1314891	FCS-6		
185001	M-95	1289229	M-151	1314950	FCS-5		
185004	M-94	1289232	KB-256				
188974	K-944			1315045	FCS-6		
188975	K-930	1289238	K-1172	1317791	FCS-5		
193085	M-533	1292225	M-92	1317792	FCS-5		
230857	K-1074	1293677	UB-16	1319729	KB-311		
231210	K-1126	1294167	ET-61	1319776	M-106		
231549	ET-66	1295854	U-37	1321012	FCS-5		
		1296333	S-1218	1323034	FN-13		
231733	FR-3	1296474	S-1219	1323035	FN-14		
231734	FR-4	1296975	SB-338	1323036	F-25		
231742	M-387	1297819	FCS-5	1323037	FB-50		
231759	F-2						
231760	F-21	1297864	FN-1	1323255	FCS-5		
231859	FS-1	1297865	FN-2	1323414	FCS-5		
231905	KB-9483	1298347	ET-61	1324479	FCS-5		
231983	FB-3	1298827	FB-44	1324638-39	ES-128		
231994	FR-4	1299316	F-21	1328595	FB-55		
231995	FR-3	1303544	FS-2	1328596	FS-27		
		1304860	FB-4	1334054	FB-55		
231996	FS-2	1305013	M-631	1393223	FA-046		
231997	FB-4	1310016	FN-1	1393367	FA-50		
402567	U-1	1310017	FN-2				
410737	M-654			1393411	FA-90		
410738	M-656	1310096	FCS-5	1394793	KA-24		
411146	M-398	1310128	M-632	1394942	FA-038		
411817	M-468	1310360	FCS-5	1394943	FA-038		
412108	M-394	1310411	FCS-5	1394944	FA-02		
500863	FB-45	1310412	FCS-6	1394946	FA-013		
500906	FA-84	1312656	FN-11				
		1312657	FN-12	1399694	ES-40R		
501598	M-397	1313894	F-27	1399695	ES-40L		

CHASSIS PARTS

for CADILLAC & LaSALLE KNUCKLE SUPPORT PIN ASSEMBLY


Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1934-40	Cadillac: 1936-40, 3660 to Engine No. 6014024 on LHD and 6015358 on RHD, 3670, 3675, 3765, 3770, 3775, 3865, Except 160" WHB, 3875, 3975, 4075, 8 Cyl.; 3680, 3685, 3785, 12 Cyl.; 3790, 3890, 3990, 4090, 16 Cyl.; LaSalle: 1934, 350; 1935, 3550.....	8- 12- 16	FA-04 Upper  F-3 	2	FA-05 Lower  K-1074 F-7 	2
1936-39	Cadillac: 3660 after Engine No. 6014024 on LHD and 6015358 on RHD, 3760, 3860, 3860S, 3865-160" WHB, 3960S; LaSalle: 3650, 3750, 3850.....	8	FA-038 Upper  F-21 	2	FA-02 Lower  F-2 	2
1939-40	Cadillac: 3961, 4060S, 4062, 4072.. LaSalle: 3950, 4050, 4052.....	8	FA-038 Upper  F-21 	2	FA-028 Lower  F-18 	2
1941-48	Cadillac: 4160S, 4161, 4162, 4163, 4167, 4175, 4260S, 4261, 4262, 4263, 4267, 4275, 4660S, 4661, 4662, 4675, 4760S, 4761, 4762, 4775, 4860S, 4861, 4862, 4875.....	8	FA-041 Upper  F-23 	2	FA-028 Lower  F-18 	2

STEERING KNUCKLE SUPPORT

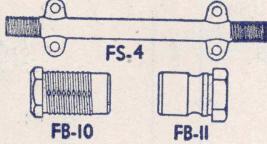
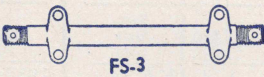
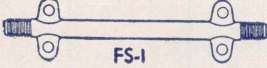
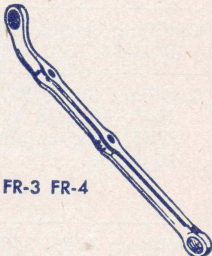
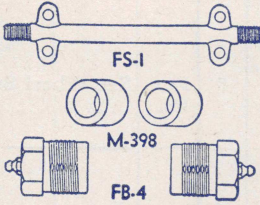
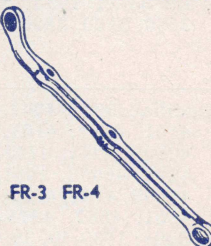
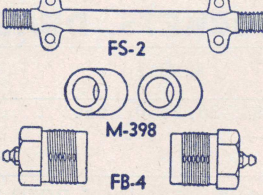
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-39	Cadillac: 3760, 3860, 3860S, 3865-160" WHB, 3960S; LaSalle 1937-38, 3750, 3850.....	8	 FN-3 FN-4		FN-3 Right FN-4 Left	1 1

For complete view showing type of Wheel Suspension Parts for 1934-48 Cadillac-LaSalle, see panel under BUICK.

FRONT COIL SPRINGS

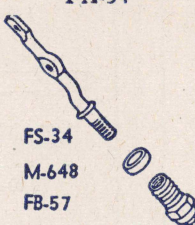
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-47	3950, 4050, 4060S, 4062, 4072, 4160S, 4161, 4162, 4163, 4261, 4263, 4661, 4761.....	8	FCS-7  FCS-7	2	Coil Springs should ALWAYS be replaced in pairs. Sold ONLY 2 Springs in a package.	

**for CADILLAC & LaSALLE
CONTROL ARM AND SHAFT ASSEMBLY**

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1935-36	Cadillac: 3660 to Engine No. 6014024 on LHD and 6015358 on RHD... LaSalle: 3550.....	8	FA-015 Lower  FS-4 FB-10 FB-II	2		
1936	Cadillac: 3660 after Engine No. 6014024 on LHD and 6015358 on RHD..... LaSalle: 3650.....	8	FS-3 Lower  FS-3	2	FR-3 Lower Left Front or Right Rear FR-4 Lower Right Front or Left Rear	2 2
NOTE: Use Bushing FB-4 and Seal M-398 with FS-3 Shaft, FR-3 and FR-4 Control Arms for "3650" and Late "3660" Model cars having Late Type Control Arms with Bushings at Shaft End. Bushings and Seals are not required for Original Arms.						
1937	Cadillac: 3760. LaSalle: 3750	8	FS-1 Lower  FS-1	2	FR-3 FR-4  FR-3 Lower Left Front or Right Rear FR-4 Lower Right Front or Left Rear	2 2
NOTE: Use Bushing FB-4 and Seal M-398 with FS-1 Shaft, FR-3 and FR-4 Control Arms for "3750" and "3760" Model cars having Late Type Control Arms with Bushings at Shaft End. Bushings and Seals are not required for Original Arms.						
1938-39	Cadillac: 3860, 3860S, 3865-160" WHB, 3960S, 3961; LaSalle: 3850.	8	FA-012 Lower  FS-1 M-398 FB-4	2	FR-3 Lower Left Front or Right Rear FR-4 Lower Right Front or Left Rear  FR-3 FR-4	2 2
1940-48	Cadillac: 4060S, 4062, 4072, 4160S, 4161, 4162, 4163, 4167, 4175, 4260S, 4261, 4262, 4263, 4267, 4275, 4660S, 4661, 4662, 4675, 4760S, 4761, 4762, 4775, 4860S, 4861, 4862, 4875; LaSalle: 4050, 4052.....	8	FA-013 Lower  FS-2 M-398 FB-4	2		



for CADILLAC & LA SALLE IDLER ARM SUPPORT

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-48	3950, 3961; 4050, 4052, 4060S, 4062, 4072; 4160S, 4161, 4162, 4163, 4167, 4175, 4260S, 4261, 4262, 4263, 4267, 4275, 4660S, 4661, 4662, 4675, 4760S, 4761, 4762, 4775; 4860S, 4861, 4862, 4875....	8	FA-94  FS-34 M-648 FB-57	1		

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1927-29	LaSalle: 303, 328.....	8	KA-14	1937-40	Cadillac: 3760, 3860, 3860S after Engine 6273010; 3865 - 160" Wheelbase; 3960S, 3961, 4060S to Engine 6320663; 4062 to Engine 8320013. LaSalle: 3750, 3850, 3950, 4050 to Engine 2320953; 4052 to Engine 4320092	8	KA-30
1934-36	Cadillac: 1936, 3660. LaSalle: 1934-36, 350, 3550, 3650.....	8	KA-49	1940-48	Cadillac: 4060S after Engine 6320662; 4062 after Engine 8320012; 4072, 4160S, 4161, 4162, 4163, 4167, 4175, 4260S, 4261, 4262, 4263, 4267, 4275, 4660S, 4661, 4662, 4675, 4760S, 4761, 4762, 4775, 4860S, 4861, 4862, 4875, 4876. LaSalle: 4050 after Engine 2320952; 4052 after Engine 4320091.....	8	KA-99
1936-40	Cadillac: 3670, 3675, 3775, 3875, 3975, 4075, 8 cyl.; 3680, 3685, 3785, 12 cyl.; 3890, 3990, 4090, 16 cyl.....	8-12-16	KA-46				
1937-38	Cadillac: 3765, 3770, 3865 except 160" Wheelbase.....	8	KA-43				

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1934-40	Cadillac: 1936-40, 3660, 3760, 3860, 3860S, 3865-160" Wheel Base; 3960S, 4060S. La Salle: 1934, 350; 1936-38, 3650, 3750, 3850.....	8	Fr. Rr.	UA-17* Silent U Shackle	2	UB-1	4
1939-48	Cadillac: 3961, 4062, 4072, 4160S, 4161, 4162, 4163, 4167, 4175, 4260S, 4261, 4262, 4263, 4267, 4275, 4660S, 4661, 4662, 4675, 4760S, 4761, 4762, 4775, 4860S, 4861, 4862, 4875, 4876. LaSalle: 1939-40, 3950, 4050, 4052.....	8	Fr. Rr.	SB-760	4	SB-760	8

★Silent U Shackles marked * used as Original Equipment.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1935-36	Cadillac: 1936, 3660. LaSalle: 1935-36, 3550, 3650. (For Right Rod) (For Left Rod)	8	ES-47 ES-47	ET-66 ET-66
1937-38	Cadillac: 1937-38, 3760, 3860, 3860S, 3865 (160" WHB.); LaSalle: 1937-38, 3750, 3850..... (For Right Rod) (For Left Rod)	8	ES-58 ES-58	ET-66 ET-66
1939-48	Cadillac: 3950, 3960S, 3961, 4060S, 4062, 4072, 4160S, 4161, 4162, 4163, 4167, 4175, 4260S, 4261, 4262, 4263, 4267, 4275, 4660S, 4661, 4662, 4675, 4760S, 4761, 4762, 4775, 4860S, 4861, 4862, 4875, 4876. LaSalle 4050, 4052.....	8	ES-103

for **CADILLAC & LA SALLE**
INTERCHANGEABILITY LIST OF CHASSIS PARTS

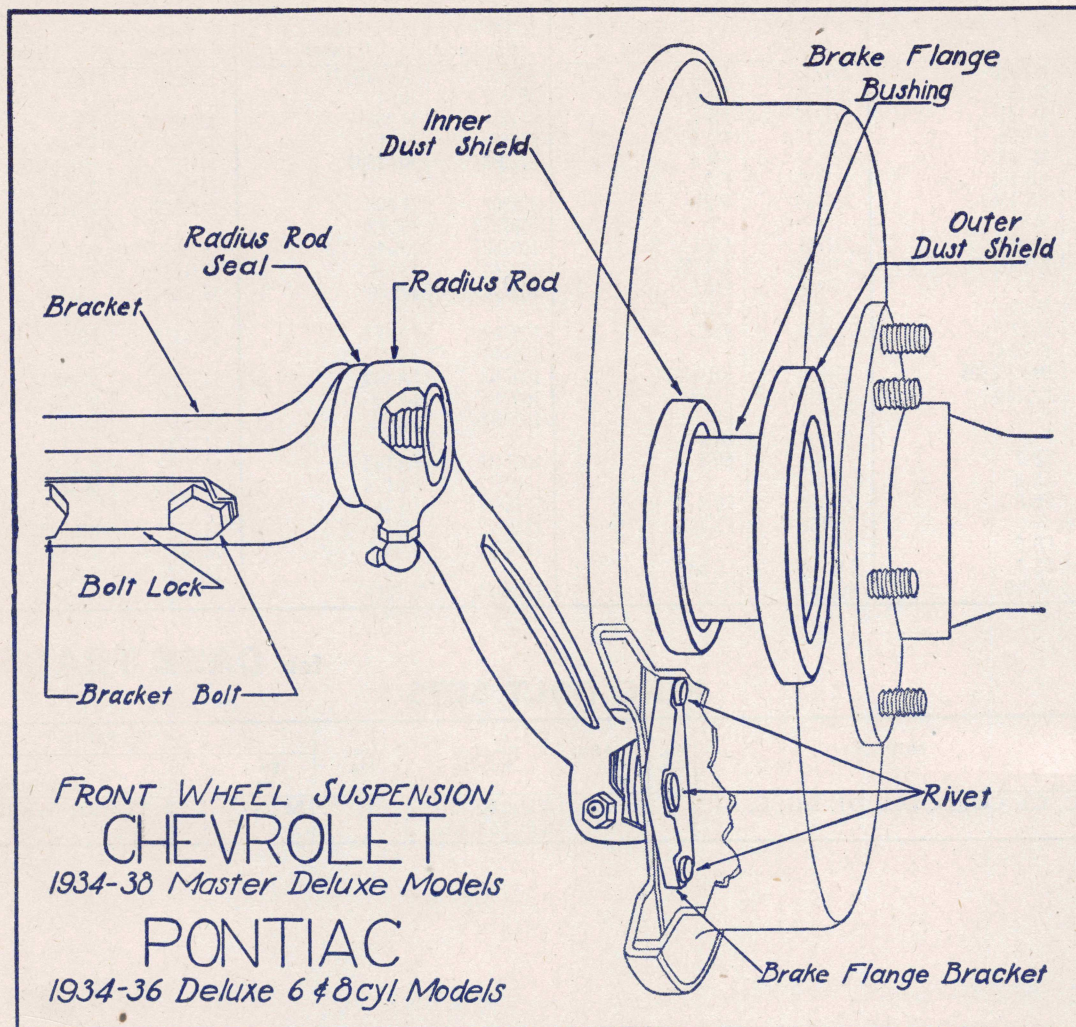
Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
58060	K-1090	231733	FR-3	402569	Use 402571	1298827	FB-2
76175	M-79	231734	FR-4	402571	UB-1		
117923	M-131	231739	FS-3	411817	M-468	1304860	FB-4
134631	M-226	231742	M-387	500863	FB-1	1403191	ET-55
138565	M-388	231743	FB-3	870954	KB-1503	1411913	Use 148582
148582	KB-262	231759	F-2			1414509	K-1181
166061	KB-1503-S	231760	F-21	908502	M-408	1419929	K-1196
167176	M-91			1097370	KA-49		
178723	M-388	231761	FB-1	1097401	KA-46	1421680	ES-58 SB-760 F-18 FB-39
184397	K-930	231843	K-1193	1097402	FA-04	267169	
		231848	FN-3	1097403	KA-30	1427894	
		231849	FN-4			1433359	
185000	M-95	231859	FS-1	1097404	FA-038	1433394	
230679	M-225			1097405	KA-99		
230857	K-1074	231905	KB-9483	1097406	FA-041	1434264	M-485
231209	Use 231905	231946	ET-66	1097407	FA-05	1435819	M-398
231210	K-1126	231983	FB-3	1097409	FA-02	1437021	M-396
231273	F-7	231994	FR-4			1437768	FS-2
231274	F-3	231995	FR-3	1097410	FA-013	1438192	K-1216
231294	FB-7			1097411	FA-028	1438193	M-489
231490	FB-8	231997	FB-4	1266832	FB-10		
231491	FB-9	267168-9	ES-103	1286022	FB-11	1438194	KB-303
231492	FB-6	267169	ES-58	1286211	M-96	1438440	M-488
231528	FS-4	1421680				1441127	F-23
231730	M-389	402567	U-1	1296474	S-1219		

for **CASE TRACTOR**
KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt	King Bolt Bushing	Lock Pin	OTHER PARTS		
						Stock No.	No. Used	Description
1929-46	C, CI, CO; D, DH, DI, DO, L, LI.	4	KB-263 Up. KB-263 Lr.	M-147	2	Thrust Washer

CHASSIS PARTS

for **CHEVROLET**
TYPE OF WHEEL SUSPENSION USED ON 1934-38 CHEVROLET



RADIUS ROD PARTS

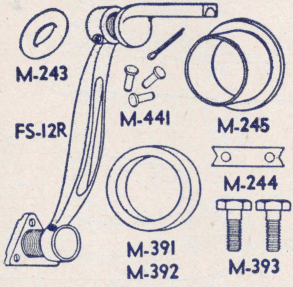
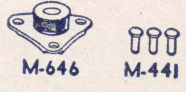
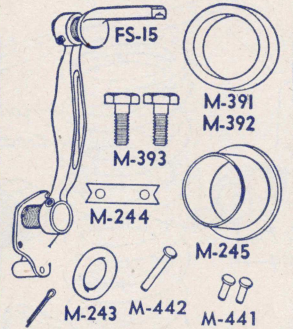
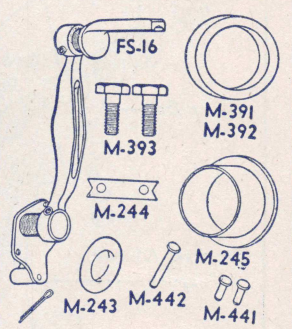
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1934-38	DA, EA, Master, FA, GA, HA, Master De Luxe.....	6	FA-020 Universal Type Right or Left .003 Undersize Threads	2	M-640 (Both Sides) Brake Flange Bushing and Dust Shield Assembly	1
			<p>FS-10R M-391 M-392 M-245 M-244 M-243 M-393</p>		<p>M-245 M-391 M-392</p>	

(Continued on next page)

RADIUS ROD PARTS

for **CHEVROLET**

(Continued from preceding page)

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1934-35	DA, EA, Master.....	6	FA-021 Universal Type Right or Left Standard Thread 	2	M-650 Brake Flange Bracket Standard Right or Left 	2
1936-38	FA, GA, HA, Master De Luxe	6	FA-022L Left Side Standard Thread 	1	FA-022R Right Side Standard Thread 	1

IMPORTANT

The threaded parts in Radius Rod Assemblies FA-020R, FA-021R, FA-022R, and FA-022L are especially selected for proper fit and should *a/ways* be installed as marked. Parts with the same paint markings should *a/ways* be installed together.

RED Paint indicates the radius rod and spring housing bracket (and brake flange bracket when included) to be installed on the **RIGHT** side of the car, while **BLUE** paint indicates the parts to be installed on the **LEFT** side of the car.

YELLOW paint indicates end of radius rod that is to be assembled to brake flange bracket and that **THREADS ARE STANDARD SIZE**, while **GREEN** paint indicates that **THREADS ARE .003 UNDERSIZE**.

The flange bushings in these assemblies are broached and burnished to exact size, eliminating any necessity for fitting. They should always be soaked in light motor oil for ten minutes before installing.

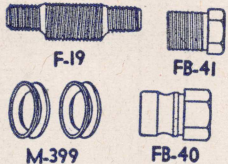
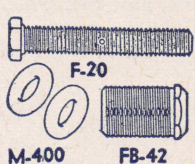
Complete instructions for installing, identifying, assembling and adjusting, are included in every box.

CHASSIS PARTS


TYPE OF WHEEL SUSPENSION USED ON 1939-48 CHEVROLET



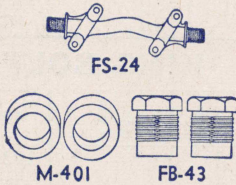
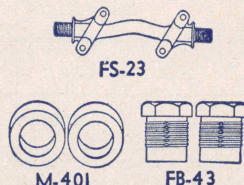
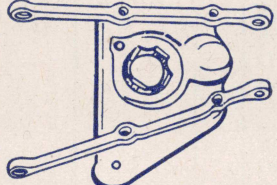
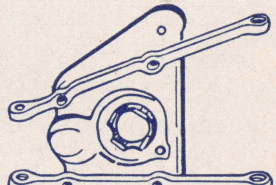
for CHEVROLET KNUCKLE SUPPORT PIN ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-48	JA, KH, AG, BG, Master De Luxe; KA, AH, BH, Special De Luxe, DJ, EJ Stylemaster, DK, EK Fleetmaster. Trucks: JA, KH, AG, BG, Sedan Delivery. Canadian Pass. Cars: 1939-40, 10 Series; 1941-47, 10, 12 Series.....	6	FA-034 Upper 	2	FA-035 Lower 	2

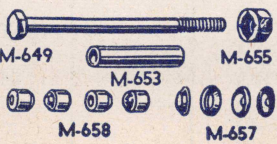
STEERING KNUCKLE SUPPORT

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-48	JA, KA, KH, AG, AH, BG, BH, Special De Luxe & Master De Luxe, DJ, EJ Stylemaster. Canadian Pass. Cars: 1939-40, 10 Series; 1941-47, 10, 12 Series.....	6	 FN-5 FN-6		FN-5 Right FN-6 Left	1 1




CONTROL ARM AND SHAFT ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-48	JA, KH, AG, BG, Master De Luxe; KA, AH, BH, Special De Luxe; DJ, EJ, Stylemaster, DK, EK, Fleetmaster. Trucks: JA, KH, AG, BG, Sedan Delivery. Canadian Pass. Cars: 1939-40, 10 Series; 1941-47, 10, 12 Series.....	6	FA-036R Lower Right Side 	1	FA-036L Lower Left Side 	1
			FA-52 Lower Right Side (With Spring Seat) 	1	FA-53 Lower Left Side (With Spring Seat) 	1

STABILIZER LINK REPAIR KIT

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-48	JA, KA, KH, AG, AH, BG, BH, DK, DJ, EK, EJ. Canadian Pass. Cars: 1939-40, 10 Series; 1941-47, 10, 12 Series.....	6	FA-85 Front 	2		

for **CHEVROLET****FRONT COIL SPRINGS AND SPACERS**

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1934-38	DA, EA, FA, GA, HA.....	6	M-632 		Spacer—.125 Thick Install spacers on the flattened end of the coil spring.	
1939-48	JA, KH, AG, BG, Master De Luxe; KA, AH, BH, Special De Luxe; DJ, EJ, Stylemaster, DK, EK, Fleetmaster. Canadian Pass. Cars: 1939-40, 10 Series; 1941-47, 10, 12 Series.....	6	M-633 		Spacer—.125 Thick Install spacers on the flattened end of the coil spring.	
1939-48	All Models, except KB. Canadian Pass. Cars: 1939-47, All Models..	6	FCS-1 	2	Coil Springs should ALWAYS be replaced in pairs. Sold ONLY 2 Springs in a package	

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1921-28	Pass. Cars: Superior, 490, B, F, K, V, Capitol AA. Trucks: G, 3/4 Ton; Utility Express, R, X, LM, LO, LP, 1 Ton..... Tie Rod Bolt (for 1924-28) (2 used)..... Tie Rod Bushing (2 used)....	4	T-142 TB-1044	1933-35	Pass. Cars: CC, DC, EC, Standard	6	KA-11
1928-39	Pass. Cars: 1928 AB, 4 cyl.; 1929-33, AC, AD, AE, BA, CA, Master, 6 cyl.; 1935-36 ED, FD, Master, 6 cyl. Trucks: 1928 LP (4 Wh. Brakes) 1 1/2 Ton, 4 cyl.; 1929-31 LQ, LR, LT, 1 1/2 Ton, 6 cyl.; 1929-39 AC, AD, AE, BB, CB, DB, EB, FB, GC, GD, GE, HC, HD, HE, JC, JD, JE, 1 1/2-1 Ton, 6 cyl.....	4-6	KA-3 KA-93	1934-38	Pass. Cars: DA, EA, FA, Master: GA, HA, Master DeLuxe (With Independent Wheel Suspension)	6	KA-20 KA-87
NOTE: KA-3 is available Std., .005 and .010 oversize. KA-93 is a Special Heavy Duty King Bolt Set.				NOTE: KA-20 includes Bronze Bushings to replace Bearing Rollers. KA-87 with .0145" oversize O. D. Bronze Bushings for use after Bearing Roller or Bushing Chambers have been reamed Oversize. Expansion Plug (cupped, 1934) (4 used)..... Bearing Rollers (1934) (128 used)..... Bearing Rollers (1935-36) (128 used).....			
1931-48	Trucks: LT, M, N, O, P, Q, R, S, T, V, W, Y, 1 1/2 Ton (Except Cab-Over-Engine and Heavy Duty, MR, MS, MT, MY, WA, WB, WC, YR, YS and YT), Series 4000, 4104, 4109, 1 1/2 Ton; DR, DS, ER, ES, FR, FS, 3/4 Ton; OR, OS, PJ, PK, QJ, QK, RJ, RK, 1 1/2 Ton...	6	KA-5	1936	Pass. Cars: FC, Standard.....	6	KA-18
NOTE: KA-5 is available Std., .005 and .010 oversize.				1937-40	Pass. Cars: GB, HB, JB, KB, Master. Trucks: GB, HB, JB, KB, Sedan Delivery: 1940, KC, KD, KE, KF, 1 1/2-1 Ton.....	6	KA-28 KA-118
				NOTE: KA-118 .0145" oversize O. D. Bushings for use after Bushing Chambers have been reamed Oversize.			

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for CHEVROLET

KING BOLT SETS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1939-48	Pass. Cars: JA, KH, AG, BG, Master DeLuxe; KA, AH, BH, Special DeLuxe, DK, EK, FK, Fleetmaster & Fleetline; DJ, EJ, FJ, Stylemaster. Trucks: KH, AG, BG, DJ, EJ, Sedan Delivery 73K, 73L, 73M (With Independent Wheel Suspension)	6	KA-80 KA-88	1941-48	Trucks: AK, BK, AL, BL, AM, BM, AN, BN, CK, DP, EP, FP, Series 3101, 3605, 1/2-1 Ton.....	6	KA-111
NOTE: KA-88 .0145" oversize O. D. Bushings for use after Bushing Chambers have been reamed oversize.				1946	Trucks: O, 2 Ton.....	6	KA-97
1939-45	Trucks: Cab-Over-Engine, MU, MV, MW, VE, VF, VG, VH, VM, VN, WD, WE, WF, YU, YV, YW, 1 1/2 Ton; MR, MS, MT, MY, WC, WA, WE, YR, YS, YT, Series 4000, 4103, 4105, 4403, Heavy Duty 1 1/2 Ton....	6	KA-85	1946-47	Trucks: OE, OF, OG, P, Q (Except PJ, PK, QJ, QK) 2 Ton. Used with Axle No. 3681101...	6	KA-124
NOTE: The regular C.O.E. Front Axles are used as Special Heavy Duty Equipment on some conventional Trucks. These Axles may be identified by the front wheel hub cap being attached to the hub with six 1/4"-20x5/8" Hex. Head Bolts on a 3 7/8" dia. Bolt Circle.							

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1925-29	Pass. Cars: Superior K, V; AA, AB, 4 cyl; AC, 6 cyl.....	4-6	Fr.	S-906	2	SB-A117	2	S-906	4	SB-A136	2-Up.
			Rr.	S-906	2	SB-A117	2	S-906	4	SB-A136	2-Up.
										SB-A117	2-Lr.
1926-29	Trucks: R, X, LM, LO, LP, 4 cyl.; LQ, 6 cyl.; 1-1 1/2 Ton....	4-6	Fr.	S-906	2	SB-A117	2	S-906	4	SB-A136	2-Up.
			Rr.	S-911	2	S-911	4	SB-A117	2-Lr.
1930-33	Pass. Cars: AD, AE, BA, CA Master. Trucks: AD, AE, BB, CB, 1/2-Ton.....	6	Fr.	S-906	2	SB-A117	2
			Rr.	S-906	2	SB-A117	2
1930-32	Trucks: LR, LT, M, N, 1 1/2 Ton..	6	Fr.	S-906	2	SB-A117	2
			Rr.	S-911	2	S-911	4
1933	Trucks: O, 1 1/2 Ton.....	6	Fr.	S-906	2	SB-A117	2
			Rr.	SK-21	Spring Bolt Kit	1	SK-22	Spring Bolt Kit	1
1933-35	Pass. Cars: CC, DC, EC Standard	6	Fr.	S-1154	2	SB-A117	2
			Rr.	S-1155	2	SB-A117	2
1934-36	Trucks: DB, EB, FB, 1/2 Ton...	6	Fr.	S-1171	Shackle Assembly	2	SK-23	Spring Bolt Kit	1
			Rr.	SK-23	Spring Bolt Kit	1	S-1172	Shackle Assembly	2
1934-36	Trucks: P, Q, R, 1 1/2 Ton.....	6	Fr.	S-1171	Shackle Assembly	2	SK-23	Spring Bolt Kit	1
			Rr.	SK-21	Spring Bolt Kit	1	SK-22	Spring Bolt Kit	1
1934-38	Pass. Cars: DA, EA, FA Master; GA, HA, Master DeLuxe.....	6	Fr.	See Wheel Suspension Parts Listing.						
			Rr.	SK-19	Spring Bolt Kit	1	S-1172	Shackle Assembly	2
1935-36	Pass. Cars: ED, FD, Master....	6	Fr.	S-1171	Shackle Assembly	2	SK-23	Spring Bolt Kit	1
			Rr.	SK-19	Spring Bolt Kit	1	S-1172	Shackle Assembly	2

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for **CHEVROLET**

SHACKLE KITS & PARTS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1936-38	Pass. Cars: FC, Standard; GB, HB, Master. Trucks: GB, HB, Sedan Delivery.....	6	{Fr. Rr.	SK-18 Spring Bolt Kit SK-19 Spring Bolt Kit	1 1			S-1171 Shackle Assembly S-1172 Shackle Assembly		2 2	
1937-38	Trucks: GC, HC, 1/2 Ton.....	6	{Fr. Rr.	S-1171 Shackle Assembly SK-20 Spring Bolt Kit	2 1			SK-20 Spring Bolt Kit S-1172 Shackle Assembly		1 2	
1937-40	Trucks: 1937-38, GD, HD, GE, HE, 3/4-1 Ton; 1937-40, S, T, V, W, 1 1/2 Ton (Except Cab-Over-Engine).....	6	{Fr. Rr.	S-1171 Shackle Assembly SK-21 Spring Bolt Kit	2 1			SK-20 Spring Bolt Kit SK-25 Spring Bolt Kit		1 1	
1939	Pass. Cars: JA Master DeLuxe..	6	{Fr. Rr.	See Wheel Suspension Parts Listing. SK-19 Spring Bolt Kit				S-1257 Shackle Assembly		2	
1939	Pass. Cars: JB, Master.....	6	{Fr. Rr.	SK-18 Spring Bolt Kit SK-19 Spring Bolt Kit	1 1			S-1171 Shackle Assembly S-1257 Shackle Assembly		2 2	
1939-40	Trucks: JD, JE, KD, KE, KF, 3/4-1 Ton.....	6	{Fr. Rr.	S-1171 Shackle Assembly SK-24 Spring Bolt Kit	2 1			SK-20 Spring Bolt Kit SK-26 Spring Bolt Kit		1 1	
1939-40	Trucks: Cab-Over-Engine V, W, 1 1/2 Ton.....	6	{Fr. Rr.	S-1263 2 SK-21 Spring Bolt Kit	2 1	SB-362	2	S-1266 Shackle Assembly SK-25 Spring Bolt Kit		2 1	
1939-47	Trucks: JC, KC, AK, BK, CK, DP, Series 3101, 3103, 3104, 3105, 3107, 3116, 1/2 Ton.....	6	{Fr. Rr.	S-1171 Shackle Assembly SK-20 Spring Bolt Kit	2 1			SK-20 Spring Bolt Kit S-1257 Shackle Assembly		1 2	
1940	Pass. Cars: KB Master.....	6	{Fr. Rr.	S-1171 Shackle Assembly SK-19 Spring Bolt Kit	2 1			SK-18 Spring Bolt Kit S-1269 Shackle Assembly		1 2	
1940-48	Pass. Cars: KA, AH, BH, Special DeLuxe; KH, AG, BG, Master DeLuxe, DK, EK, FK, Fleetmaster & Fleetline; DJ, EJ, FJ, Stylemaster. Trucks: KH, AG, BG, DJ, EJ, Sedan Delivery, 73K, 73L, 73M. (Threaded Steel Bushing Type Rear Shackle...	6	{Fr. Rr.	See Wheel Suspension Parts Listing. SK-19 Spring Bolt Kit				S-1269 Shackle Assembly		2	
1941-48	Pass. Cars having Rubber Bushing Type Rear Shackles.....	6	{Fr. Rr.	See Wheel Suspension Parts Listings. SK-19 Spring Bolt Kit				SK-45 Shackle Assembly		2	
1941-46	Trucks: AL, BL, AM, BM, DR, Series 3101, 3604, 3605, 3/4 Ton	6	{Fr. Rr.	S-1171 Shackle Assembly SK-30 Spring Bolt Kit	2 1			SK-20 Spring Bolt Kit SK-31 Spring Bolt Kit		1 1	
1941-46	Trucks: AN, BN, DS, 1 Ton....	6	{Fr. Rr.	S-1266 Shackle Assembly SK-30 Spring Bolt Kit	2 1			SK-27 Spring Bolt Kit SK-31 Spring Bolt Kit		1 1	
1941-46	Trucks: PJ, PL, QJ, QK, M, O, P, Y, Series 4000, 4103, 4104, 4105, 4109, 4403, 1 1/2 Ton (Except Cab-Over-Engine).....	6	{Fr. Rr.	S-1266 Shackle Assembly SK-28 Spring Bolt Kit	2 1			SK-27 Spring Bolt Kit SK-29 Spring Bolt Kit		1 1	
1941-46	Trucks: Cab-Over-Engine, M, O, P, Y, 1 1/2-2 Ton.....	6	{Fr. Rr.	SK-27 Spring Bolt Kit SK-28 Spring Bolt Kit	1 1			S-1266 Shackle Assembly SK-29 Spring Bolt Kit		2 1	
1941-46	G4105, G4113, G4152, G4162, G4163, G4165, G4174, G7105, G7106, G7107, G7113, G7116, G7117, G7123, G7127, G7128, G7133, G7143.....	6	{Fr. Rr.	SK-31 Spring Bolt Kit SK-28 Spring Bolt Kit	1 1			SK-30 Spring Bolt Kit SK-29 Spring Bolt Kit		1 1	
1941-46	G4103, G4112YP, G4112YQ....	6	{Fr. Rr.	SK-31 Spring Bolt Kit S-1156 2	1 2	SB-334	2	SK-30 Spring Bolt Kit S-1156 4		1 2	SB-355 SB-347 4

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SHACKLE KITS & PARTS

for CHEVROLET

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1947-48	Trucks: EP, FP, 1/2 ton.....	6	Fr.	S-1168	2	SB-313	2	SK-20 Spring Bolt Kit			1
			Rr.	SK-20		Spring Bolt Kit	1	S-1257 Shackle Assembly			2
1947-48	Trucks: ER, FR, 3/4 ton.....	6	Fr.	S-1168	2	SB-313	2	SK-20 Spring Bolt Kit			1
			Rr.	SK-30		Spring Bolt Kit	1	SK-31 Spring Bolt Kit			1
1947-48	Trucks: ES, FS, 1 ton.....	6	Fr.	S-1223	2	SB-338	2	SK-27 Spring Bolt Kit			1
			Rr.	SK-30		Spring Bolt Kit	1	SK-31 Spring Bolt Kit			1
1947-48	Trucks: QJ, QK, RJ, RK, 1 1/2 ton	6	Fr.	S-1223	2	SB-338	2	SK-27 Spring Bolt Kit			1
			Rr.	SK-28		Spring Bolt Kit	1	SK-29 Spring Bolt Kit			1

- S-1171** consists of two S-1168 Bolts, two SB-313 Bushings, one S-1173 Clamp Bolt & Nut, two S-1174 Bars (2 3/16" Center-to-Center), four M-68 Cork Washers, and two Grease Fittings.
S-1172 consists of two S-1168 Bolts, two SB-313 Bushings, one S-1173 Clamp Bolt & Nut, two S-1175 Bars (3 1/2" Center-to-Center), four M-68 Cork Washers, and two Grease Fittings.
S-1257 consists of two S-1168 Bolts, two SB-313 Bushings, one S-1173 Clamp Bolt & Nut, two S-1256 Bars, (3 3/4" Center-to-Center), four M-68 Cork Washers, and two Grease Fittings.
S-1266 consists of two S-1223 Bolts, two SB-338 Bushings, one S-1265 Clamp Bolt & Nut, two S-1174 Bars (2 3/16" Center-to-Center), four M-68 Cork Washers, and two Grease Fittings.
S-1269 consists of two S-1168 Bolts, two SB-313 Bushings, one S-1173 Clamp Bolt & Nut, one S-1268 Outer Bar, one S-1174 Inner Bar, four M-68 Cork Washers, and two Grease Fittings.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1930-33	Pass. Cars: AD, AE, BA, CA, Master; Trucks: AD, AE, BB, CB, DB, 1/2 Ton; LR, LS, LT, M, N, O, 1 1/2 T.....	6	RS-29
1933-35	Pass. Cars: CC, DC, EC, Standard.....	6	ES-23* RS-29 DS-99	ET-6*
	Complete Drag Link Assembly		
1934	Pass. Cars: DA Master with Independent Front Wheels.....	6	RS-29
1934	Trucks: P, 1 1/2 Ton.....	6	RS-29 DS-90
	Complete Drag Link Assembly		
1934-36	Trucks: DB, EB, FB, 1/2 Ton.....	6	ES-23* RS-29 DS-90	ET-6*
	Complete Drag Link Assembly		
1935-36	Pass. Cars: EA, FA, DeLuxe.....	6	ES-23* RS-29 DS-95	ET-7*
	Complete Drag Link Assembly		
1935-36	Pass. Cars: ED, FD Master with Conventional Axle.....	6	RS-29 DS-94
	Complete Drag Link Assembly		
1935-36	Trucks: Q, R, 1 1/2 Ton.....	6	RS-26 DS-90	RT-38
	Complete Drag Link Assembly		
1936	Pass. Cars: FC Standard.....	6	RS-29 DS-93
	Complete Drag Link Assembly		
1937-38	Pass. Cars: GA, HA, Master DeLuxe.....	6	ES-23* RS-29 DS-96	ET-7*
	Complete Drag Link Assembly		
1937-38	Pass. Cars: GB, HB, Master (Conventional Axle).....	6	ES-23* RS-29	ET-6*
1937-46	Trucks: GC, GD, GE, HC, HD, HE, JC, JD, JE, KC, KD, KE, KF, AK, AL, AM, AN, BK, BL, BM, BN, CK, DP, DR, 1 1/2-1 Ton.....	6	ES-23* RS-29 DS-91	ET-6*
	Complete Drag Link Assembly		
1937-46	Trucks: DS, MR, MS, OR, OS, PJ, PK, SA, SB, SC, SD, TA, TB, TC, TD, VA, VB, VC, VD, WA, WB, WC, YR, YS, YT; Series 4000, 4103, 4104, 4109, 1-1 1/2 Ton. (Except all Cab-Over-Engine and Heavy Duty M, MS, WA, WB, WC, YR, YS and YT).....	6	RS-26 DS-91	RT-38
	Complete Drag Link Assembly		

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CHASSIS PARTS



for CHEVROLET

TIE ROD SOCKETS, DRAG LINKS & RODS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Int. Rod Stock No.
1939	Pass. Cars: JA, Master De Luxe..... For Cars having Pitman Arm with $\frac{1}{16}$ " Thick Tie Rod Stud Bracket: Long Tie Rod with Fixed Sockets—Complete..... Long Tie Rod with Adjustable Sockets—Complete..... Short Tie Rod with Sockets—Complete..... Sockets for Short Tie Rod..... Long Tie Rod Only..... Short Tie Rod Only..... For Cars having Pitman Arm with $\frac{3}{4}$ " Thick Tie Rod Stud Bracket: Long Tie Rod with Fixed Sockets—Complete..... Long Tie Rod with Adjustable Sockets—Complete..... Short Tie Rod with Sockets—Complete..... Sockets for Long or Short Tie Rod..... Long Tie Rod Only..... Short Tie Rod Only.....	6	ES-81A ES-81B ES-82A ES-82 ES-83A ES-83B ES-84A ES-84	ET-77 ET-74 ET-77 ET-74
1939	Pass. Cars: JB Master (Conventional Axle)..... Complete Drag Link Assembly.....	6	ES-23* RS-29 DS-97	ET-6*
1939-46	Trucks: Cab-Over-Engine MU, MV, MW, VE, VF, VG, VH, VM, VN, WD, WE, WF, YU, YV, YW, $1\frac{1}{2}$ Ton; Heavy Duty MR, MS, MT, MY, O, OW, OY, WA, WB, WC, YR, YS, YT, $1\frac{1}{2}$ Ton..... For 1939 Trucks with Tie Rod have R. H. threads of different pitch, at both ends For 1939-46 Trucks with Tie Rod having R. H. and L. H. threads..... Complete Drag Link Assembly For C.O.E. Trucks..... Complete Drag Link Assembly For Heavy Duty Trucks.....	6	ES-122 ES-123 DS-92 DS-91	
1940	Pass. Cars: KB Master (Conventional Axle)..... Complete Drag Link Assembly.....	6	ES-23* RS-29 DS-100	ET-6*
1940-48	Pass. Cars: KA, AH, BH, Special DeLuxe; KH, AG, BG, Master DeLuxe, DK, EK, FK, Fleetmaster & Fleetline, DJ, EJ, FJ, Stylemaster. Trucks: KH, AG, BG, DJ, EJ, Sedan Delivery, 73K, 73L, 73M..... Long Tie Rod with Fixed Sockets—Complete..... Long Tie Rod with Adjustable Sockets—Complete..... Short Tie Rod with Sockets—Complete..... Sockets for Long or Short Tie Rod..... Long Tie Rod Only..... Short Tie Rod Only.....	6	ES-83A ES-83B ES-84A ES-84	ET-77 ET-74
1941-46	Series 3101, 3605, 4X2, $\frac{1}{2}$ - $\frac{3}{4}$ Ton..... Complete Drag Link Assembly.....	6	DS-91	
1941-46	Series 4000, 4X2, 4103, 4105, 4403, $1\frac{1}{2}$ Ton; OI, OJ, OH, 2 Ton (C.O.E.)..... Complete Drag Link Assembly.....	6	ES-123 DS-91	
1946	Trucks: OE, OF, OG, PL, PV, PW, PX, PP, PR, PS, 2 Ton, School Bus & C.O.E., (with 3681101 forged on "I" Beam). Complete Drag Link Assembly for C.O.E. Trucks Complete Drag Link Assembly for Heavy Duty Trucks	6	ES-142 DS-92 DS-91	
1947-48	Trucks: EP, FP, $\frac{1}{2}$ Ton; ER, FR, $\frac{3}{4}$ Ton.....	6	ES-23* RS-29	ET-6*
1947-48	Trucks: ES, FS, 1 Ton; QJ, QK, RJ, RK, $1\frac{1}{2}$ Ton.....	6	RS-26	RT-38
1947-48	Trucks: All 2 Ton; QL, RL School Bus.....	6	ES-142	

★An * following the stock number indicates the Tie Rod Socket and Intermediate Rod MUST BE INSTALLED TOGETHER.

It is necessary to remove the Ball Studs which are peened into Steering Arms of all Chevrolet Cars and Trucks except the 1939-48, DeLuxe Pass. Cars and the 1935-48, $1\frac{1}{2}$ Ton Trucks before installing Tie Rod Sockets which have Threaded Studs held in Steering Arms with Nuts.

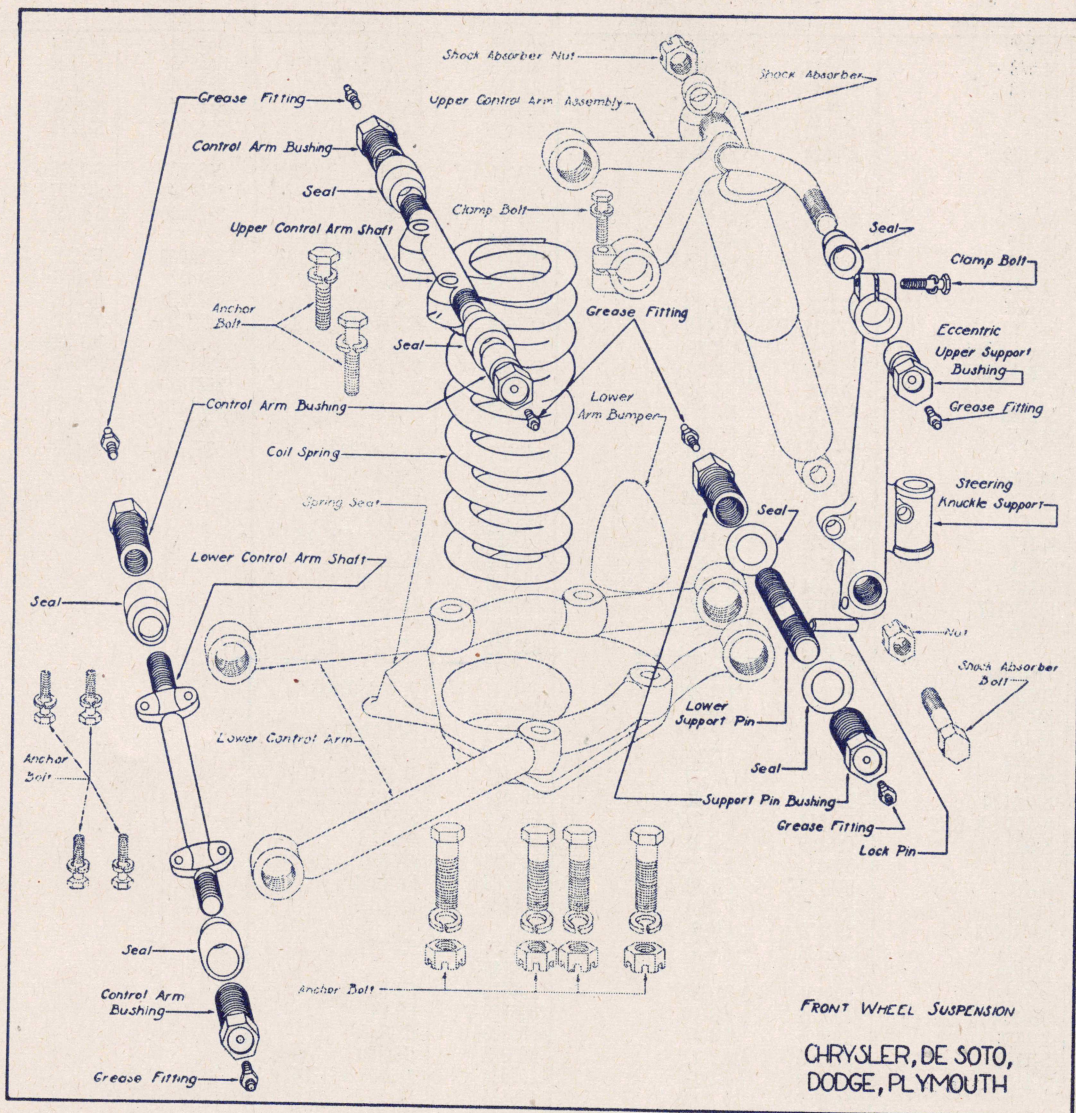
for **CHEVROLET**
INTERCHANGEABILITY LIST OF CHASSIS PARTS

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
103894	M-88	378143	M-81	603076	KB-294	3654642	M-655
104273	M-442	379523	M-266	603256	K-1213 & K-1178	3656531	K-1224
110827	M-578	379647	SB-313	603386	KA-80	3656669	S-1275
120371	M-576	379648	SB-313	603389	DS-97	3657337	M-588
120377		472623	K-1108	603406	FA-035	3657393	S-1276
126715	S-1173	472624	KB-218				
121367	M-579			603411	ES-81A	3660538	S-1296
121367	M-589	472625	M-224	603412	FA-034	3660539	S-1297
121461	M-272	472626	M-87	603413	ES-82A	3660540	SB-735
124920	M-579	472636	K-1109	603493	M-222 .010 O.S.		
124920	M-589	473281	S-1155	603494	M-220 .010 O.S.	3664086	FCS-1
126022	M-629			603539	K-962 .010 O.S.	3678172	M-670
126715	S-1173	473305	S-1154		& K-1059	3678189	K-1237
126718	Use 126715	473612	M-441	603540	K-1044 .010 O.S.	3678195	M-672
126718	& 120377	473795	DS-99		& K-1072	3678196	KB-321
		474807	DS-94	603588	S-1257	3681108	M-671
126720		474838	S-1130	603689	DS-92	3681830	M-275
120377	S-1265	475316	K-1176	603712	S-1171	3685179	K-1238
141710	M-575	475545	M-637			5246233	FCS-1
		475546	M-639	603821	Use 605323	5325788	M-658
234889	M-275	475833	DS-93	603823	ES-84A		
234895	M-276	477258	S-1203	603933-4	ES-122		
293102-3	M-274			603934-5	ES-123		
319390	K-1178	492555	S-1130	603963	K-1127 .010 O.S.		
334743	S-911	495033	M-68	604033	FS-12R		
341633	T-142	495034	S-1174	604036	FS-10R		
344277	SB-A-117	495035	S-1175	604075-78	ES-84		
344336	S-906	495063	SB-313	604076			
		499533	SB-338	605145	ES-82		
344403	TB-1044	499538	Use 3653273				
350441	S-1256	593044	KB-270	604244	M-220 .020 O.S.		
352210	KB-9623	593705	M-68	604244	M-231		
352216	M-14			604253	K-1044 .020 O.S.		
352569	M-222	593990	S-1224		& K-1072		
352575	M-64	593992	M-577	604401	M-69 .020 O.S.		
361194	SB-A136	594153	DS-96	604474	KA-28 .010 O.S.		
363306	K-1044, K-1072	594664	SB-347	604478	S-1269		
365095	K-962	595369	DS-91	604511	KB-316		
		596854	SB-355	604846	FA-85		
365298	M-69	599177	FB-43	605003	FA-036L		
365309	M-220	599188	F 19	605004	FA-036R		
365312	KB-10443	599189	FN-6				
365669	S-1275	599190	FN-5	605121	KA-111		
366704	K-1059			605145			
366706	K-1072	599191	M-399	604076	ES-82		
369721	SB-334	599192	FB-40	605145-6	ES-84		
369722	S-1156	599195	FB-41	605323	ES-83A		
373199	S-1168	599198	FB-42	605385	DS-100		
373200	S-1169	599200	F-20	605564	K-1206, K-1224		
		599207	K-1206	605661	FA-53		
373201	M-581	599208	M-403	605662	FA-52		
373202	M-580	599210	M-404	605923	ES-83A		
373455	K-1128	599241	ET-74				
373460	M-62	599431	M-653	608841	KA-97		
373461	K-1127			609462	SK-45		
373467	M-61	599432	M-648	609724	KA-124		
373476	M-227	600864	M-245	609747			
373481	M-128	601019	KA-5	609748	ES-142		
373781	DS-90	601395-6	RS-26	657309	M-277		
374630	M-650	601787	KA-11	678243	M-129		
		601894	S-1168	751005	SB-312		
376003	M-391	602007	FS-15	1310128	M-632		
376015	M-244	602008	FS-16	2073641	KB-10162		
376020	M-393	602032	KA-18	2077066	KB-293		
376033	M-391	602124	KB-261	3650164	M-657		
376309	M-392						
376571	M-243	602491	K-962, K-1059	3650985	S-1263		
377089	M-62	602689	KA-20	3651131	SB-362		
377368	M-126	602690	KA-28	3653059	FCS-1		
377988	RT-38	602691	KA-3	3653273	S-1223		
378049	DS-95	602783	S-1172	3653692	S-1268		



for **CHRYSLER**

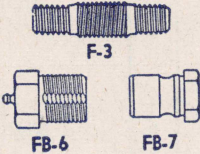
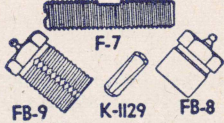
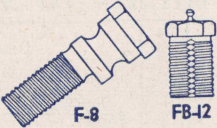
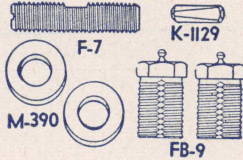
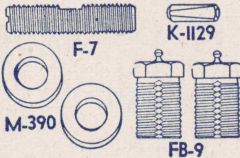
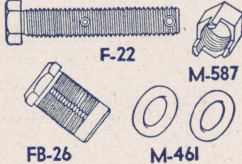
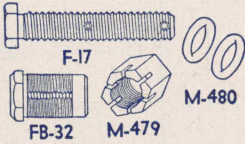
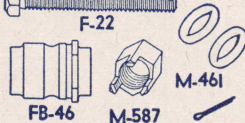
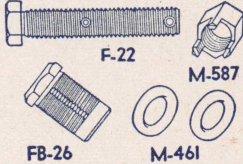
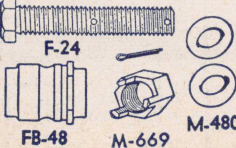
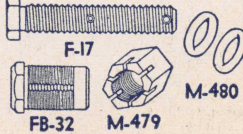
TYPE OF WHEEL SUSPENSION USED ON 1934-48 CHRYSLER



FRONT WHEEL SUSPENSION

CHRYSLER, DE SOTO,
DODGE, PLYMOUTH

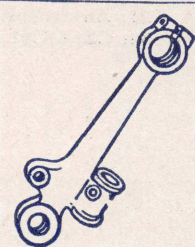
for **CHRYSLER** **KNUCKLE SUPPORT PIN ASSEMBLY**

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1934-35	CA, CB; Airstream C6, 6 Cyl.; Airstream CZ, 8 Cyl.....	6-8	FA-04 Upper 	2	FA-08 Lower 	2
1936	Airstream C7, 6 Cyl.; Airstream C8, 8 Cyl.....	6-8	FA-09 Upper 	2	FA-010 Lower 	2
1937-39	Royal C16, Windsor C18, C22, 6 Cyl.; Imperial C14, New Yorker, Saratoga C19, C23, 8 Cyl.....	6-8	FA-010 Lower 	2		
1940	Royal, Windsor C25, C25S, Except 7-Pass. Sedan and Limousine.....	6	FA-045 Lower 	2		
1940	Royal, Windsor C25, C25S, 7-Pass. Sedan and Limousine, 6 Cyl.; Traveler, New Yorker, Saratoga C26; Crown Imperial C27, 8 Cyl..	6-8	FA-029 Lower 	2		
1941-48	Royal, Windsor C28S, C28W, C34S, C34W, C38S, C38W, Except 7-Pass. Sedan and Limousine.....	6	FA-039 Upper 	2	FA-045 Lower 	2
1941-48	Royal, Windsor C28S, C28W, C34S, C34W, C38S, C38W, 7-Pass. Sedan and Limousine, 6 Cyl.; New Yorker, Saratoga C30K, C30N, C36K, C36N, C39K, C39N; Crown Imperial C33, C37, 8 Cyl.....	6-8	FA-042 Upper 	2	FA-029 Lower 	2

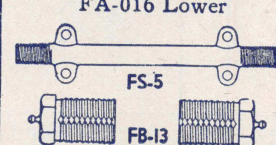
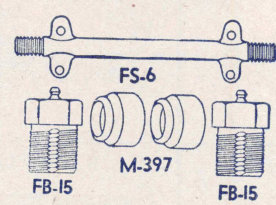
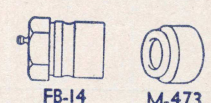
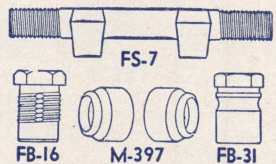
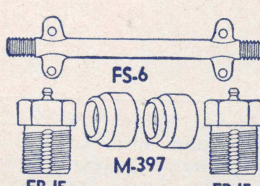
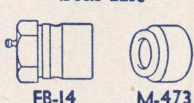
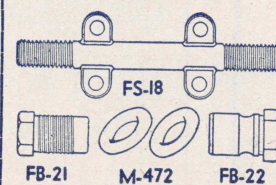
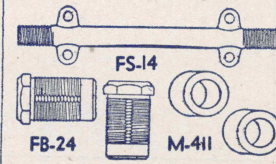
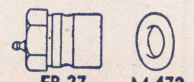


for **CHRYSLER**

STEERING KNUCKLE SUPPORT

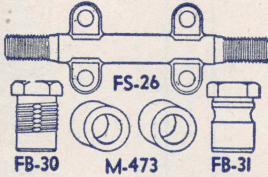
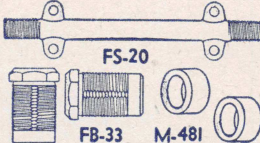
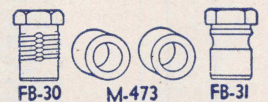
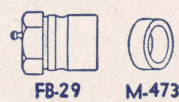
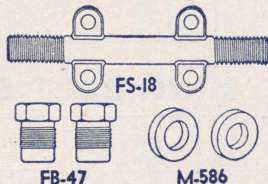
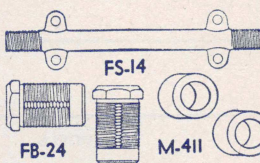
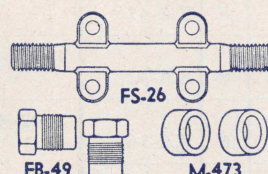
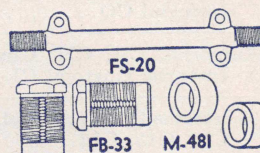
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940	Royal, Windsor, C25, C25S, Except 7-Pass. Sedan and Limousine.....	6	FN-7 Right or Left	2		
1941-46	Royal, Windsor C28S, C28W, C34S, C34W, C38W, Except 7-Pass. Sedan and Limousine.....	6	FN-8 Right or Left	2		

CONTROL ARM AND SHAFT ASSEMBLY


Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1936	Airstream C7, 6 Cyl.; Airstream C8, 8 Cyl.....	6-8	FA-016 Lower  FS-5 FB-13	2		
1937	Royal C16, 6 Cyl.; Imperial C14, 8 Cyl.....	6-8	FA-014 Lower  FS-6 FB-15 M-397 FB-15	2	FA-57 Upper Outer Ecc. Bushing and Seal Kit  FB-14 M-473	2
1938-39	Royal, Windsor C18, C22, 6 Cyl.; Imperial, New Yorker, Saratoga C19, C23, 8 Cyl.....	6-8	FA-017 Upper  FS-7 FB-16 M-397 FB-31	2	FA-014 Lower  FS-6 FB-15 M-397 FB-15	2
			FA-57 Upper Outer Ecc. Bushing and Seal Kit  FB-14 M-473	2		
1940	Royal, Windsor C25, C25S—Except 7-Pass. Sedan and Limousine.....	6	FA-027 Upper  FS-18 FB-21 M-472 FB-22	2	FA-024 Lower  FS-14 FB-24 M-411	2
			FA-58 Upper Outer Ecc. Bushing and Seal Kit  FB-27 M-472	2		

**for CHRYSLER
CONTROL ARM AND SHAFT ASSEMBLY**

(Continued from preceding page)

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940	Royal, Windsor C25, C25S, 7-Pass. Sedan and Limousine, 6 Cyl.; Traveler, New Yorker, Saratoga C26; Crown Imperial C27, 8 Cyl..	6-8	FA-044 Upper 	2	FA-030 Lower 	2
			FA-54 Upper Inner Shaft Bushing and Seal Kit 	2	FA-59 Upper Outer Ecc. Bushing and Seal Kit 	2
1941-48	Royal, Windsor C28S, C28W, C34S C34W, C38S, C38W, Except 7-Pass. Sedan and Limousine and 1948 models with low pressure tires.	6	FA-040 Upper 	2	FA-024 Lower 	2
1941-48	Royal, Windsor C28S, C28W, C34S, C34W, C38S, C38W, 7-Pass. Sedan and Limousine, 6 Cyl; New Yorker, Saratoga C30K, C30N, C36K, C36N, 39K, C39N; Crown Imperial C33, C37, 8 Cyl., Except 1948 models with low pressure tires....	6-8	FA-043 Upper 	2	FA-030 Lower 	2



FRONT COIL SPRINGS AND SPACERS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-39	All 6 and 8 Cyl.....	6-8	M-631 		Spacer—.125 Thick Install spacers on the flattened end of the coil spring.	

(Continued on next page)

for **CHRYSLER**

FRONT COIL SPRINGS AND SPACERS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940-42	All Six Cylinder models except C34S after 70002841 and C34W after 70503324 and 7-Pass. Sedan and Limousine.....	6	<p>FCS-12</p>  <p>FCS-12</p>	2	Coil Springs should ALWAYS be replaced in pairs. Sold ONLY 2 Springs in a package.	
1940-47	All 6 and 8 Cyl., Except 7-Pass. Sedan and Limousine.....	6-8	<p>M-634</p>  <p>M-634</p>		<p>Spacer—.139" Thick</p> <p>Install spacers on the flattened end of the coil spring.</p>	

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1928-33	52 (4 Wheel Brakes) 4 cyl.; 66, CJ, CM, CL, CO, 6 cyl.....	4-6	KA-4	1940-48	1940-41 All; Royal, Windsor C25, C25S, C28S, C28W; 1942-48, C34S, C38S, C34W, C38W, Except 7-Pass. Sedan and Limousine.....	6	KA-94
1930-33	CD, CD DeLuxe, CP; Royal CT; Imperial CQ.....	8	KA-41	1941	New Yorker, Saratoga C30K, C30N, Crown Imperial C33...	8	KA-112
1931-33	Imperial, CG, CH; Custom, CL; Imperial Custom, CL.....	8	KA-42	1942-48	Royal, Windsor C34S, C34W, 7-Pass. Sedan and Limousine, 6 cyl.; New Yorker, Saratoga, C36K, C36N; Crown Imperial C37, 8 cyl.....	6-8	
1935-39	Airstream C6, C7; Royal, Windsor, C16, C18, C22.....	6	KA-16		King Bolt (2 used).....		K-1153
1935-39	Airstream, CZ, C8; Imperial, New Yorker, Saratoga, C14, C19, C23.....	8	KA-33		Upper Bushing (2 used).....		KB 302
1935-39	Airflow C1, C9, C17; Airflow Imperial C2, C10; Airflow Custom Imperial C3, C11, C15; Custom Imperial C20, C24.....	8	KA-61		Lock Pin (2 used).....		K-1129
1940	Traveler, New Yorker, Saratoga C26; Crown Imperial C27.....	8	KA-98		Expansion Plug (4 used).....		M-86
					Shim (used as required).....		M-160
					Thrust Bearing (2 used).....		M-231



SHACKLE KITS & PARTS

for CHRYSLER

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1930	CJ.....	6	{ Fr.	SB-138	2	UA-15 Silent U Shackle	2	UB-25*	4
			{ Rr.	UA-54 Silent U Shackle	2	UB-25*	4
1931	CM.....	6	{ Fr.	SB-138	2	UA-14 Silent U Shackle	2	UB-25*	4
			{ Rr.	SK-32 Spring Bolt Kit	1	UA-55 Silent U Shackle	2	UB-25*	4
1932	CI.....	6	{ Fr.	SB-138	2	UA-54 Silent U Shackle	2	UB-25*	4
			{ Rr.	SK-32 Spring Bolt Kit	1	UA-55 Silent U Shackle	2	UB-25*	4
1933	CO, 6 cyl.; Royal CT, 8 cyl.....	6-8	{ Fr.	SB-330	3	UA-14* Silent U Shackle	2	UB-25*	4
			{ Rr.	SK-32 Spring Bolt Kit	1	UA-55* Silent U Shackle	2	UB-25*	4
1934	CA, CB.....	6	{ Fr.	See Wheel Suspension Parts Listing.	UA-55* Silent U Shackle	2	UB-25*	4
			{ Rr.	SK-32 Spring Bolt Kit	1
1935	Airstream C6, 6 cyl.; Airstream CZ, 8 cyl.....	6-8	{ Fr.	See Wheel Suspension Parts Listing.	UA-59* Silent U Shackle	2	UB-25*	4
			{ Rr.	SK-32 Spring Bolt Kit	1
1936	Airstream C7, 6 cyl.; Airstream C8, 8 cyl.....	6-8	{ Fr.	See Wheel Suspension Parts Listing.	UA-41* Silent U Shackle	2	UB-17*	4
			{ Rr.	SK-32 Spring Bolt Kit	1
1937-40	Royal, Windsor, C16, C18, C22, C25, 6 cyl.; Imperial, Traveler, New Yorker, Saratoga C14, C19, C23, C26, 8 cyl.....	6-8	{ Fr.	See Wheel Suspension Parts Listing.	UA-59* Silent U (Right) Shackle 1	UB-25*	2
			{ Rr.	SK-34 Spring Bolt Kit	1	UA-58* Silent U (Left) Shackle 1	{ UB-25* UB-24*	1-Fm. 1-Sp.
UA-58 and UA-59 Silent U Assemblies include two M-478 Seals.											
1941-48	Royal, Windsor C28S, C28W, C34S, C38S, C34W, C38W, 6 cyl.; New Yorker, Saratoga C30K, C30N, C36K, C39K, C36N, C39N, 8 cyl.....	6-8	{ Fr.	See Wheel Suspension Parts Listing.	SK-44 Shackle Assembly	2
			{ Rr.	SK-34 Spring Bolt Kit	1
1941-48	Crown Imperial C33, C37, C40..	8	{ Fr.	See Wheel Suspension Parts Listing.	SB-760	8
			{ Rr.

★Silent U Shackles marked * used as original equipment. UB-24, and UB-25 are available with .010 oversize outside diameter.
Abbreviations: Fr.-Front, Rr.-Rear, Fm.-Frame, Sp.-Spring.

CHASSIS PARTS



for **CHRYSLER**

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1932	Imperial CH, Custom CL.....	8	ES-6*	ET-34*
1934-35	CA, CB, Airstream C6, 6 cyl.; Airstream CZ, 8 cyl.....	6-8	ES-35	
	(For Right Rod)	ES-36	
	(For Left Rod)	ES-35R	
	Adjusting Socket for "C6" and "CZ" Drag Link →			
1935-37	Airflow CU, C1, C9, C17; Airflow Imperial CV, C2, C10; Airflow Custom Imperial C3, C11.....	8	ES-49	
1936	Airstream C7, 6 cyl.; Airstream C8, 8 cyl.....	6-8	ES-53	
	(For Right Rod)	ES-54	
	(For Left Rod)		
1937-39	Airflow Custom Imperial C15; Custom Imperial, C20, C24.....	8	ES-52	ET-66
	(For Right Rod)	ES-52	ET-66
	(For Left Rod)		
1937-39	Royal, Windsor, C16, C18, C22, 6 cyl.; Imperial, New Yorker, Saratoga, C14, C19, C23, 8 cyl.....	6-8	ES-60	
	(For Right Rod)	ES-61	
	(For Left Rod)		
1940-48	Royal, Windsor, C25, C25S, C28S, C28W, C34S, C34W, C38S, C38W, 6 cyl., New Yorker, Saratoga, Traveler, C26, C30K, C30N, C36K, C36N, C39K, C39N; Crown Imperial C27, C33, C37, C40, 8 cyl.....	6-8	ES-60	
	(For Right Rod)	ES-131	
	(For Left Rod)		

★An * following the stock number indicates the tie rod socket and intermediate rod **MUST BE INSTALLED TOGETHER.**

for **CHRYSLER, DESOTO, DODGE,
DODGE TRUCK & PLYMOUTH**

INTERCHANGEABILITY LIST OF CHASSIS PARTS

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
233	SB-172	138498	M-593	547963	SB-269	583990	KB-300
18186	S-772	138502	M-591	547964	S-1160	583991	K-1214
34637	SB-239	200714	K-1082	548104	SB-309	588081	SB-239
		200808	SB-175	548110	S-1159	588183	SB-206
35954	M-41	305645	KB-10391	562296	SB-C214		
40676	M-75	305646	K-1039	562302	SB-238	588223	SB-270S
41119	K-943	305672	M-252	564263	SB-309	588224	S-1260
41211	KB-9433	306458	SB-328			589508	M-261
41558	K-1075	309462	M-553	564938-9	ES-50	589519	KB-286
41611	M-71	314835	K-1038	565007	S-1178	589520	KB-285
41612	M-71			565576	ET-34	589521	K-1207
42652	KB-9633	314895	KB-10381	570987	M-130	589539	S-1259
42656	K-963	318320	M-102	570997	K-1178	589545	S-1261
42701	SB-138	318321	M-102	570998	K-1178	589565	S-1262
		376663-4	RS-33	570999	K-1178	589726	DS-111
42702	SB-A140	391619	U-55	571000	M-470		
50321	M-237	434630	SB-178	571002	M-254	590419	S-1239
51091	M-280	434631	SB-140	571003	M-255	591522	K-1220
51122	KB-8923	434740	K-957			594254	SB-370
51354	T-963	434742	KB-9573	571005	M-475	594262	S-1287
53289	SB-140	500753	SB-177	571968	S-1202	594263	S-1288
55590	K-1078			572121	SB-265	594776	KB-306
103893	M-42	500898	SB-177	572130	SB-326	594777	KB-307
103894	M-88	512289	SB-178	572146	S-1200	594784	K-1218
103895	M-86	512290	SB-217	572147	S-1201	594785	M-231
		513189	K-1091	573506	UB-21	594804	M-160
103896	M-97	517446	KB-10033	573522	UB-21 .010		
105603	M-86	517447	K-1003	574028	KB-10381	594805	M-160
106517	M-85	517448	M-272	574500	DS-110	594937	SB-364
117920	M-100	517647	K-974			594943	S-1272
117921	M-103	517649	K-1077	574742	KB-10391	594944	SB-365
117923	M-131	517665	KB-9743	576030	SB-346	595524	SB-366
117924	M-98			576034	S-1238	595528	SB-367
120382	M-642	522266	S-1069	576042	SB-345	595529	S-1273
124939	M-592	5316623	S-1107	57724-5	ES-50	595602	KB-304
124944	M-590	547957	SB-203	577564-5	ES-6	595603	KB-305

(Continued on next page)

for **CHRYSLER, DESOTO, DODGE,
DODGE TRUCK & PLYMOUTH****INTERCHANGEABILITY LIST OF CHASSIS PARTS**

(Continued from preceding page)

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
595614	K-1217	640595	UB-8	689111	M-409	867150	FS-18
595615	M-253	640751	ES-35R	691130	FB-26	867151	FB-47
595616	M-268	640815	UB-7	693454	ET-71	867152	M-586
600118	KB-215	641657	ET-6	693455	ET-72	867173	FB-49
600121	M-222	642680	K-1152	693456-58	ES-76	912050	
600122	K-1097	642862	UB-14	693516		915097	ES-148
600123	K-1115			693456	ES-77	912526-7	ES-133
600125	M-72	643015	DS-85	694523	M-461	915097	
600126	ET-9	643067	UB-15	695232	FCS-2	912050	ES-148
600279	SB-329	643069	U-34	695233	FCS-2	918965	K-1230
600287	S-1206	650555	UB-24			933435	KA-16
		650562	UB-24 .010	695234	FCS-2	933436	KA-15
		651082	M-641	696092	M-411	939710	UA-54
		651109	U-54	697460	U-62	939711	UA-38
600297	U-13	651110	U-38	697461	U-63		
601310	U-12	651122	F-8	830643	KA-4	939714	UA-59
601600	U-5	651123	FB-12	830644	KA-7	939715	UA-58
602171-2	RS-34	651136	FS-5	830645	KA-64	939720	SB-735
602171	RS-34R			830647	KA-16	939721	UA-39
602172	RS-34L			830648	KA-15	939722	UA-44
603568	SB-330	651137	FB-13	830649	KA-53	939751	FA-026
603937	UB-25	651460	ES-35L			939752	FA-027
609298	K-1115	651467	ET-6	852346	FS-14	939753	FA-017
618192	M-575	651588	S-1207	853248	FS-18	939754	FA-044
		653505	DS-86	853252	FN-7	939755	FA-039
618891	M-227	653567	U-39	853253	FN-15		FA-040
618893	KB-233	653614	UB-19	853271	FS-20		
618894	KB-232	653793	U-41	853282	F-17	939756	FA-042
619006	U-28	653794	UB-17	853282	FS-26		FA-043
620371	K-1129	655030	ES-53R, ES-54R	853284	FS-26		FA-023
620580	ET-50	655030-31	ES-53	854072	M-479	939757	FA-024
620771	ES-35R	655030-33	ES-54	854075	FB-32		FA-010
621829	U-29	655031	ES-53L			939759	FA-014
622138	U-31	655033	ES-54L	854077	M-480		FA-019
622230	U-32	655033	ES-57R	854078	M-473	939761	FA-024
		663131	ES-57	854082	M-481		FA-029
622248-9	ES-36	663131-2	ES-57L	854083	FB-29	939762	FA-030
622612	ES-49	663132	U-44	854084	FB-31		KA-94
622720	KB-235	663153	ES-61	854085	FB-33	947557	ES-57
622721	KB-234	666235-6	ET-64	854090	FB-30	951297-8	ES-76
622722	M-160	666414		856161	FB-48	951299-300	ES-77
622723	M-160			856162	FN-16	951299-301	ES-60R
622738	K-1137	667290	FB-14	856163	FB-46	951302	
622881	F-7	668265	S-1222			951302-3	ES-60
622885	F-3	668458	ET-66	856164	FN-8	951302-5	ES-131
626503	M-223	668459-60	ES-52	856761	FB-27	951303	ES-60L
		669072	FS-6	856762	M-472		ES-61L
626507	K-1125	669074	FB-15	856783	FB-24	951304	ES-61L
626508	M-101	671129	ES-70R	857076	KB-302	951306-7	ES-50
626869	K-1136	672020	F-14	857301	FCS-2	951308	ES-53
626870	M-73	672021	FB-23	857302	FCS-2	951308-10	ES-54
626871	M-73	676376	ES-60R			951311-12	ES-49
626954	K-1141			857836	SB-735	951313-14	ES-6
626975	K-1133	676377	ES-61R	857837	SB-735	951315-16	ES-123
626982	KB-226	676378	ES-60L, ES-61L	858370-1	ES-76		
627289	K-1138	676462	FS-7	858372-3	ES-60	980501	ES-70R
627783	ET-50	681378	KB-279	858375-2	ES-61	1136489	M-669
		681382-4	ES-57	858381	S-1292		
633197	FB-8	681383	ES-35R	858383	S-1293		
633206	FB-7	681660	FB-16	859805	M-616		
633672	KB-226	682585	ES-60, ES-61	861214	F-22		
634036	K-1153	682586	ES-61R				
636230	KB-234	682586-85	ES-61	861217	M-587		
636231	KB-247			862772	M-598		
636232	K-1154	682587	ES-60R	862773	F-24		
637020	FB-9	683230	FB-24	863561	S-1294		
637022	FB-6	684227	M-397	863562	S-1295		
637462	M-251	684230	M-390	864842	FCS-2		
		684813	FB-20	864843	FCS-2		
637465	KB-248	684856	M-410				
637466	KB-209	689107	FS-17	864844	FCS-2		
639276	UB-25	689108	FB-21	866837	M-88		
640041	UB-25 .010	689110	FB-22	866901	M-100		

for **CLARK AXLE****KING BOLT SETS**

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
.....	F-180, F-181, F-182.....	...	KA-78	F264, F266, F267, F274, F280, F352, F353.....	...	KA-40
.....	F306, F307, F308, F309.....	...	KA-81				

for **CLYDESDALE TRUCK****KING BOLT SETS**

1935-38; 30D, 40D, 75D, 1½-3½ Ton.
Uses King Bolt and Bushings Listed Under Timken 31000, 31000H.

1935-38; 90D, 100D, 4-7 Ton.
Uses King Bolt and Bushings Listed Under Timken 33000, 33000H.

1935-36; 105D, 5 Ton.
Uses King Bolts and Bushings Listed Under Timken 35000, 35000H.

1936-38; 34D, 1½ Ton.
Uses King Bolts and Bushings Listed Under Clark F262.

for **CONDOR TRUCK****KING BOLT SETS**

1931-46; CBV4, CBV6, 1½ Ton; CCV4, CCV6, CDW-1, GCW-1, COW-1, DZC-1, DZD-1, DZE-1, DZF-1, DZG-1, 9B6
Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H, 31000, 31000H.

1936-40; CEW-1, CEW-61, DZH-1, 4-5½ Ton.
Uses Bolts and Bushings Listed Under Timken Axle 32500, 32501.

1936-46; ACW-1, BCW-1, CCW-1, DZB-1, ECW-1, FCW-1, 1½-4 Ton; DZA-1.
Uses Bolts and Bushings Listed Under Clark Axle F266.

1940-46; DZJ-1.
Uses Bolts and Bushings Listed Under Timken Axle 33000H, 33010H, 33020H.

1940-46; DZA-1.
Uses Bolts and Bushings Listed Under Clark Axle F182.

for **CORBITT TRUCK****KING BOLT SETS**

1931-40; B12B6, B15B6, Bus, 15B6T, 12B6, 12W6, 15B6, 15W6, (T) 12BT6, 15B6T, 26SD4, Series 12, 15, 18, 22;
24SB2, 18SD4, 18B, 30SB2, 17B, 2-8 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 33000, 33000H.

1932-46; B7B-6, B9B6, B6B6, Bus; 9B6, 10B6, (T) 10B6T, 9B6T, 12B, 13B, 14B, 16SB2, 18SB2, 18SB4, 1½-6 Ton.
Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H, 30020H.

1932-48; (T) 18D6T, 18SD4, 21B, 22B, 26D, 33SD4, 36SD2; Series 18, 27; 28SW64R, 21BO, 25BD, 25BG, 25DO,
22BG, 22BT, 22TD, 22TG, 25TD, 25TG, 35RG, 40RG, 18BT, H22TD, H22TG, H25TG, 2½-8 Ton.
Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A, 35000H.

1938-48; 18BT, 17BT, 16BD, D18BT, 35SB2, 35SB4, H18TG.
Uses Bolts and Bushings Listed Under Timken Axle 33000TW, 32500.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-47	13B, 14BT, 17BT, D17BT, 18BG, 18BT, 18TG, H18TG, D18BT, 21D, 22D..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-123 ES-122
1937-47	22B, 22BG, 22BT, 22TD, 22TG, H22TD, H22TG, 25BG, 25TD, 25TG, H25TD, H25TG, 26D, 27BT, 27D, 27TD, 27TG, D27BT, H27TD, 28TD, 40SD2, 50SD4. (Used with Straight Rod) (Used with Curved Rod)	6	ES-133 ES-138

for **DART TRUCK**

KING BOLT SETS

1932-46; 60G, 70DR, 251, 252, 1500, 3-5 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 33000, 33000H.

1932-46; 80W, 4-6 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A, 35000H.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-46	30, 40, 40G, 50, 60, 60DR, 70, 70DR, 50 Special, 60G, 80W, 200, 251, 1000, 1500... (Used with Straight Rod) (Used with Curved Rod)	6		
		ES-123
		ES-122
1937-46	60, 80, 80W, 60 Special, 70COE, 100, 110, 120, 140, 150, 252, 300, 350, 452..... (Used with Straight Rod) (Used with Curved Rod)	6		
		ES-133
		ES-138

for **DAY-ELDER BUS & TRUCK**

KING BOLT SETS

1930-38; 85, 60, (4) 75, 76, 86, 150, 110, 111, 151, 151T, 211T, 1-4Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H.

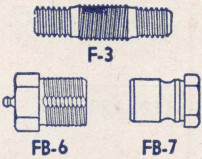
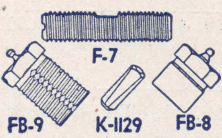
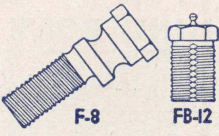
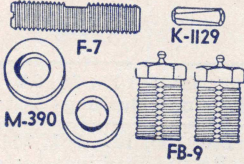
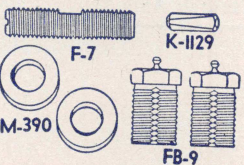
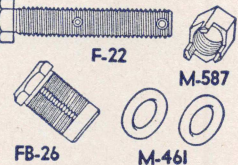
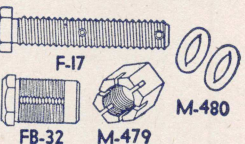
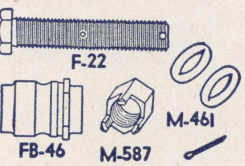
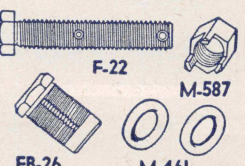
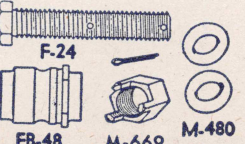
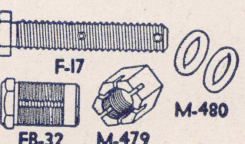
1931-38; 130, 160, 131, 161, 251T, 281T, 301D, 2½-7 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 33000, 33000H.

1931-38; 200, 201, 4 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A, 35000H.

for **DESOTO**

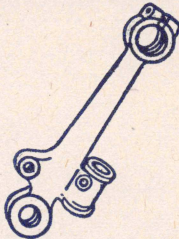
KNUCKLE SUPPORT PIN ASSEMBLY

For complete view showing type of Wheel Suspension
Parts for 1935-48 DeSoto, see panel under CHRYSLER.

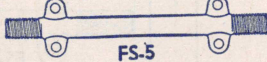


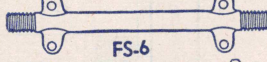




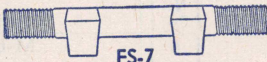



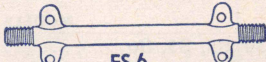





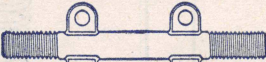



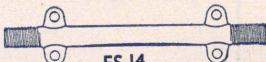





Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1935	SF.....	6	FA-04 Upper  F-3 FB-6 FB-7	2	FA-08 Lower  F-7 FB-9 K-1129 FB-8	2
1936	S1.....	6	FA-09 Upper  F-8 FB-12	2	FA-010 Lower  F-7 K-1129 M-390 FB-9	2
1937-39	S3, S5, S6.....	6	FA-010 Lower  F-7 K-1129 M-390 FB-9	2		
1940	S7, S7S, Except 7-Pass. Sedan and Limousine.....	6	FA-045 Lower  F-22 M-587 FB-26 M-461	2		
1940	S7, S7S, 7-Pass. Sedan and Limousine	6	FA-029 Lower  F-17 M-480 FB-32 M-479	2		
1941-48	S8, S10, S11, Except 7-Pass. Sedan and Limousine.....	6	FA-039 Upper  F-22 M-461 FB-46 M-587	2	FA-045 Lower  F-22 M-587 FB-26 M-461	2
1941-48	S8, S10, S11, 7-Pass. Sedan and Limousine.....	6	FA-042 Upper  F-24 M-480 FB-48 M-669	2	FA-029 Lower  F-17 M-480 FB-32 M-479	2

for DESOTO

STEERING KNUCKLE SUPPORT

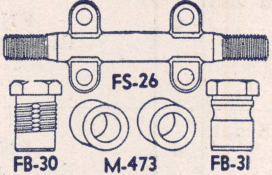
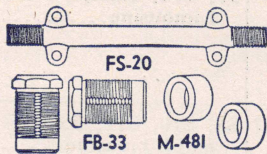
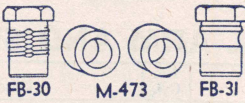

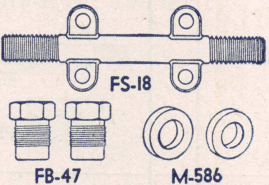
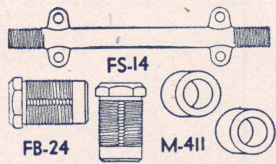
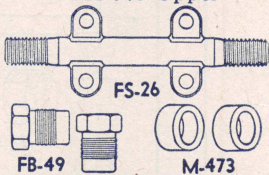
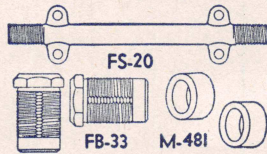
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940	S7, S7S, Except 7-Pass. Sedan and Limousine.....	6	FN-7 Right or Left	2		
1941-47	S8, S10, S11, Except 7-Pass. Sedan and Limousine.....	6	FN-8 Right or Left	2		

CONTROL ARM AND SHAFT ASSEMBLY

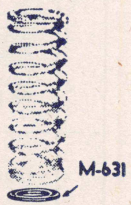


Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1936	S1.....	6	FA-016 Lower  FS-5  FB-13 	2		
1937	S3.....	6	FA-014 Lower  FS-6  FB-15  M-397	2	FA-57 Upper Outer Ecc. Bushing and Seal Kit  FB-14  M-473	2
1938-39	S5, S6.....	6	FA-017 Upper  FS-7  FB-16  M-397  FB-31	2	FA-014 Lower  FS-6  FB-15  M-397  FB-15	2
			FA-57 Upper Outer Ecc. Bushing and Seal Kit  FB-14  M-473	2		
1940	S7, S7S, Except 7-Pass. Sedan and Limousine.....	6	FA-027 Upper  FS-18  FB-21  M-472  FB-22	2	FA-024 Lower  FS-14  FB-24  M-411 	2
			FA-58 Upper Outer Ecc. Bushing and Seal Kit  FB-27  M-472	2		

CHASSIS PARTS

for DESOTO CONTROL ARM AND SHAFT ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940	S7, S7S, 7-Pass. Sedan and Limousine.....	6	FA-044 Upper 	2	FA-030 Lower 	2
			FA-54 Upper Inner Shaft Bushing and Seal Kit 	2	FA-59 Upper Outer Ecc. Bushing and Seal Kit 	2
1941-48	S8, S10, S11, Except 7-Pass. Sedan and Limousine and 1948 models with low pressure tires.....	6	FA-040 Upper 	2	FA-024 Lower 	2
1941-48	S8, S10, S11, 7-Pass. Sedan and Limousine.....	6	FA-043 Upper 	2	FA-030 Lower 	2

FRONT COIL SPRING AND SPACERS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-39	S3, S5, S6.....	6	M-631 		Spacer—.125 Thick. Install spacers on the flatted end of the coil spring.	
1940-42	All, except S10S after No. 6143573 and 7-Pass. Sedan and Limousine.	6	FCS-12 	2	Coil Springs should ALWAYS be replaced in pairs. Sold ONLY 2 Springs in a package.	
1940-48	S7, S7S, S8, S10, S11, Except 7-Pass. Sedan and Limousine.....	6	M-634 		Spacer—.139 Thick. Install spacers on the flatted end of the coil spring.	

for **DE SOTO****KING BOLT SETS**

YEAR	MODELS	No. Cyl.	King Bolt Set	YEAR	MODELS	No. Cyl.	King Bolt Set
1928-33	K, CK, SA, SC, SD, 6 cyl.; CF, 8 cyl. Steering Arm & Tie Rod Ball (3 Used).....	6-8	KA-4 T-963	1942-48	S10, S11, 7-Pass. Sedan & Limousine..... Upper Bushing (2 Used)..... Lock Pin (2 Used)..... Expansion Plug (4 Used)..... Shim (Use as Required)..... Thrust Bearing (2 Used).....	6	KB-302 K-1129 M-86 M-160 M-231
1935-36	Airflow SG, S2.....	6	KA-63				
1935-39	Airstream SF, S1, S3, S5, S6.....	6	KA-16				
1940-48	1940-41 All S7, S7S, S8; 1942-48, S10, S11, Except 7 Pass. Sedan & Limousine.....	6	KA-94				

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1932	SC, Standard to Car 5054454; Custom to Car 6012105.....	6	{ Fr. Rr. SK-32 Spring	SB-138 Bolt Kit	2 1	UA-54 UA-55	2 2	UB-25* UB-25*	4 4		
1932-33	SC, Standard after Car 5054454; Custom after Car 6012105; SD	6	{ Fr. Rr. SK-32 Spring	SB-330 Bolt Kit	2 1	UA-14* UA-55*	2 2	UB-25* UB-25*	4 4		
1934-36	Airflow SE, SG, S2.....	6	Rr. SK-32 Spring	Bolt Kit	1	UA-55*	2	UB-25*	4		
1935	Airstream SF.....	6	{ Fr. See Wheel Suspension Parts Listing. Rr. SK-32 Spring Bolt Kit	1	UA-59*	2	UB-25*	4			
1936	Airstream S1.....	6	{ Fr. See Wheel Suspension Parts Listing. Rr. SK-32 Spring Bolt Kit	1	UA-41*	2	UB-17*	4			
1937-39	S3, S5, S6.....	6	{ Fr. See Wheel Suspension Parts Listing. Rr. SK-34 Spring Bolt Kit	1	UA-59* UA-58*	1 1	UB-25* UB-25* UB-24*	2 1-Fm. 1-Sp.			
★ UA-58 and UA-59 Silent U Assemblies include two M-478 Seals.											
1940-48	S7, S7S, S8, S10, S11.....	6	{ Fr. See Wheel Suspension Parts Listing. Rr. SK-34 Spring Bolt Kit	1	SK-44 Shackle Assembly	2					

★ *Silent U Shackles marked * used as original equipment. UB-24, and UB-25 are available with .010 oversize Outside Diameter.
Abbreviations; Fr.-Front, Rr.-Rear, Fm.-Frame, Sp.-Spring.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1933-36	SD, Airflow, SE, SG, S2.....	6	ES-50
1935	SF, Airstream.....	6	ES-35 ES-36 ES-35R
	Adjusting Socket for Drag Link →			
1936	Airstream S1.....	6	ES-53 ES-54
1937-39	S3, S5, S6.....	6	ES-60 ES-61
1940-48	S7, S7S, S8, S10, S11.....	6	ES-60 ES-131

FOR INTERCHANGEABILITY OF DE SOTO PART NUMBERS WITH OUR PART NUMBER, SEE PAGE 30.

for **DIAMOND-T TRUCK**

KING BOLT SETS

1931-39; D20, D30, 243, 244C, 251B, 262, 303, 303FB, 310, 311B, 311C, 311DR, 312, 313, T316, 320, 325B, 325DR, 350, 351B, 351C, 351DR, 352, 353, 360, 375, 401, 402, 404C, 410A, 410B, 425, 509, 513, 611, 612, 612H, 613, 613 Spec., 613DR, 614, 614 Spec., 614DR, 614H, 614HDR, 615, 1½-5 Ton.
Uses Bolts and Bushings Listed Under Clark Axle F308.

1934-46; 201, 201C, 211A, 211SF, 211FF, 212AS, 212BS, 220, 221S, 226, 227, 228S, 231, 242, 306, 332, 333, 404, 404H, 405, 406, 660, 1-3 Ton.
Uses Bolts and Bushings Listed Under Clark Axle F264, F266, F280.

1937-40; 80, 201, 301, 304, 305, 306, ¾-2½ Ton.
Uses Bolts and Bushings Listed Under Clark Axle F180, F182.

1940-46; 702, 702SBD1500.
Uses Bolts and Bushings Listed Under Timken Axle 33000H, 33600.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-46	D30 Special, 40, 45, 45L, 360 Special, 612SC, 614, 614SC, 702..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-123
		ES-122
	
1937-46	404C, 412DR, 512B, 512DR, 612C, 614, 614C, 615C, 702, 702C, 703, 803C, 804C, 805, 805A, 805C, 805N, 806, 806W, 807W, 808, 809, 900, 900W, 901..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-133
		ES-138
	

for **DIVCO TRUCK**

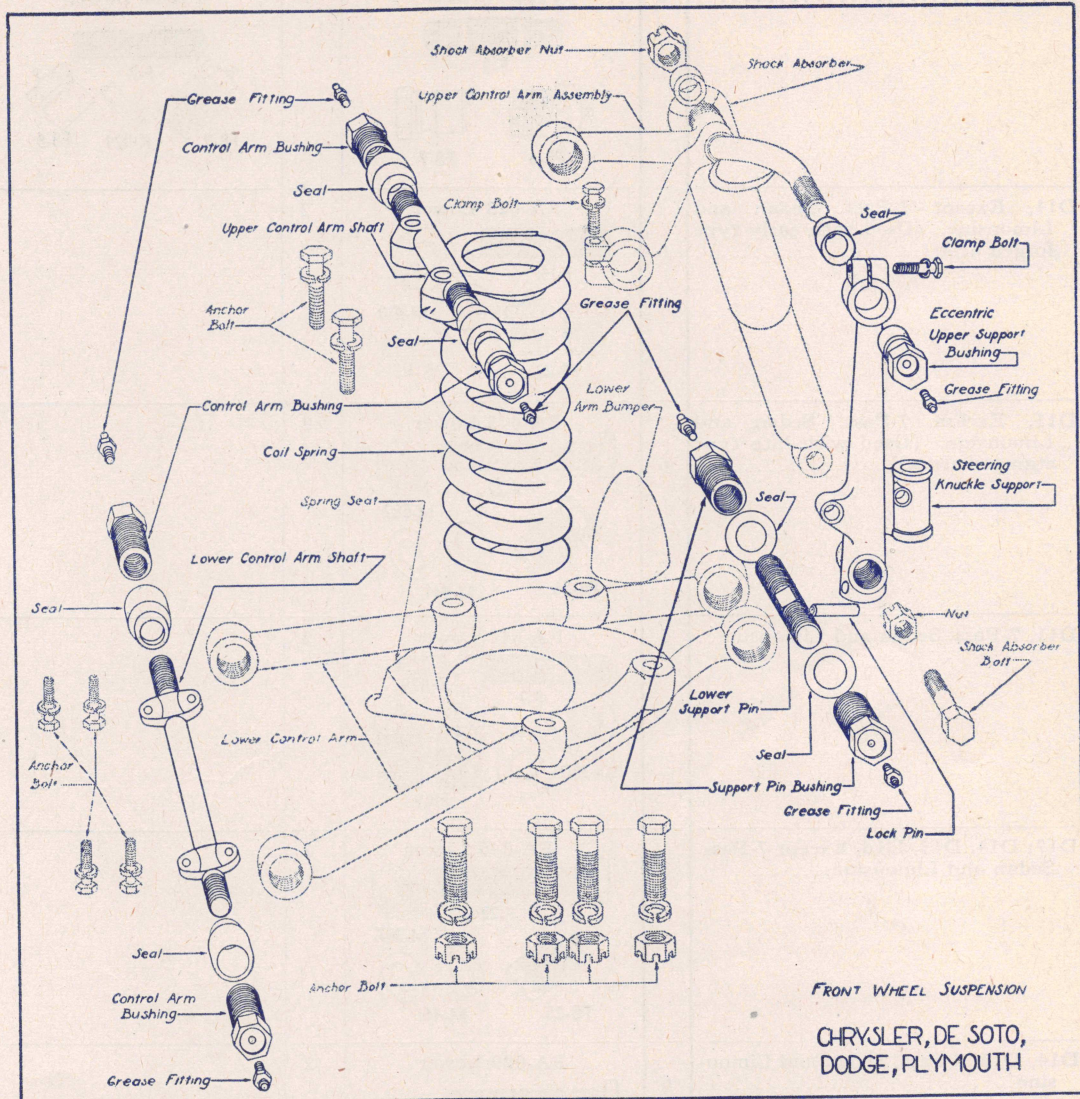
KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1932	H, HB Serial 8002 to 8153.....	4	KA-23	1938-47	U, UB, UL, UM140, UM162 after Serial 21944, ½-1 Ton.....	4	KA-97
1933-38	H, HB, after Serial 8154; Q34, Q35, R34, R35, S; U, UB, UL, UM140, UM162 to Serial 21943, ½-1 ½ Ton.....	4	KA-76				

TIE ROD SOCKETS, DRAG LINKS & RODS

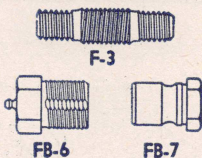
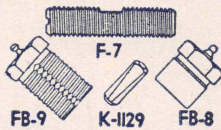
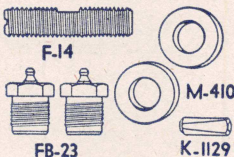
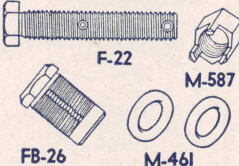
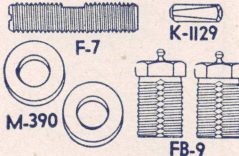
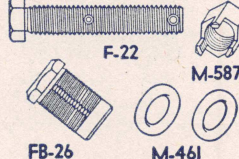
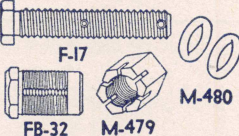
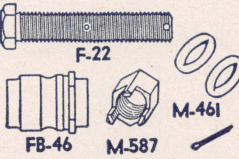
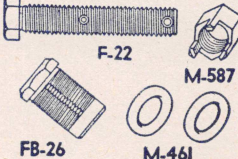
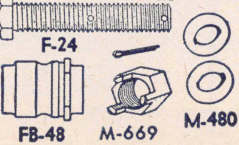
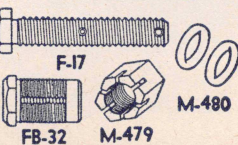
YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1938-47	U, UB, UL, ULM, ULM4, UM, UM6, UM7, UM140, UM162, ½-1 Ton..... (Used with Straight Rod) (Used with Curved Rod)	4	ES-123
		ES-122
	

for **DODGE**
TYPE OF WHEEL SUSPENSION USED ON 1934-48 DODGE



for **DODGE**

KNUCKLE SUPPORT PIN ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1934	DR, DS.....	6	FA-04 Upper  F-3 FB-6 FB-7	2	FA-08 Lower  F-7 FB-9 K-1129 FB-8	2
1939	D11, Except 7-Pass. Sedan and Limousine. (Used with early type forged arms).....	6	FA-023 Lower  F-14 FB-23 M-410 K-1129	2		
1939	D11, Except 7-Pass. Sedan and Limousine. (Used with late type stamped arms.).....	6	FA-045 Lower  F-22 FB-26 M-587 M-461	2		
1939	D11, 7-Pass. Sedan and Limousine.....	6	FA-010 Lower  F-7 M-390 K-1129 FB-9	2		
1940	D17; D14, D15, D16, Except 7-Pass Sedan and Limousine.....	6	FA-045 Lower  F-22 FB-26 M-587 M-461	2		
1940	D14, D15, 7-Pass. Sedan and Limousine.....	6	FA-029 Lower  F-17 FB-32 M-479 M-480	2		
1941-48	D19, D20, D21, D22, D24, Except 7-Pass. Sedan and Limousine; D23.....	6	FA-039 Upper  F-22 FB-46 M-587 M-461	2	FA-045 Lower  F-22 FB-26 M-587 M-461	2
1941-48	D19, D20, D21, D22, D24, 7-Pass. Sedan and Limousine.....	6	FA-042 Upper  F-24 FB-48 M-669 M-480	2	FA-029 Lower  F-17 FB-32 M-479 M-480	2



STEERING KNUCKLE SUPPORT

for DODGE

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-40	D11, D14, D15, D16, D17, Except 7-Pass. Sedan Limousine. (Used with late type stamped arms).....	6	FN-7 Right or Left	2		
1941-48	D19, D20, D21, D22, D24, Except 7-Pass. Sedan and Limousine.....	6	FN-8 Right or Left	2		

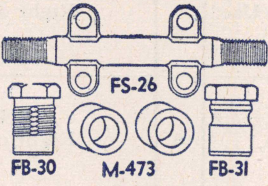
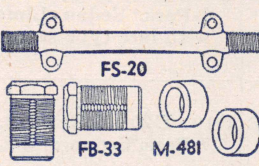
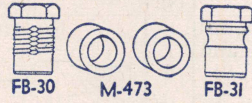
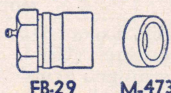
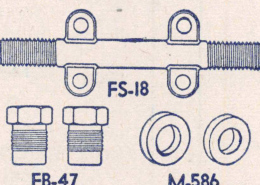
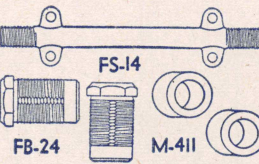
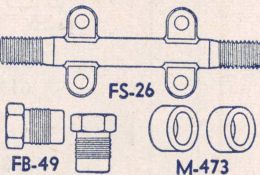
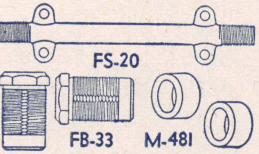
CONTROL ARM AND SHAFT ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939	D-11, Except 7-Pass. Sedan and Limousine (Used with forged and stamped arms).....	6	FA-026 Upper FS-17 M-409 	2	FA-024 Lower FS-14 M-411 	2
			FA-60 Upper Outer Ecc. Bushing and Seal Kit M-409 	2		
			FA-017 Upper FS-7 M-397 	2	FA-014 Lower FS-6 M-397 	2
1939	D11, 7-Pass. Sedan and Limousine..	6	FA-57 Upper Outer Ecc. Bushing and Seal Kit M-473 	2		
1940	D17; D14, D15, D16, Except 7-Pass. Sedan and Limousine.....	6	FA-027 Upper FS-18 M-472 	2	FA-024 Lower FS-14 M-411 	2
			FA-58 Upper Outer Ecc. Bushing and Seal Kit M-472 	2		



CHASSIS PARTS

for **DODGE**

CONTROL ARM AND SHAFT ASSEMBLY



Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940	D14, D15, 7-Pass. Sedan and Limousine.....	6	FA-044 Upper  FS-26 FB-30 M-473 FB-31	2	FA-030 Lower  FS-20 FB-33 M-481	2
			FA-54 Upper Inner Shaft Bushing and Seal Kit  FB-30 M-473 FB-31	2	FA-59 Upper Outer Ecc. Bushing and Seal Kit  FB-29 M-473	2
1941-48	D19, D20, D21, D22, D24, Except 7-Pass. Sedan and Limousine and 1948 models with low pressure tires; D23.....	6	FA-040 Upper  FS-18 FB-47 M-586	2	FA-024 Lower  FS-14 FB-24 M-411	2
1941-48	D19, D20, D21, D22, D24, 7-Pass. Sedan and Limousine.....	6	FA-043 Upper  FS-26 FB-49 M-473	2	FA-030 Lower  FS-20 FB-33 M-481	2

FRONT COIL SPRINGS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-40	All Models, Except 7-Pass. Sedan and Limousine.....	6	FCS-2R  FCS-2R	2	Coil Springs should ALWAYS be replaced in pairs. Sold ONLY 2 Springs in a package.	
1941-47	All Models, Except 7-Pass. Sedan and Limousine.....	6	FCS-12  FCS-12	2		

FRONT COIL SPRING SPACERS

for **DODGE**

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939	D11, 7-Pass. Sedan and Limousine...	6	M-631 		Spacer .125 Thick Install spacers on the flattened end of the coil spring.	
1939-48	All Models, Except 7-Pass. Sedan and Limousine.....	6	M-634 		Spacer .139 Thick Install spacers on the flattened end of the coil spring.	

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1930-32	DM, 4 cyl.; DD, DF, DH, DL, 6 cyl.; DC, DG, 8 cyl..... Steering Arm & Tie Rod Ball	4-6 -8 ...	KA-4 T-963	1935-37	DU, DV, D2; D5, to Car 4715778	6	KA-15
1932-33	DK, DO..... Steering Arm & Tie Rod Ball	8 ...	KA-41 T-963	1937-38	D5 after Car 4715778; D8.....	6	KA-53
1933	DP; Canadian DQ.....	6	KA-7	1940-41	D14, D17, D19, 7-Pass. Sedan and Limousine.....	6	KA-94
1934	DR to Car 3681754; DS Special Six to Car 4528656.....	6	KA-64	1942-48	D22, D24, 7-Pass. Sedan and Limousine..... King Bolt (2 Used)..... Upper Bushing (2 Used)..... Lock Pin (2 Used)..... Expansion Plug (4 Used)..... Shims (Use as Required)..... Thrust Bearing (2 Used).....	6	K-1153 KB-302 K-1129 M-86 M-160 M-231
1934-48	1934 DR after Car 3681754; DS Special Six after Car 4528656; 1939-48 D11, D11S; D14, D17, D19, D22, D24, Except 7-Pass. Sedan and Limousine.....	6	KA-16				

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1930-32	DD; DH; DL.....	6	Fr.	SB-138	2	UA-15 Silent U Shackle	2	UB-25*	4
			Rr.	UA-54 Silent U Shackle	2	UB-25*	4
1933	DP.....	6	Fr.	SK-33 Spring Bolt Kit	1	UA-12* Silent U Shackle	2	UB-7	2-Fm.		
			Rr.	SK-33 Spring Bolt Kit	1	UA-13* Silent U Shackle	2	UB-8	2-Sp.		
1934	DR, DS.....	6	Fr.	See Wheel Suspension Parts Listing.				UA-55* Silent U Shackle	2	UB-25*	4
			Rr.	SK-32 Spring Bolt Kit	1						
1935	DU.....	6	Fr.	SB-330	2	UA-33* Silent U (R) Shackle	1	UB-14*	1-Sp.
								UA-34* Silent U (L) Shackle	1	UB-15*	1-Sp.
			Rr.	SK-32 Spring Bolt Kit	1			UA-59* Silent U Shackle	2	UB-25*	4

(Continued on next page)

CHASSIS PARTS

for **DODGE**

SHACKLE KITS & PARTS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING					
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used				
1936	D2.....	6	Fr.	UA-54*	Silent U (R) Sh.	1		S-1207	1-R	SB-330	1-R				
					UB-25*	2									
				UA-38*	Silent U (L) Sh.	1						UA-39* Silent U (L) Shackle	1	{UB-19 UB-25*	1-Fm. 1-Sp.
					{UB-25* UB-24*	1-Fm. 1-Sp.									
	Rr.	SK-32 Spring Bolt Kit	1		UA-59* Silent U Shackle	2		UB-25*	4						
1937-38	D5, D8.....	6	Fr.	UA-54*	Silent U (R) Sh.	1		S-1207	1-R	SB-330	1-R				
					UB-25*	2									
				UA-38*	Silent U (L) Sh.	1						UA-44* Silent U (L) Shackle	1	{UB-19 UB-24*	1-Fm. 1-Sp.
					{UB-25* UB-24*	1-Fm. 1-Sp.									
	Rr.	SK-34 Spring Bolt Kit	1		UA-59* Silent U (R) Shackle	1		UB-25*	2						
					UA-58* Silent U (L) Shackle	1		{UB-25* UB-24*	1-Fm. 1-Sp.						
➡ For Cars having "Heavy Duty" Springs, use Assembly UA-39 instead of UA-44.															
1939-40	D11, D14, D17.....	6	Fr.	See Wheel Suspension Parts Listing.											
				Rr.	SK-34 Spring Bolt Kit	1		UA-59* Silent U (R) Shackle	1	UB-25* {UB-25* UB-24*	2 1-Fm. 1-Sp.				
							UA-58* Silent U (L) Shackle	1							
➡ UA-58 and UA-59 Silent U Assemblies include two M-478 Seals.															
1941-48	D19, D22, D24.....	6	Fr.	See Wheel Suspension Parts Listing.											
			Rr.	SK-34 Spring Bolt Kit	1		SK-44 Shackle Assembly		2						
★ *Silent U Shackles marked * used as original equipment. UB-24 and UB-25 are available with .010 oversize outside diameter. Abbreviations: Fr.-Front, Rr.-Rear, Fm.-Frame, Sh.-Shackle, Sp.-Spring, R-Right, L-Left, Up.-Upper, Lr.-Lower															

★ *Silent U Shackles marked * used as original equipment. UB-24 and UB-25 are available with .010 oversize outside diameter.

Abbreviations: Fr.-Front, Rr.-Rear, Fm.-Frame, Sh.-Shackle, Sp.-Spring, R-Right, L-Left, Up.-Upper, Lr.-Lower

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1933	DP, DQ.....	6	RS-34	
1933	DO.....	8	ES-50	
1934	DR, DS.....	6	ES-35	
			ES-36	ET-50
	Adjusting Socket for Drag Link	→→	ES-35R	
1935	DU.....	6	ES-57	ET-6
			ES-35R	
1936	D2.....	6	ES-57	ET-6
			→→ DS-86	
			→→ ES-70R	
1937	D5.....	6	ES-57	ET-64
			→→ DS-87	
1938	D8.....	6	ES-57	ET-64
			→→ DS-87	
			→→ DS-88	
			→→ ES-70R	
			→→ ES-53R	
1939	D11 (Except 7-Pass. Sedan and Limousine).....	6	ES-76	ET-71
			ES-77	ET-72
1939	D11, 7-Pass. Sedan and Limousine.....	6	ES-60	
			ES-61	
1940-48	D14, D17, D19, D22, D24.....	6	ES-60	
			ES-131	

FOR INTERCHANGEABILITY OF DODGE PART NUMBERS WITH OUR PART NUMBERS, SEE PAGE 30.

for **DODGE TRUCK**

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1928-31	GE, HE, LE, ME, OE, RE, TE, 135, 150, 165, 185, DA150, DA165, 1 $\frac{1}{4}$ -3 Ton; JE, YE, 880, 881, Bus; 883, 884, 885, 886 School Bus.....	6	KA-81	1934-35	KC, KCL from Serial 8032345 to 8032656 and after 8032796, also after 9202594. KC Spec. USA, KC1 USA, KCL Spec. USA, KCL1 USA, $\frac{1}{2}$ Ton.....	6	KA-16
1930-31	U124, 4 cyl.; DA120, DA124, 6 cyl., $\frac{3}{4}$ Ton (Wood Wheels).... King Bolt (2 Used)..... Upper Bushing (2 Used)..... Lower Bushing (2 Used)..... Lock Pin (4 Used)..... Expansion Plugs: For DA124 & U124 (2 Used).... For DA120 (2 Used).....	4-6	K-1039 KB-10391 KB-10391 K-1078 M-85 M-104	1935-47	K50V to K53V; K60V to K63V; T36; LM70, LM71; MK60 to MK63; ML50 to ML53; RK60 to RK63; RL50 to RL53; RX70, RX71; TK60 to TK63; TL50 to TL53; VK60 to VK63; VL50 to VL53; WK60 to WK69; WL50 to WL53. Diesel TKD60 to TKD63; TLD50 to TLD53; VKD60 to VKD63; VLD50 to VLD53; WKD60 to WKD63; WLD50 to WLD53; 2-4 Ton..	6	KA-108
1930-31	U124, 4 cyl.; DA120, DA124, 6 cyl. (Steel Wheels); U133, 4 cyl., DA133, 6 cyl., after Serial D-231840, after E-149605, after S-115573..... Upper Bushing (2 Used)..... Lower Bushing (2 Used)..... Lock Pin (4 Used)..... Plug, For All Models, except DA120 (2 Used)..... Plug, For Model DA120 (2 Used).....	4-6	KB-248 KB-209 K-1078 M-86 M-104	1936-48	LC, LC USA, LCX; MC, MCX; MD15 to MD21, MDX20, MDX21; RC, RCX; RD10 to RD21, RDX20, RDX21; TC, TCX; TD15 to TD21; TDX15 to TDX21; T112, T211, T215; VC; VD15 to VD21; WC; WD15 to WD21, B1B, B1C, B1D, $\frac{1}{2}$ -1 Ton.....	6	KA-15
1930-32	Merchants Express UF10, 4 cyl.; F10, 6 cyl., $\frac{1}{2}$ Ton..... Tie Rod Ball (3 Used)....	4-6	KA-4 T-963	1939	TG40 to TG44; TH45 to TH49, TH48X, TH49X, $1\frac{1}{2}$ -2 Ton..	6	KA-83
1931-38	F30, F31, UF30, UF31, G22, G43, G44, GS55, UG43, UG44, UGS55, H22, H33, H34, H34X, H43, H44, K22, K22V, K35 to K38; K32 USA, K33X USA, K35X USA, K36 USA; K35V to K38V; K45 to K48; K55 USA; K45V to K48V; LG40 to LG43; LH29 to LH48; LH45 USA to LH47 USA; MG40 to MG44; MH29 to MH49, MH49X; RG40 to RG44; RH29 to RH49, 1-2 Ton.....	6	KA-42	1940-47	T118; VF20 to VF39; WF20 to WF39; WFAX31 to WFAX36, 1-1 $\frac{1}{2}$ Ton.....	6	KA-101
1932-40	G20, G21, G30, G31, GS50; UG20, UG21, UG30, UG31, UGS50; H20, H21, H30, H30 USA, H31, H31X, K19 to K21, K19V; K20X, K21X; K30 to K34; K32V to K34V, K34NC1; KH15 to KH33; KH31 USA, KH31V USA, KH32V USA; LE15 to LE32; LE31 USA, LE32 USA; LF28 to LF39, LF37 NC School Bus; ME 15 to ME32; MF28 to MF39, MF38X; RE15 to RE32, RE31 USA; REX30 to REX32; RF28 to RF39, RFD38; T201, T203; TE20 to TE32; TE31 USA, TE31X USA; TF35 to TF39, TF36 USA, $\frac{3}{4}$ -1 $\frac{1}{2}$ Ton..... Tie Rod Ball (3 Used)....	6	KA-41 T-963	1940-41	VG40 to VG44; VH45 to VH49; VM35, VH37; WG40 to WG44; WGM40 to WGM42; WFM35 to WFM38 to Serial 8296299 (Detroit) and to 9264549 (Los Angeles); WH45 to WH49 to Serial 8961985 (Detroit) and to 9296151 (Los Angeles); WHM45 to WHM48 to Serial 8707086 (Detroit) and to 9272846 (Los Angeles), $1\frac{1}{2}$ -2 Ton.....	6	KA-100
1933-35	HC, HCL; KC, KCL to Serial 8032345 and from 8032656 to 8032796 and to Serial 9202594, $\frac{1}{2}$ Ton..... Tie Rod Ball (2 Used)....	6	KA-7 T-963	1941-48	WFM35 to WFM38 after Serial 8296299 (Detroit) and after 9264549 (Los Angeles); WH45 to WH49 after Serial 8961985 (Detroit) and after 9296151 (Los Angeles); WHM45 to WHM48 after Serial 8707086 (Detroit) and after 9272846 (Los Angeles); (1948) B1FM, B1FMA, B1J, B1JA, B1JM, B1JMA, B1R, B1RA, B1JS, B1RS, $1\frac{1}{2}$ -3 Ton.....	6	KA-119
				1947-48	WR65 to WR69, WRA65 to WRA69, B1V, B1VA, 3 Ton...	6	KA-106
				1948	B1T, B1TA, 3 Ton.....	6	KA-108



for **DODGE TRUCK**

SHACKLE PARTS & KITS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1930-31	DA120, DA130, DA140, $\frac{3}{4}$ -1 Ton	6	Fr.	SB-178	2	SB-177 SB-178 SB-217	2-Up. 2-Lr. 2-Lr.
			Rr.	SB-217	2		
1930-31	U124, U133, 4 cyl.; DA124, DA133, 6 cyl., $\frac{3}{4}$ -1 Ton.....	4-6	Fr.	S-1069	2	SB-178	2	S-1069	4	SB-177 SB-178 SB-217	2-Up. 2-Lr. 2
			Rr.	SB-217	2		
1930-32	Merchants Express UF10, 4 cyl.; F10, 6 cyl., $\frac{1}{2}$ Ton.....	4-6	Fr.	SB-138	2		
1931	U133, 4 cyl.; DA133, 6 cyl., 1 Ton	4-6	Fr.	S-1069	2	SB-178	2	S-1069	4	SB-177 SB-178 SB-217	2-Up. 2-Lr. 2-Lr.
			Rr.	SB-217	2		
1931-33	UF30, UF31, UG43, UG44, UGS55, 4 cyl.; F30, F31, G43, G44, GS55, 6 cyl., $1\frac{1}{2}$ -2 Ton..	4-6	Fr.	S-1069	4	SB-177 SB-178 SB-217	2-Up. 2-Lr. 2	S-1069 S-1107	2 4	SB-178 SB-217	2 2-Lr.
			Rr.	S-1107	2						
1932-34	UG43, UG44, 4 cyl.; G22, G43, G44, H22, H33, H34, H34X, H43, H44, H44X, 6 cyl.; $1\frac{1}{2}$ - 2 Ton.....	4-6	Fr.	S-1069	4	SB-178	2-Lr.	S-1069	2	SB-178	2
			Rr.	S-1107	2	SB-217	2	S-1107	4	SB-217	2-Lr.
1932-38	UG20, UG21, UG30, UG31, UGS50, 4 cyl.; G20, G21, G30, G31, GS50, H20, H21, H30, H30 USA, H31, H31X, K19 to K21, K19V; K20X, K21X; K30 to K34; K32 USA, K33X USA; K32V to K34V, K34NC1; KH15 to KH33; KH31 USA; KH16V to KH33V; KH31V USA, KH32V USA; LE15 to LE32; LF28 to LF39; ME15 to ME32; MF28 to MF39, MF38X; RE15 to RE32, REX30 to REX32; RF28 to RF39, $\frac{3}{4}$ -1 $\frac{1}{2}$ Ton.....	4-6	Fr.	S-1159 S-1160	2 4	SB-309 SB-269 SB-203	2 2-Br. 2-Sp.
			Rr.	S-1160	2	SB-203	2				
1933-35	HC, HCL; KC, KC Special USA, KC1 USA, KCL, KCL Special USA, KCL1 USA, KCX, KCLX, $\frac{1}{2}$ Ton.....	6	Fr.	SK-33 Spring		Bolt Kit	1	UA-12* Silent U Shackle	2	UB-7* UB-8*	2-Fm. 2-Sp.
			Rr.	SK-33 Spring		Bolt Kit	1	UA-13* Silent U Shackle	2	UB-8*	4
1934-38	K22, K22V; K35 to K38; K35X USA, K36 USA, K35V to K38V; K45 to K48; K55 USA; K45V to K48V; LG40 to LG43; LH29 to LH48; MG40 to MG44; MH29 to MH49, MH49X; RG40 to RG44; RH29 to RH49, 1-2 Ton.....	6	Fr.	S-1069	4	SB-178	2-Sp.	S-1178	2	SB-178	2
			Rr.	S-1107	2	SB-217	2	S-1107	4	SB-217	2-Sp.
1935	KH31 USA, $1\frac{1}{2}$ Ton.....	6	Fr.	SB-309 SB-203	2-Sp. 2	S-1159 S-1160	2 4	SB-309 SB-203 SB-269	2 2-Sp. 2-Sh.
			Rr.	S-1160	2						

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SHACKLE PARTS & KITS

for DODGE TRUCK

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1935-39	K50V to K53V; K60V to K63V; T36; LM70, LM71; MK60 to MK63; ML50 to ML53; RK60 to RK63; RL50 to RL53; RX70, RX71; TK60 to TK63; TL50 to TL53; Diesel TKD60 to TKD63; TLD 50 to TLD53, 2-3 Ton.....	6	Fr. Rr.	{SB-326 SB-265 SB-283	2-Br. 2-Sp. 2	{SB-265 SB-327 SB-283	2 2-Sh. 2-Sp.
1936	LC, LC USA, LCX, 1/2 Ton to Serial 8118444.....	6	Fr. Rr.	UA-54* UA-38*	Silent U (R) Sh. 1 Silent U (L) Sh. 1	UB-25* {UB-25* UB-24* 1-Fm. 1-Sp.	2 1 1	SK-35 Spring Bolt Kit	1	UA-65* Silent U Shackle 2	{UB-21 UB-25* 2-Fm. 2-Sp.
1936	LC, LC USA, LCX 1/2 Ton after Serial 8118444.....	6	Fr. Rr.	UA-54* UA-38*	Silent U (R) Sh. 1 Silent U (L) Sh. 1	UB-25* {UB-25* UB-24* 1-Fm. 1-Sp.	2 1 1	SK-35 Spring Bolt Kit	1	UA-64* Silent U (R) Shackle 1 UA-65* Silent U (L) Shackle 1	{UB-21 UB-24* UB-21 UB-25* 1-Fm. 1-Sp. 1-Fm. 1-Sp.
1936	LH45 USA to LH47 USA, 2 Ton.	6	Rr.	S-1107	2	SB-217	2	S-1107	4	SB-217	2-Sp.
1936-39	LE31 USA, LE32 USA, LF37NC, T201, RE31 USA, 1 1/2 Ton...	6	Fr. Rr.	S-1069 S-1160	2-Lr. 2	{SB-345 SB-269 SB-203	2-Sp. 2-Sh. 2	S-1159 S-1160	2 4	SB-309 {SB-203 SB-269	2 2-Sp. 2-Sh.
1937-38	MC, MCX, RC, RCX, 1/2 Ton..	6	Fr. Rr.	UA-54* UA-38*	Silent U (R) Sh. 1 Silent U (L) Sh. 1	UB-25* {UB-25* UB-24* 1-Fm. 1-Sp.	2 1 1	SK-35 Spring Bolt Kit	1	UA-64* Silent U (R) Shackle 1 UA-65* Silent U (L) Shackle 1	{UB-21 UB-24* UB-21 UB-25* 1-Fm. 1-Sp. 1-Fm. 1-Sp.
1937-38	MD15 to MD21, MDX20, MDX21; RD10 to RD21, RDX20, RDX21, 3/4-1 Ton...	6	Fr. Rr.	UA-54* UA-38*	Silent U (R) Sh. 1 Silent U (L) Sh. 1	UB-25* {UB-25* UB-24* 1-Fm. 1-Sp.	2 1 1	SK-35 Spring Bolt Kit	1	S-1239	4 {SB-345 SB-346 2-Sp. 2-Sh.
1938	RO55 to RO58; RP65 to RP68, 2-3 Ton.....	6	Fr. Rr.	{SB-326 SB-265 SB-283	2-Br. 2-Sp. 2	{SB-265 SB-327 SB-283	2 2-Sh. 2-Sp.
1939	TE20 to TE32; TE31 USA, TE31X USA; TF35 to TF39; TF36 USA, 1-1 1/2 Ton.....	6	Fr. Rr.	S-1259 S-1260	4 2	{SB-309 SB-239 SB-206	2-Sp. 2-Sh. 2	S-1259 S-1260	2 4	SB-309 {SB-206 SB-270S	2 2-Sp. 2-Sh.

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CHASSIS PARTS



for DODGE TRUCK

SHACKLE PARTS & KITS

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YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING		
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	
1939	TC, TCX; TD15, TDX15, 1/2-3/4 Ton.....	6	Fr.	UA-54*	Silent	U (R) Sh.	1	SK-35 Spring Bolt Kit			1	
					UB-25*	2						
				UA-38*	Silent	U (L) Sh.	1					
						UB-25* 1-Fm. UB-24* 1-Sp.	1					
			Rr.	SK-36	Spring Bolt Kit			UA-64* Silent U (R) Shackle 1	UB-21	1-Fm.		
								UA-65* Silent U (L) Shackle 1	UB-24* 1-Sp.			
									UB-21 1-Fm.			
									UB-25* 1-Sp.			
1939	TD20, TD21, 1 Ton.....	6	Fr.	UA-54*	Silent	U (R) Sh.	1	SK-35 Spring Bolt Kit			1	
					UB-25*	2						
				UA-38*	Silent	U (L) Sh.	1					
						UB-25* 1-Fm. UB-24* 1-Sp.	1					
			Rr.	SK-36	Spring Bolt Kit			S-1239	4	SB-345	2-Sp.	
										SB-346	2-Sh.	
1939	TG40 to TG44; TH45 to TH49, TH48X, TH49X, 1 1/2-2 Ton...	6	Fr.	S-1261	4	SB-178	2-Sp.	S-1261	2	SB-178	2	
			Rr.	S-1262	2	SB-265	2	S-1262	4	SB-265	2-Sp.	
										SB-326	2-Sh.	
1940-41	VK60 to VK63; VL50 to VL53; WK60 to WK63; WL50 to WL53; Diesel VKD60 to VKD63; VLD50 to VLD53; WKD60 to WKD63; WLD50 to WLD53, 2-3 Ton.....	6	Fr.			SB-326	2-Sh.					
						SB-265	2-Sp.			SB-265	2	
			Rr.			SB-283	2			SB-327	2-Sp.	
										SB-283	2-Sh.	
1940-41	T207, T211.....	6	Fr.	S-1287	2-Up.	SB-309	4	S-1259	2			
				S-1288	2-Lr.	SB-370	2					
			Rr.	SK-36	Spring Bolt Kit		1	S-1239	4	SB-345	4-Sp.	
										SB-346	2-Sh.	
								M-594 Lock Bolt & Nut			4	
1940-47	VC, VD15, T112, WC, WD15, 1/2-3/4 Ton.....	6	Fr.	UA-38*	Silent	U (R) Sh.	1	SK-35 Spring Bolt Kit			1	
					UB-25*	1-Fm.						
					UB-24*	1-Sp.						
				UA-54*	Silent	U (L) Sh.	1					
						UB-25*	2					
			Rr.	SK-36	Spring Bolt Kit		1	UA-64* Silent U (R) Shackle 1	UB-21	1-Fm.		
								UA-65* Silent U (L) Shackle 1	UB-24* 1-Sp.			
									UB-21 1-Fm.			
									UB-25* 1-Sp.			
UA-64 and UA-65 Silent U Assemblies include two M-478 Seals.												
1940-47	T202, VD20, VD21, WD20, WD21, 1 Ton.....	6	Fr.	UA-38*	Silent	U (R) Sh.	1	SK-35 Spring Bolt Kit			1	
					UB-25*	1-Fm.						
					UB-24*	1-Sp.						
				UA-54*	Silent	U (L) Sh.	1					
						UB-25*	2					
			Rr.	SK-36	Spring Bolt Kit		1	S-1239	4	SB-345	2-Sp.	
										SB-346	2-Sh.	
								M-594 Lock Bolt & Nut			4	
1940-46	VF20 to VF39; T118, WF20 to WF39, 3/4-1 1/2 Ton.....	6	Fr.	S-1272	4	SB-365	2-Sp.	S-1272	2	SB-365	2	
						SB-364	2-Sh.					
			Rr.	S-1260	2	SB-206	2	S-1260	4	SB-206	2-Sp.	
				M-594 Lock Bolt & Nut			2			SB-270S	2-Sh.	
								M-594 Lock Bolt & Nut			4	

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SHACKLE PARTS & KITS

for DODGE TRUCK

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1940-46	VM35, VM37; WFM35 to WFM38, 1½ Ton.....	6	Fr.	S-1273	4	{ SB-367 2-Sp. SB-366 2-Sh.		S-1273 2		SB-367 2	
			Rr.	S-1260	2	SB-206 2		S-1260 4		{ SB-206 2-Sp. SB-270S 2-Sh.	
				M-594	Lock Bolt & Nut		2	M-594	Lock Bolt & Nut		4
1940-47	VG40 to VG44; VH45 to VH49; WG40 to WG44; WGM40 to WGM42; WH45 to WH49; WHM45 to WHM48, WJ55 to WJ59, WJA55 to WJA59, 1½-2 Ton.....	6	Fr.	S-1273	4	{ SB-367 2-Sp. SB-366 2-Sh.		S-1273 2		SB-367 2	
			Rr.	S-1262	2	SB-265 2		S-1262 4		{ SB-265 2-Sp. SB-326 2-Sh.	
1941-42	T211, T215.....	6	Fr.	{ S-1287 2-Up. S-1288 2-Lr.		SB-309 4 SB-370 2		S-1259 2			
			Rr.	S-1239 4				S-1239 2		{ SB-345 4-Sp. SB-346 2-Sh.	
				M-594	Lock Bolt & Nut	4		M-594	Lock Bolt & Nut		2
1946-47	WK65 to WK69, WR65 to WR69 3 Ton.....	6	Fr.			SB-283 2				SB-283 2-Sp.	
			Rr.							SB-327 2-Sh.	
1946-47	WDX (Power Wagon), 1 Ton...	6	Fr.					S-1259 2			
			Rr.	SK-36	Spring Bolt Kit			S-1239 4		SB-346 2-Sh. SB-345 2-Sp.	

★Silent U Shackles marked * used as original equipment. UB-24 and UB-25 are available with .010 oversize outside diameter.

Abbreviations: R-Right, L-Left, Fr.-Front, Rr.-Rear, Sp.-Spring, Sh.-Shackle, Br.-Bracket, Fm.-Frame.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1930-34	UF30, UF31, 4 cyl.; F30, F31, F35, F36, F37, G43, G44, H43, H44, K45, K46, K47, K48 to Serial 8612274 and 9273552, 6 cyl., 1½-2 Ton.....	4-6	ES-6*	ET-34*
1931-33	UF10 after Serial 8002596 and 9200073, ½ Ton, 4 cyl.; F10 after Serial 8101140 and 9212569; HC, HCL, ½ Ton, 6 cyl.....	4-6	ES-35	
1931-35	UF10 to Serial 8002596 and 9200073, ½ Ton, 4 cyl.; F10 to Serial 8101140 and 9212569, ½ Ton; G30, G31, UG30, UG31, H20, H21, H30, H30 USA, H31, K19 to K21, K19V; K20X, K21X; K30 to K34; K32V to K34V, K34NC1; KH15 to KH33; KH31 USA; KH16V to KH33V; KH31V USA, KH32V USA, ¾-1½ Ton	4-6	ES-50	
1934	KC, KC Special USA, KC1 USA, KCL, KCL Special USA, KCL1 USA, KCX, KCLX, ½ Ton.....	6	ES-57 ES-35R	
	Adjusting Socket for Drag Link			
1934-47	1934-35, K22, K22V; K35 to K38; K32 USA, K33X USA, K35X USA, K36 USA, K55 USA; K35V to K38V; K45 to K48 after Serial 8612274 and 9273552; K45V to K48V, 1-2 Ton; 1941-46, WFM35 to WFM38; WGM40 to WGM42; WHM45 to WHM48, 1-2 Ton; WG40 to WG44, WGA40 to WGA44, 1½ Ton; WH45 to WH49, WHA45 to WHA49, 2 Ton; WGMA40 to WGMA42, 1½ Ton; WHMA45 to WHMA48, 2 Ton; WJ55 to WJ59, WJA55 to WJA59.....	6	ES-6	ET-34
1935-47	1935, K50V to K53V; K60V to K63V; LM70, LM71; 1938-41, MK60 to MK63; ML50 to ML53; RK60 to RK63; RL50 to RL53; RX70, RX71; TK60 to TK63; TL50 to TL53; VK60 to VK63; VL50 to VL53; WK60 to WK63; WL50 to WL53. Diesel TKD60 to TKD63; TLD50 to TLD53; VKD60 to VKD63; VLD50 to VLD53; WKD60 to WKD63; WLD50 to WLD53, 2-4 Ton, WDX, 1 Ton.....	6	ES-123	

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CHASSIS PARTS

**for DODGE TRUCK**
TIE ROD SOCKETS, DRAG LINKS & RODS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1936	LC, LC USA, LCX, 1/2 Ton..... Complete Drag Link Assembly Adjusting Socket for Drag Link	6	ES-57 DS-86 ES-70R	ET-6
1936-47	LE15 to LE32; LE31 USA, LE32 USA; LF28 to LF39; LF37NC School Bus; ME15 to ME32; MF28 to MF39, MF38X; RE15 to RE32; RE31 USA, REX30 to REX32, RF28 to RF39, RFD38; T118, T201, T203; TE20 to TE32; TE31 USA, TE31X USA; TF35 to TF39; TF36 USA; VF20 to VF39; WF20 to WF36; WFA30 to WFA33; WF39, WFA39 to Serial No. 8500261, 3/4-1 1/2 Ton..... Complete Drag Link Assembly	6	ES-50 DS-110
1936-47	LG40 to LG43; LH29 to LH48; LH45 USA to LH47 USA; MG40 to MG44; MH29 to MH49, MH49X; RG40 to RG44; RH29 to RH49; TG40 to TG44; TH45 to TH49, TH48X, TH49X; VG40 to VG44; VH45 to VH49; VM35, VM37; VS45 to VS48; WG40 to WG44; WGA40 to WGA44; WH45 to WH49, WHA45 to WHA49, 1-2 Ton..... Complete Drag Link Assembly	6	ES-6 DS-110	ET-34
1937-38	MC, MCX, RC, RCX, 1/2 Ton..... Complete Drag Link Assembly Adjusting Socket for Drag Link	6	ES-57 DS-86 ES-70R	ET-64
1937-38	MD15 to MD21, MDX20, MDX21; RD10 to RD21, RDX20, RDX21, 3/4-1 Ton.. Adjusting Socket for Drag Link	6	ES-57 ES-70R
1939	TC, TCX, TD15, TDX15, 1/2-3/4 Ton..... Complete Drag Link Assembly	6	ES-57 DS-111	ET-64
1939	TD20, TDX20, TD21, TDX21, 1 Ton..... Complete Drag Link Assembly	6	ES-57 DS-111
1940-47	VC, VD15 to VD21; T112, WC, WD15 to WD21, 1/2-1 Ton..... Complete Drag Link Assembly	6	ES-60 DS-111
1941-45	WC1 to WC11, WC21 to WC27, WC41 (USA), 1/2 Ton.....	6	ES-148
1944-47	WF39, WFA39 after Serial No. 8500301.....	6	ES-50
1946-47	WR65 to WR69, 3 Ton.....	6	ES-133

★An * following the stock number indicates the tie rod socket and intermediate rod MUST BE INSTALLED TOGETHER.

FOR INTERCHANGEABILITY OF DODGE PASS. CAR AND DODGE TRUCK PART NUMBERS WITH OUR PART NUMBERS, SEE PAGE 30.

for DUPLEX BUS & TRUCK
KING BOLT SETS

1940-48; T, TH404
Uses Bolts and Bushings Listed Under Timken 32502.

1946-48; R.
Uses Bolts and Bushings Listed Under Timken Axle 35000.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1940-48	T, TH..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-123 ES-122
1945-48	JH, KH, RH..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-133 ES-138

for FAGEOL BUS & TRUCK
TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937	135BK, 226BK, 250BK, 250RA, 250MZ, 326HP, 2500... (Used with Straight Rod) (Used with Curved Rod)	6	ES-123 ES-122
1937-38	300RA, 300HP, 326HP, 370, 370DC, 370RAD, 846ALD, 846D, 846HP, 1046D, 1046RB..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-133 ES-138

KING BOLT SETS

1931-38; 250, 250BK, 250MK, 300, 250HP, 250RA, 446, 250MS, 300HP, 300RA, 2½-5 Ton, 255 Bus. Uses Bolts and Bushings Listed Under Timken Axle 33000, 33000H.
1933-37; 370, 370RS, 370C, 370D, 370RA-D, 370HP, 626, 646, 826, 846, 370RA, 300HP, 300RA, 326HP, D326, 300D 300RA-D, 3-8 Ton, 6 cyl. Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A, 35000H.
1934-38; 106BK, 106RA, 101, 106, 135, 135HP, 135RA, 135BR, 135BK, 226BK, 226HP, 1½-6 Ton, 135B, Bus, 4-6 cyl. Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H.

for FEDERAL BUS & TRUCK
KING BOLT SETS

1934-35; 25, 2½ Ton, 6 cyl. Uses Bolts and Bushings Listed Under Clark Axle F308.
1934-48; 50, 50H, 90, 92, 94, 94H, 502, 504A, 552, 554A, 556X4, 946X4, 45MP, 45MP2, 45MPS1, 4½-8 Ton, 6 cyl. Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A, 35000H, 35000TW.
1932-48; 9, 10, 11, 11H, 12, 14, 15, 15 DeLuxe, 15H, 15X, 16, 16M, 17, 18, F8, G5, 20, 21, 22, 25, 25H, 25M, 25M2, 28, 45, 75, 75H, 76, 77, 80, 80H, 202, 204, 252, 254, B80, D18K, D20K, D25K, DB80, 77K, ¾-5 Ton, 6 cyl. Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H, 30010, 30020H, 31000H, 31100H, 33006H.
1936-48; 40, 40DR, 42, 402, 402DR, 4-7 Ton. Uses Bolts and Bushings Listed Under Timken Axle 33000H, 33010H.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-47	7, 8, 9, 10, 11, 11H, 11K, 12K, 14, 15, 16, 16M, 18, 18D, 18H, 18K, 18M, 18M2, 18MZ, 18MP-S1, D18K, 20H, D20K, 25, 25H, 25K, D25K, 25M, 25M2, 29, 29H, 29K, 29M, 29MA, 29M2, 29ML, 29MLA, 29ML2, 29MTM-214, 30, 35, 35L, 35M, 35ML, 35S, 40, 40DR, 45, 45L, 75, 75H, 75K, 77K, 80, 80H, 80K, B80, DB80, 85, B85, DB85, 89K, B89, DB89, 402, 402DR, K..... (Used with Straight Rod) (Used with Curved Rod)	4-6	ES-123 ES-122
1937-47	C7, C7W, C8, C8W, 25, 45, 50, 50E, 50F, 50H, 55, 55H, 55L, 55M, 55M2, 55MA, 55MP, 55MPA, 45L, 45M, 45M2, 45MP, 45MP2, 45MP-S1, 60MA, 60M2, 60PA, 60P2, 65, 65MA, 65M2, 65Q2, 66, 70, 71, 90, 92, 94, 94H, 504, 663MA, 663QA, 664QA..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-133 ES-138

for FERGUSON TRACTOR
TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1939-47	2N, 9N..... Adjusting Socket for Drag Link (2 Used)	4	ES-64R

for FITZJOHN BUS
TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-46	300, 325, 500, 510, 600..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-123 ES-122
1938-44	310, 500, 600..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-133 ES-138

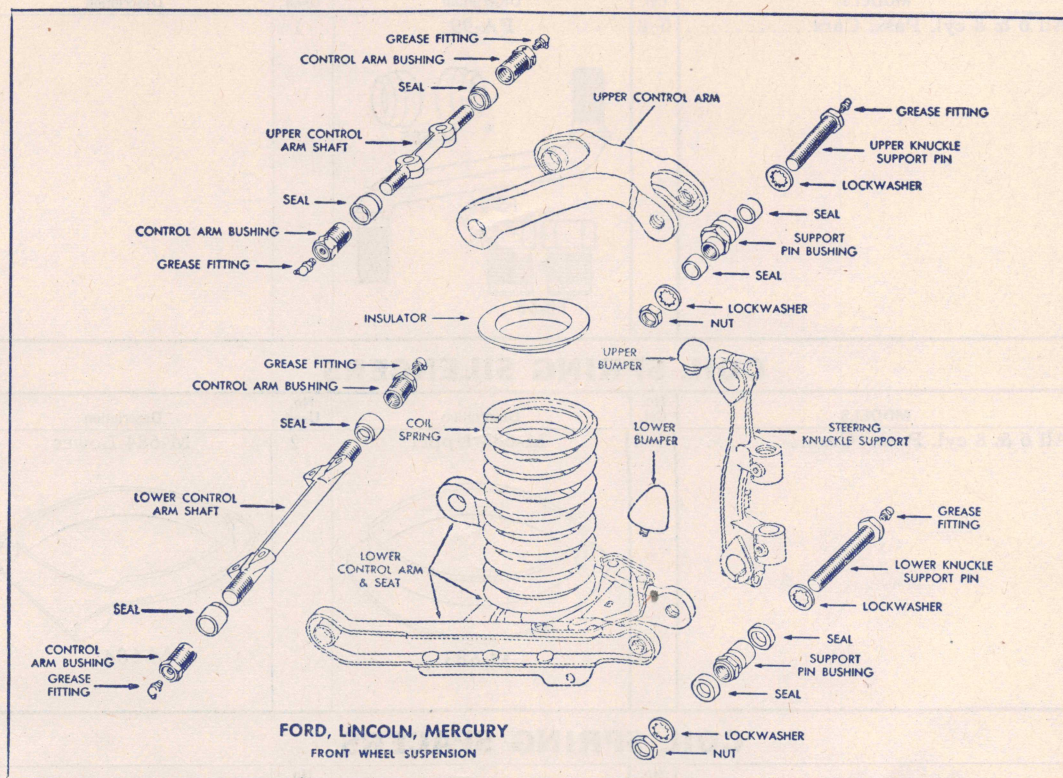
for **FLXIBLE BUS****KING BOLT SETS**1935-36; 16-C-75, 21-CC-75, 16-C-76, 19-C-76, C6-L1, Bus, 6 cyl.
Uses Bolts and Bushings Listed Under Chevrolet 6.**TIE ROD SOCKETS, DRAG LINKS & RODS**

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-46	16C78, 19C78, 25CR70, 25CR78, 25CR79, 29BR149, 21CR41, 25CR41, 21CR42, 25CR42, 25BR140, 29BR140, 25BR141, 29BR141, 29BR141, 25BR41, 29BR41, 25BR42, 29BR42..... (Used with Straight Rod) (Used with Curved Rod)	6-8	ES-123 ES-122
1944-46	25BR45, 29BR45, 25BR46, 29BR46..... (Used with Straight Rod) (Used with Curved Rod)	8	ES-133 ES-138

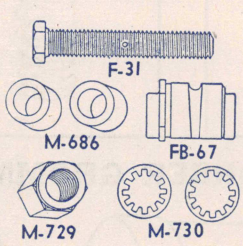
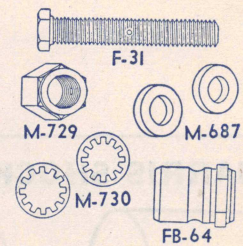
for **FORD CAR & TRUCK****KING BOLT SETS**

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1928	T..... Tie Rod Bolt (2 Used)..... Tie Rod Bushing (2 Used).....	4	T-933 TB-9334S	1937-41	Pass. Cars: 74, 78, 81A, 82A, 91A, 922A, 01A, 022A, 11A, 8 cyl. (60, 85 and 90 H.P.); 1GA, 6 cyl. Trucks: 73, 77, 81C, 82C, 91C, 99C, 922C, 01C, 09C, 022C, 11C, 19C, 1/2 Ton; 91D, 92D, 99D, 01D, 02D, 09D, 11D, 19D, 3/4 Ton; 81Y, 82Y, 91Y, 92Y, 99Y, 01Y, 02Y, 09Y, 11Y, 19Y, 1 Ton, 8 cyl., (60, 85, 90, 95, and 100 H.P.—112", 118", 122" Wh. B.); 1NC, 1ND, 1NY, 1/2-1 Ton, 4 cyl.; 1GC, 1GD, 1GY, 1/2-1 Ton, 6 cyl.; (112", 122" Wh. B.).....	4-6 -8	KA-105
1928-31	Pass. Car: 1928-31, A; Trucks: 1928-31, A, 1/2 Ton; 1928-29, AA, 1 1/2 Ton.....	4	KA-1	1938-39	Bus: 81B, 81BB, 99B, 998B, (85, 90, 95, and 100 H.P.—141" and 168" Wh. B.).....	8	KA-106
1930-34	Trucks: AA, BB, BB4, 4 cyl.; BBV8, 8 cyl., 1 1/2 Ton.....	4-8	KA-6	1940-41	Bus: 09B; Early 1941, 19B (95 and 100 H.P.—148 1/2" Wh. B.).....	8	KA-108
1932-34	Pass. Car: B, 46, 4 cyl.; V8, 18, 40, 8 cyl. Trucks: B, 46, 4 cyl.; 40, 8 cyl., 1/2 Ton.....	4-8	KA-2	1941-47	Bus: Late 1941, 19B, 29B, 49B, 59B, 69B, 79B, (95 and 100 H.P., 148 1/2" Wh. B.).....	8	KA-121
1935-36	Pass. Car: 48, 68; Trucks: 50, 67, 1/2 Ton.....	8	KA-10	1942-48	1942-48 Pass. Cars: 21A, 69A, 79A, 89A, 21A73C, 8 cyl. (90 H.P.); 2GA, 6GA, 7GA, 8GA, 6 cyl. 1942-47 Trucks: 21C, 21D, 21Y, 29C, 59C, 69C, 79C, 29D, 69D, 79D, 29Y, 69Y, 79Y, 3/4-1 Ton, 8 cyl. (90 and 100 H.P.); 2GC, 6GC, 2GD, 6GD, 7GD, 2GY, 6GY, 7GY, 3/4-1 Ton, 6 cyl.; 2NC, 2ND, 2NY, 3/4-1 Ton, 4 cyl.....	4-6 -8	KA-120
1935-37	Trucks: 75, (60 H.P.), 51, 79 (85 H.P.) 1 1/2 Ton.....	8	KA-9	1948	Trucks: Series F-1, F-2, F-3; C, D, Y, 1/2-3/4 ton.....	6-8	KA-126
1938-48	Trucks: 81T, 81U, 817T, 91T, 91U, 01T, 01U, 917T, 018T, 99T, 99U, 09T, 09U, 997T, 098T, 11T, 11U, 19T, 19U, 118T, 198T, 21T, 21U, 218T, 29T, 59T, 69T, 79T, 29U, 69U, 79U, 298T, 498T, 598T, 698T, 798T, 1 1/2 Ton; Cab-Over-Engine 81W, 811W, 811Z, 91W, 01W, 911W, 911Z, 917W, 011W, 018W, 99W, 09W, 991W, 991Z, 997W, 091W, 098W, 11T-80, 11T-81, 11W, 19W, 111W, 118W, 191W, 691W, 198W, 21W, 211W, 218W, 29W, 291W, 298W, 498W, 598W, 698W, 1 1/2 Ton, 8 cyl. (85, 90, 95 and 100 H.P.), 1GT, 1GU, 1G8T, 2GC, 2GT, 6GT, 7GT, 2GU, 6GU, 7GU, 2G8T, 21GT, 21T, 6G8T, 7G8T, 1/2-1 1/2 Ton, 6 cyl. T, TH, TL, W, WH, 1-2 Ton, 6-8 cyl. (101", 134", 157" and 158" Wh. B.). Bus: 014T, 094T, 114T, 194T, 214T, 294T, 811T, 911T, 494T, 594T, 694T, 794T, School Bus, 8 cyl. (85, 90, 95, and 100 H.P.). 1G4T, 2G4T, School Bus, 6 cyl. (158", 194" Wh. B.) Army, 2GA73C, 5 Pass. 6 cyl.....	6-8	KA-70	1948	Trucks: Series F-7, F-8; Q, QH, 2 1/2-3 ton.....	8	KA-127

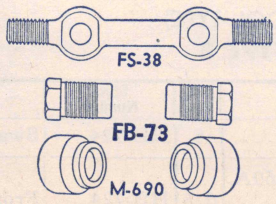
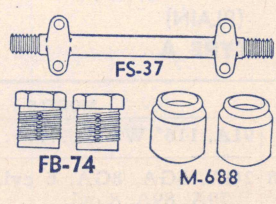
for **FORD** **TYPE OF WHEEL SUSPENSION USED ON 1949 FORD**



KNUCKLE SUPPORT PIN ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1949	All 6 & 8 cyl. Pass. Cars.....	6-8	FA-96 Upper	2	FA-98 Lower	2
						

CONTROL ARM SHAFT ASSEMBLY

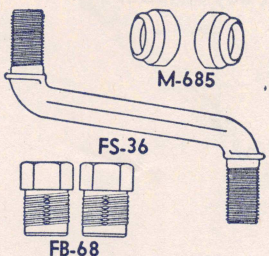
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1949	All 6 & 8 cyl. Pass. Cars.....	6-8	FA-95 Upper	2	FA-97 Lower	2
						

CHASSIS PARTS

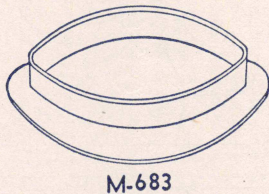
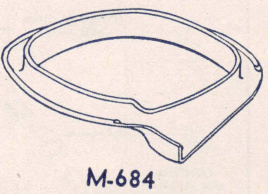


for **FORD**


IDLER ARM ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1949	All 6 & 8 cyl. Pass. Cars.....	6-8	FA-99 	1		

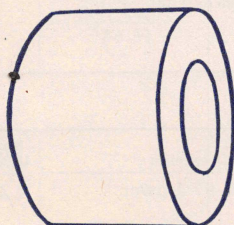
COIL SPRING SILENCERS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1949	All 6 & 8 cyl. Pass. Cars.....	6-8	M-683 Upper 	2	M-684 Lower 	2

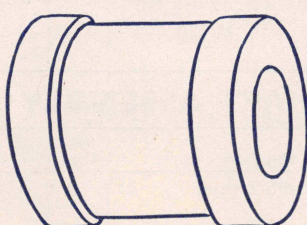
COIL SPRING SPACERS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1949	All 6 & 8 cyl. Pass. Cars.....	6-8	M-634 		Spacer—.139 Thick. Install spacers on the flattened end of the coil spring.	

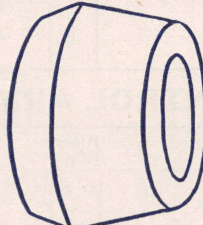
HARRIS SHOCK ABSORBER GROMMETS & RUBBER BUSHINGS



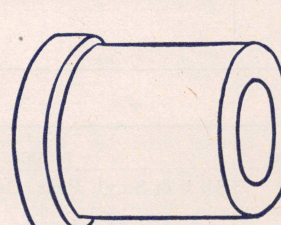
(PLAIN)
TYPE A



(SPOOL TYPE)
TYPE B



(TAPERED)
TYPE C



(FLANGED)
TYPE D

Year	MODELS	No. Cyl.	Stock Number	DESCRIPTION & LOCATION	Type	No. Used
1939	91A, 116" Wh.B.....	8	HB-724	Sway Rod Stud Bushing (99A-3556A1)...	C	4
1942-48	2GA, 6GA, 8GA, 6 cyl.; 21A, 69A, 79A, 89A, 8 cyl.....	6-8	HB-724	Front & Rear Track Bar Bushing (99A-3556A1).....	C	8
1949	All 6 & 8 cyl. Pass. Cars.....	6-8	HB-779	Rear Grommet, Upper & Lower (51A-18197)	C	8

for FORD CAR & TRUCK
SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	SPRING	SHACKLE KIT & FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1928-29	Trucks: AA, 1½ Ton.....	4	Fr. Rr.	SK-1 S-1103	1 4	Shackle Kit SB-305	4-Sh.	S-1104	2		
1928-31	Pass. Cars: A; Trucks: A, ½ Ton	4	Fr. Rr.	SK-1 SK-2	1 1	Shackle Kit Shackle Kit					
1930-31	Trucks: AA, 1½ Ton.....	4	Fr. Rr.	SK-2 S-1103	1 4	Shackle Kit SB-305	4-Sh.	S-1104	2		
1932	Pass. Cars: B, 4 cyl., 18, 8 cyl.; Trucks: B, 4 cyl., ½ Ton.....	4-8	Fr. Rr.	SK-4 SK-5	1 1	Shackle Kit Shackle Kit					
1932-34	Trucks: BB4, 4 cyl., BBV8, 8 cyl., 1½ Ton.....	4-8	Fr. Rr.	SK-2 SK-8	1 1	Shackle Kit Shackle Kit					
1933-34	Pass. Cars: 46, 4 cyl., 40, 8 cyl., Trucks: 46, 4 cyl.; 40, 8 cyl., ½ Ton.....	4-8	Fr. Rr.	SK-6 SK-7	1 1	Shackle Kit Shackle Kit					
1935-36	Trucks: 51, 1½ Ton.....	8	Fr. Rr.	SK-9 SK-8	1 1	Shackle Kit Shackle Kit					
1936	Pass. Cars: 68; Trucks: 67, ½ Ton.....	8	Fr. Rr.	SK-10 SK-7	1 1	Shackle Kit Shackle Kit					
1935-41	Pass. Cars: 1935, 48; 1937-40, 74, 78, 81A, 82A, 91A, 922A, 01A, 022A, 8 cyl. (60, 85 and 90 H.P.); Trucks: 1935, 50; 1937-41, 73, 77, 81C, 82C, 91C, 99C, 922C, 01C, 09C, 022C, 11C, ½ Ton, 8 cyl. (60, 85, 90, 95 and 100 H.P.—112" Wh. B.); 1941, 1NC, 4 cyl.; 1GC, 6 cyl., ½ Ton, (112" Wh. B.).....	4-6 -8	Fr. Rr.	SK-10 SK-11	1 1	Shackle Kit Shackle Kit					
1937	Trucks: 75, 79, 1½ Ton (60 and 85 H.P.).....	8	Fr. Rr.	SK-12 SK-8	1 1	Shackle Kit Shackle Kit					
1938-39	Trucks: 91D, 92D, 99D, ¾ Ton; 81Y, 82Y, 91Y, 92Y, 99Y, 1 Ton, (60, 85, 90, 95 and 100 H.P.—122" Wh. B.).....	8	Fr. Rr.	SK-10 SK-14	1 1	Shackle Kit Shackle Kit					
1938-39	Trucks: 81T, 81U, 817T, 91T, 91U, 917T, 99T, 99U, 997T, 1½ Ton. (85, 90, 95 and 100 H.P.—134" and 157" Wh. B.). Bus: 81B, 99B (85, 90, 95 and 100 H.P.—141" Wh. B.).....	8	Fr. Rr.	SK-12 SK-13	1 1	Shackle Kit Shackle Kit					
1938-39	Trucks: Cab-Over-Engine, 81W, 811W, 811Z, 91W, 911W, 911Z, 917W, 99W, 991W, 991Z, 997W, 1½ Ton (85, 90, 95 and 100 H.P.—101", 134", 157" Wh. B.) School Bus: 811T, 911T, 8 cyl. (85 and 90 H.P.) (191" Wh. B.)	4-6 -8	Fr. Rr.	SK-17 SK-13	1 1	Shackle Kit Shackle Kit					

(Continued on next page)



for FORD CAR & TRUCK SHACKLE KITS & PARTS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	SPRING	SHACKLE KIT & FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1940-41	Trucks: 01D, 02D, 09D, 11D, 19D, $\frac{3}{4}$ Ton; 01Y, 02Y, 09Y, 11Y, 19Y, 1 Ton, 8 cyl. (60, 85, 90, 95 and 100 H.P.); 1ND, $\frac{3}{4}$ Ton; 1NY, 1 Ton, 4 cyl.; 1GD, $\frac{3}{4}$ Ton; 1GY, 1 Ton, 6 cyl. (122" Wh. B.).....	4-6-8	Fr. Rr.	SK-16 SK-14	1 1	Shackle Kit Shackle Kit					
1940-41	Trucks: 01T, 01U, 09T, 09U, 018T, 098T, 11T, 11T-80, 11T-81, 11U, 19T, 19U, 118T, 198T, 1 $\frac{1}{2}$ Ton; Cab-Over-Engine 01W, 09W, 011W, 018W, 091W, 098W, 11W, 19W, 111W, 118W, 198W, 1 $\frac{1}{2}$ Ton, 8 cyl. (85, 90, 95 and 100 H.P.—101", 134" and 158" Wh. B.); 1GT, 1GU, 1G8T, 1 $\frac{1}{2}$ Ton, 6 cyl. (134" and 158" Wh. B.). School Bus: 014T, 094T, 114T, 194T, 8 cyl. (85, 90, 95 and 100 H.P.); 1G4T, 6 cyl. (194" Wh. B.).....	6-8	Fr. Rr.	SK-17 SK-15	1 1	Shackle Kit Shackle Kit					
1941	Pass. Cars: 11A, 8 cyl. (85 and 90 H.P.); 1GA, 6 cyl. Trucks: 19C, $\frac{1}{2}$ Ton (95 and 100 H.P. 118" Wh. B.), 8 cyl.....	6-8	Fr. Rr.	SK-37 SK-38	1 1	Shackle Kit Shackle Kit					
1941	GP, $\frac{1}{4}$ Ton, 4x4, 4 cyl. (3 $\frac{1}{16}$ ")...	4	Fr. Rr.	SK-16 S-1270 M-526	1 2	Shackle Kit Washer.....		S-1270 M-173 Nut	2		
1942-46	GPW, $\frac{1}{4}$ Ton Army Jeep (3 $\frac{1}{8}$ ")	4	See Willys Jeep listing.								
1942	Pass. Cars: 21A; 21A-73C, 8 cyl. (90 & 100 H.P.); 2GA, 2GA-73C, 6 cyl. Trucks: 21C, 8 cyl. (90 H.P.).....	6-8	Fr. Rr.	S-1229 SB-760 S-1227	2 4 2	Stud—Upper Shackle Bushing—Lower Stud—Upper					
1942-46	Trucks: 21D, 29D, 69D, $\frac{3}{4}$ Ton; 21Y, 29Y, 69Y, 1 Ton; 8 cyl. (90 and 100 H.P.); 2ND, $\frac{3}{4}$ Ton; 2NY, 1 Ton; 4 cyl.; 2GD, 6GD, $\frac{3}{4}$ Ton; 2GY, 6GY, 1 Ton, 6 cyl. (122" Wh. B.).....	4-6-8	Rr.	S-1251	2	SB-358	2	S-1251	4	{SB-358 SB-359	2-Sp. 4-Sh.
1942-46	Trucks: 21T, 21U, 218T, 29T, 69T, 29U, 69U, 298T, 498T, 598T, 698T, 1 $\frac{1}{2}$ Ton, 8 cyl. (90 and 100 H.P.); 2GT, 6GT, 2GU, 6GU, 2G8T, 21GT, 6G8T, 1 $\frac{1}{2}$ Ton, 6 cyl. (134" and 158" Wh. B.) Cab-Over-Engine 21W, 29W, 69W, 211W, 218W, 291W, 691W, 298W, 498W, 598W, 698W, 8 cyl. (90 and 100 H.P.—101", 134" and 158" Wh. B.) School Bus: 214T, 294T, 494T, 594T, 694T, 8 cyl. (90 and 100 H.P.) 2G4T, 6 cyl. (194" Wh. B.).....	6-8	Rr.	SK-15	1	Shackle Kit					
1948	Trucks: Series F-4, F-5, F-6; T, TH, TL, 1-2 Ton.....	6-8	Rr.	S-1267	4	SB-305	2	S-1267	2		

*Abbreviations: Fr.—Front, Rr.—Rear, Sh.—Shackle, Sp.—Spring.

for FORD CAR & TRUCK TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1935-36	Pass. Cars: 48, 68; Trucks: 50, 67, 1/2 Ton..... Drag Link and Socket Assembly Adjusting Socket for Drag Link	8	ES-64 DS-124 ES-64L	ET-67
1936-37	Trucks: 51 with One-Piece Type Spindle and Arm Assy.; 75, 79, 1 1/2 Ton; (60 and 85 H.P.)..... Drag Link Assembly	8	ES-98 DS-115	ET-69
1937-40	Pass. Cars: 74, 78, 81A, 82A, 91A, 922A, 01A, 022A, (60, 85 and 90 H.P.) Trucks: 73 77, 81C, 82C, 91C, 99C, 922C, 01C, 09C, 022C, 1/2 Ton; 91D, 92D, 99D, 01D, 02D, 09D, 3/4 Ton; 81Y, 82Y, 91Y, 92Y, 99Y, 01Y, 02Y, 09Y, 1 Ton 8 cyl. (60, 85, 95 and 100 H.P.—112", 122" Wh. B.)..... Drag Link and Socket Assembly Adjusting Socket for Drag Link	8	ES-64 DS-124 ES-64L	ET-68
1938-39	Trucks: 81T, 81U, 817T, 91T, 91U, 917T, 99T, 99U, 997T, 1 1/2 Ton (85, 90, 95 and 100 H.P.—134", 157" Wh. B.)..... Drag Link Assembly	ES-98 DS-116	ET-69
1938-46	Trucks: Cab-Over-Engine 81W, 811W, 811Z, 91W, 01W, 911W, 911Z, 917W, 011W, 018W, 99W, 09W, 991W, 991Z, 997W, 091W, 098W, 11W, 19W, 111W, 118W, 198W, 21W, 211W, 218W, 29W, 291W, 298W, 498W, 598W, 1 1/2 Ton, (85, 90, 95 and 100 H.P.—101", 134", 157" and 158" Wh. B.)..... Drag Link Assembly	8	ES-98 DS-118
1940-47	Trucks: 01T, 01U, 09T, 09U, 018T, 098T, 11T, 11T-80, 11T-81, 11U, 19T, 19U, 118T, 198T, 21GT, 21T, 21U, 29T, 59T, 69T, 79T, 29U, 69U, 79U, 218T, 298T, 498T, 598T, 698T, 798T, 1 1/2 Ton, 8 Cyl.; (85, 90, 95, and 100 H.P.); 1GT, 1GU, 1G8T, 2GT, 6GT, 7GT, 2GU, 6GV, 7GU, 2G8T, 6G8T, 7G8T, 1 1/2 Ton, 6 Cyl. (134" and 158" Wh. B.) Bus: 014T, 094T, 114T, 194T, 214T, 294T, 494T, 594T, 694T, 794T, School Bus, 8 Cyl., (85, 90, 95 and 100 H.P.); 1G4T, 2G4T, School Bus, 6 Cyl. (158", 194" Wh. B.)..... Drag Link Assembly	6-8	ES-98 DS-117	ET-69
1940-47	Bus: 09B, 19B, 29B, 49B, 59B, 69B, 79B (100 H.P.) (148 1/2" Wh. B.).....	8	ES-133
1941	Pass. Cars: 11A, 8 cyl., (85 and 90 H.P.); 1GA, 6 cyl.; Trucks: 11C, 19C, 1/2 Ton; 11D, 19D, 3/4 Ton; 11Y, 19Y, 1 Ton, 8 cyl., (85, 90, 95, and 100 H.P.); 1NC, 1/2 Ton; 1ND, 3/4 Ton; 1NY, 1 Ton, 4 cyl.; 1GC, 1/2 Ton; 1GD, 3/4 Ton; 1GY, 1 Ton, 6 cyl., (112", 122" Wh. B.)..... Drag Link and Socket Assembly Adjusting Socket for Drag Link	4-6-8	ES-64 DS-124 or DS-126 See Note ES-64L	ET-68
NOTE: DS-124 is a Straight Type Drag Link; Socket hangs beneath Steering Arm. DS-126 is a Curved Type Drag Link; Socket rests on top of Steering Arm. Both Types were used in production of above 1941 Cars and Trucks				
1942-46	GPW, 1/4 Ton Army Jeep.....	4	See Willys Jeep	
1942-48	Pass. Cars: 21A, 21A-73C, 69A, 79A, 89A, 8 Cyl., (85, 90 and 100 H.P.) 2GA, 2GA-73, 6GA, 7GA, 8GA, 6 Cyl..... Drag Link and Socket Assembly Adjusting Socket for Drag Link	6-8	ES-64 DS-129 ES-64L	ET-76
1942-47	Trucks: 21C, 29C, 59C, 69C, 79C, 1/2 Ton; 21D, 29D, 69D, 79D, 3/4 Ton; 21Y, 29Y, 69Y, 79Y, 1 Ton, 8 Cyl., (90 and 100 H.P.); 2NC, 1/2 Ton; 2ND, 3/4 Ton; 2NY, 1 Ton, 4 Cyl., 2GC, 6GC, 7GC, 1/2 Ton; 2GD, 6GD, 7GD, 3/4 Ton; 2GY, 6GY, 7GY, 1 Ton, 6 Cyl., (114", 122" Wh. B.)..... Drag Link and Socket Assembly Adjusting Socket for Drag Link	4-6-8	ES-64 DS-130 ES-64L	ET-76
1948	Trucks: F-1, F-2, F-3 Series, C, D, Y, 1/2-3/4 Ton.....	6-8	ES-64	ET-76

**for FORD CAR & TRUCK**
INTERCHANGEABILITY LIST OF CHASSIS PARTS

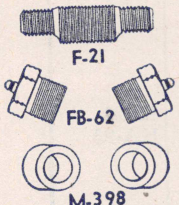
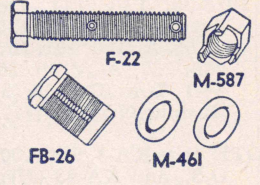
Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
2710	K-961	BB-3116	K-1220	11A-3289B	ES-64R	91A-5468	S-1230
2714	TB-9334S	48-3116	K-1151	11A-3289-		40-5713A	S-1227
2718	T-933	51-3116	K-1161	90B	ES-64	40-5714A	S-1228
A-3034	SB-290C	70-3116	K-1146	78-3289B	Use 11A-3289B	A-5715	Use BB-5715
B-3109	KB-9653	19B-3117	M-475	GP-3289		BB-5715	S-1152
BB-3109	KB-10403	B-3121	M-43	GP-3290	ES-62	GPW-5778	U-66
7EQ-3109	KB-322	B-3122	K-1060	01T-3289		GPW-5779	U-67
09B-3109	KB-301	7EQ-3122	K-1242	01T-3290	ES-98	AA-5780A	S-1103
19B-3109	KB-318	19B-3122B	K-1233	51-3289		BB-5780A	S-1150
70-3109	KB-242	70-3122A		51-3290	Use 01T-3289-90	01T-5780	S-1267
78-3109	Use 78-3110	70-3122B	K-1178	78-3289		81-5780	S-1250
		70-3122C		78-3290	Use 11A-3289-90B	82Y-5780	S-1251
81T-3109	KB-280	81T-3122	K-1203	01T-3305	DS-117	AA-5781	SB-292
B-3110	KB-9652	B-3123A	M-232	51-3305	DS-115	BB-5781A	SB-342
11A-3110	KB-275	BB-3123A	M-221	81T-3305	DS-116	GPW-5781	SB-A117
21A-3110	KB-317	9N-3123	M-470	81W-3305B	DS-118	61-5781A	SB-358
51A-3110	KB-324			11A-3306D	DS-126	BB-5782	M-207
78-3110	KB-275	70-3123	M-556	11Y-3306B	DS-124	81T-5782	S-1252
A-3111	KA-1	81T-3123A	M-253	21A-3306C	DS-129	82Y-5782	S-1253
B-3111	KA-2	AA-3124	K-1061	21C-3306	DS-130	BB-5786	M-207
BB-3111	KA-6	B-3124A	K-1061			BB-5791A	SB-305
21A-3111	KA-120	B-2125	M-12	BB-4020	SB-219S		
48-3111	KA-10	81T-3125	M-254	GPW-5463	UB-27	61-5791A	SB-359
		09B-3174	M-471	01Y-5463	S-1270	AA-5799	S-1104
51-3111	KA-9	70-3174	M-557	40-5463B	S-1225	A-21320	S-1103
78-3111	KA-105	09B-3178B	M-254	51-5463A	S-1231	34030-S2	M-171
81T-3111	KA-70	70-3178	M-559	GPW5464	UB-26	34033-S18	M-172
3115B	Use A-3115C			40-5464B	S-1226		
A-3115C	K-1010	09B-3277	M-474	48-5464A	S-1229		
B-3115	K-1070	70-3277	M-561	A-5465	S-1151		
BB-3115	K-1040	BB-3281	ET-69	01Y-5466	M-526		
7EQ-3115	K-1241	51-3281A	ET-69				
21A-3115	K-1231	21A-3283	ET-76	81-5466	M-527		
48-3115	K-1150	48-3283	ET-67	21A-5467	SB-760		
51-3115	K-1160	78-3283	ET-68	B-5468	Use two 91A-5468		
		09B-3285-6	ES-133	BB-5468	S-1100		
81T-3115	K-1202	B-3288	M-11	GPW-5468	S-1121		
92Y-3115	K-1219	09B-3288	M-255	01Y-5468	S-1271		
3116B	Use A-3116C			11A-5468	S-1277		
A-3116C	K-1011	70-3288	M-560	51-5468	S-1232		
B-3116	K-1071	81T-3288	M-255	79-5468	S-1233		

for FORD TRACTOR
TIE ROD SOCKETS, DRAG LINKS & RODS

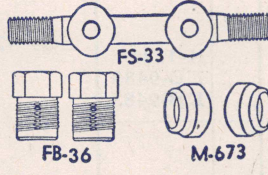
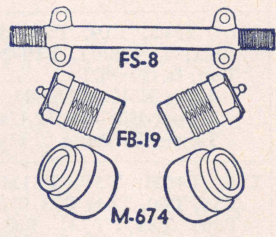
YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1939-47	2N, 9N.....	4	ES-64R	
	Adjusting Socket for Drag Link (2 Used) ..			

for FRAZER


KNUCKLE SUPPORT PIN ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1946-48	F47, F47C, F485, F486.....	6	FA-91 Upper 	2	FA-045 Lower 	2

CONTROL ARM AND SHAFT ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1946-48	F47, F47C, F485, F486.....	6	FA-92 Upper 	2	FA-93 Lower 	2

FRONT COIL SPRINGS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1946-47	F47, F47C.....	6	FCS-3 	2	Coil Springs should ALWAYS be replaced in pairs. Sold ONLY 2 Springs in a package.	

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1946-48	F-47, F-47C, F485, F486	6	KA-125				

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1946-48	F47, F47C, F485, F486	6	ES-135
			ES-136R

FOR INTERCHANGEABILITY OF
FRAZER PART NUMBERS WITH
OUR PART NUMBERS SEE PAGE 75.

CHASSIS PARTS



for G. M. C. TRUCK

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1928	T19, 1 Ton.....	6	KA-49	1934-46	T75, T75H, T75T, T78, T78T, T84, F46, F61, F61H, F61HX, F61HXX, F79; 1937-46, T61H, T61HBS; AF700 to 705, 720 to 725, 750 to 755, 800 to 805, 850 to 855; AFR720 to 725, 750 to 755; AC850 to 855; ACX & AFNX 874; Diesel ADC850, 900; ADF 700, 800, 850; 3½-5 Ton & TT. (9½" Long King Bolt).....	6	KB-237 KB-237
1928-40	1928-30, T10, T11, DeLux De-livery; 1936-40, T14, T14S, T15, T15S, AC100, 101, 102, 150, 152, 250, 252; ACV100, 101, AF230, ½-1 Ton (Spindle 5½" Long, Bushing O.D. .858").....	6	KA-3 KA-93	1936-46	F23, F23H, T33, T33H; AF500 to 505, 520 to 525, 550 to 555; AFR520 to 525; AC600 to 605, 620 to 625, 650 to 655; ACR620 to 625; ACW and AFW600; Diesel ADF500, 550, ADC600, 650, 2-2½ Ton. (7½" Long King Bolt).....	6	KA-52
NOTE: Sets KA-3, Std., .005" or .010" O.S., and KA-93 (Heavy Duty) are for all above 1928-39 Trucks and for the 1940 Trucks having Spindles 5½" long and .858" O.D. Bushings. For 1940 Trucks having Spindles 4½" long and .920" O.D. Bushings, use KA-28 or KA-118 shown in later listing.				1939-47	ACKWX353, AFKX352, AFWX-354; AF360 to 365, 400 to 405, 410 to 415, 450 to 455, 460 to 465, AFW360, 410; AC500 to 505, 520 to 525, 550 to 555; ACR520 to 525; CF350 to 355, 400 to 405, 450 to 455; CFW350, 400; CC450 to 455; CCK352, CCKW352, 353, CCKWX353, CCX453, 454, EC350, 400, 450, 470, ECS300, 370, 450, EF300, 350, Diesel ADC500, 550; 1½-3 Ton (Plain King Bolt).....	6	KA-97
1929-30	2216, 2513, T19, T25-2508, T19-2001, T19-2002, T19-2003, ½-4 Ton, & Gas TT.....		K-1126 KB-9483 KB-9483	1939-46	AF300 to 303, 310 to 313; AC & CC350 to 355, 400 to 405; CF300 to 303; CCW350, 400, 1-1½ Ton.....	6	KA-85
1929-46	T46, T46H, T51, T51H, T51W, T55, T60, T61, T73, T74, T74H, T80, T82, T83, T85, T85H, T90, T95, T96, F33, F33H, AF600 to 605, 620 to 625, 650 to 655; AFR620 to 625; AC700 to 705, 720 to 725, 750 to 755, 770, 800 to 805; ACW, AFW & AY700; ACR720 to 725, 750 to 755; Diesel ADF600, 650, 702; ADC700, 720, 800; 1936 T61H, 2½-6½ Ton. (7½" Long King Bolt).....	6	K-1005 KB-10051 KB-10052 M-272	1940	AC100, 101, 102, 150, 152, 250, 252; AF240, 241, ½-1 Ton (Spindle 4½" long, Std. Bushing O.D. .920").....	6	KA-28 KA-118
1930-35	T31, T43, T44, T45; 1934-35, T33, 2-3 Ton.....	6	KA-39	NOTE: KA-118 contains Std. Size King Bolts and .0145" O.S. O.D. Bushings for use after Bushing Chambers have been reamed oversize. For above Trucks having Spindle 5½" Long and .858" O.D. Bushings use Sets KA-3 or KA-93 shown in earlier listing.			
1931-41	1931-33, T-19, T26; 1933, T33; 1934-38, T23, after Chassis T23-4946; 1936-38, T18, T18B, T18H, T18HAS, T23H; 1937-41, T16H, F16, F16H, F18, F18H, AF350 to 355; AC450 to 455; 1½-2 Ton. (6¾" Long Grooved King Bolt).....	6	KA-76	1940-48	AF240, 241; CC100, 101, 102, 150, 152, 250, 252, EC100, 150, FC100, ½ to 1 Ton (King Bolt 5½" Long, Bushing O.D. 1.053").....	6	KA-111
1931-48	1931-35, T18; 1933-34, T23 to Chassis T23-4946; 1936, T16H; 1934-47, T16, AC300 to 305; CC260, 262, 300 to 305, EC250, 300, FC150, 250, 280, 300, 1½-2 Ton. (5½" Long King Bolt).....	6	KA-5	1947-48	EF400, 450, 470, FF450.....	6	K-1030 KB-10303 KB-10303 K-1145
KA-5 is available Std., .005" or .010" O.S.				1947-48	FC350, FCS300, FF350, FFR351.....	6	KA-124

SHACKLE KITS & PARTS

for G. M. C. TRUCK

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1934-35	T33, Chassis T33-1580 to T33-2507; T43, after T43-822; 2-2 1/2 Ton.....	6	Fr.	S-1181	2	SB-217	2	S-1080	4	{SB-217 SB-333 SB-266 SB-332	2-Sp. 4-Sh. 2-Sp. 4-Sh.
			Rr.	S-1037	2	{SB-266 SB-332	2-Sp. 4-Sh.	S-1037	2		
1934-35	T75, T75H, T75T, T78, T78T, T84, 3 1/2-5 Ton & TT.....	6	Rr.	S-1079	2	SB-283	2-Sp.	S-1079	2	SB-283	2-Sp.
1934-36	T16, T16H, T18, 1 1/2 Ton; T23 to Chassis T23-5969, 2 Ton.....	6	Fr.	S-1171 Sh. Assembly		2	SK-23 Spring Bolt Kit				1
			Rr.	SK-21 Spring Bolt Kit		1	SK-22 Spring Bolt Kit				1
1935-36	T23 after Chassis T23-5969, 2 Ton	6	Fr.	S-1196	4	{SB-178 SB-333 SB-219	2-Sp. 4-Sh. 2	S-1167	2	SB-178	2
			Rr.	S-1156	2			S-1156	4	SB-219	2-Sp.
1935-46	1935-36, T33 after Chassis T33-2507; T33H; 1937-46, F23, F23H; AC650 to 655, 2-2 1/2 Ton	6	Fr.	S-1181	4	{SB-217 SB-333 SB-266 SB-332	2-Sp. 4-Sh. 2-Sp. 4-Sh.	S-1080	2	SB-217	2
			Rr.	S-1037	2			S-1037	2	{SB-266 SB-332	2-Sp. 4-Sh.
Models T33, F23 and F23H, require only four SB-332 Bushings. None used at Front End of Rear Spring.											
1935-46	1935-37, F46, T46H, T51, T51H, T51W, F33, F33H; 1935-46, T46; AC620 to 625, 700 to 705; 720 to 725; ACR620 to 625, 720 to 725, 2 1/2-3 1/2 Ton.....	6	Fr.	S-1208	4	{SB-266 SB-331 SB-266 SB-332	2-Sp. 4-Sh. 2-Sp. 4-Sh.	S-1037	2	SB-266	2
			Rr.	S-1037	2			S-1037	2	{SB-266 SB-332	2-Sp. 4-Sh.
Models F33, AC620 to 625 and ACR620 to 625 require only four SB-332 Bushings. None used at Front End of Rear Spring.											
1936	T14, 1/2 Ton.....	6	Fr.	S-1171 Sh. Assembly		2	SK-23 Spring Bolt Kit				1
			Rr.	SK-23 Spring Bolt Kit		1	S-1172 Shackle Assembly				2
1936	T18, T18H, 1 1/2 Ton.....	6	Fr.	S-1196	4	{SB-178 SB-333	2-Sp. 4-Sh.	S-1167	2	SB-178	2
			Rr.	SK-21 Spring Bolt Kit		1	SK-22 Spring Bolt Kit				1
1936-46	1936, T23H; 1937, F18H; 1937-46, T18B, T18H, T18HAS, T23, T23H, AC500 to 505; 520 to 525, 550 to 555; ACR 520 to 525; 1 1/2-2 Ton.....	6	Fr.	S-1196	4	{SB-178 SB-333 SB-266	2-Sp. 4-Sh. 2-Sp.	S-1167	2	SB-178	2
			Rr.	S-1037	2			S-1037	2	{SB-266 SB-332	2-Sp. 4-Sh.
1936-46	1936-46, T61, T61H, AC800 to 805; 850 to 855; 1937, F61, F61H, 4-5 Ton.....	6	Fr.	S-1208	4	{SB-266 SB-331 SB-283	2-Sp. 4-Sh. 2	S-1037	2	SB-266	2
			Rr.	S-1079	2			S-1079	2	SB-283	2
1937-38	T14, 1/2 Ton.....	6	Fr.	S-1171 Sh. Assembly		2	SK-20 Spring Bolt Kit				1
			Rr.	SK-20 Spring Bolt Kit		1	S-1172 Shackle Assembly				2
1937-38	1937 F18; 1937-38 T18, 1 1/2 Ton	6	Fr.	S-1196	4	{SB-178 SB-333 SB-266	2-Sp. 4-Sh. 2	S-1167	2	SB-178	2
			Rr.	S-1156	2			S-1156	2	{SB-266 SB-347	2-Sp. 4-Sh.

(Continued on next page)

for **G. M. C. TRUCK****SHACKLE KITS & PARTS**

(Continued from preceding page)

YEAR	MODELS	No. Cyl	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING		
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	
1937-40	T16, AC300 to 305, 1½ Ton. . . .	6	Fr. Rr.	S-1171 SK-21	Sh. Assembly Spring Bolt Kit	2 1		SK-20 Spring Bolt Kit SK-25 Spring Bolt Kit		1 1		
1937-40	1937, F16, F16H; 1937-40, T16H, AC350 to 355, 1½ Ton.	6	Fr. Rr.	S-1181 SK-21	4 Spring Bolt Kit	{ SB-178 SB-333 2-Sp. 4-Sh. 1	S-1167 SK-25 Spring Bolt Kit	2 2	SB-178 SB-332	2 4-Sh.	1 1	
1937-42	T33, T33H, AC600 to 605; 2½ Ton.	6	Fr. Rr.	S-1181 S-1037	4 2	{ SB-217 SB-333 SB-266 SB-332 2-Sp. 4-Sh. 2-Sp. 4-Sh.	S-1080 S-1037	2 2	SB-217 SB-266 SB-332	2 2-Sp. 4-Sh.	2 1	
Models T33 and AC600 to 605 require only four SB-332 Bushings. None used at Front End of Rear Spring.												
1938	T15, T155, 1 Ton.	6	Fr. Rr.	S-1171 SK-24	Sh. Assembly Spring Bolt Kit	2 1		SK-20 Spring Bolt Kit S-1156		1 4	SB-355 SB-347	2-Sp. 4-Br.
1938-40	T145, AC150, 152, ¾ Ton.	6	Fr. Rr.	S-1171 S-1196	Sh. Assembly 2 SB-178	2 2		SK-20 Spring Bolt Kit S-1196		1 4	SB-178 SB-350	2-Sp. 4-Br.
1938-40	F16, F16H, AF300 to 303, 310 to 313, 350 to 355, 360 to 365, 1½ Ton.	6	Fr. Rr.	S-1167 SK-21	2 Spring Bolt Kit	SB-178 1	2	S-1196 SK-25 Spring Bolt Kit	4	{ SB-178 SB-350 2-Sp. 4-Br. 1		
1938-40	F18, AF400 to 405, 410 to 415, AFKX352, 1½ Ton.	6	Fr. Rr.	S-1167 S-1156	2 2	SB-178 SB-266	2 2	S-1196 S-1156	4 4	{ SB-178 SB-350 SB-266 SB-347 2-Sp. 4-Br. 2-Sp. 4-Br.		
				M-579	Lock Bolt Nut	2		M-579	Lock Bolt Nut	4		
1938-46	F18H, AF450 to 455, 460 to 465, CF450 to 455; 1½ Ton.	6	Fr. Rr.	S-1167 S-1037	2 2	SB-178 SB-266	2 2	S-1196 S-1037	4 2-Sp.	{ SB-178 SB-350 SB-266 SB-332 2-Sp. 4-Br. 2-Sp. 4-Sh.		
1938-46	F23, F23H; AF500 to 505, 520 to 525, 550 to 555; AFR520 to 525; 2 Ton.	6	Fr. Rr.	S-1181 S-1037	2 2	SB-217 SB-266	2 2	S-1181 S-1037	4 2-Sp.	{ SB-217 SB-333 SB-266 SB-332 2-Sp. 4-Sh. 2-Sp. 4-Sh.		
1938-46	F33, F33H, F46, AF600 to 605, 620 to 625, 650 to 655, 700 to 705, 720 to 725; AFR620 to 625; 2½-3½ Ton.	6	Fr. Rr.	S-1208 S-1037	2 2-Sp.	SB-266 { SB-266 SB-332 2-Sp. 4-Sh.	2	S-1208 S-1037	4 2-Sp.	{ SB-266 SB-331 SB-266 SB-332 2-Sp. 4-Sh. 2-Sp. 4-Sh.		
Models F33, AF600 to 605, AF620 to 625 and AFR620 to 625 require only four SB-332 Bushings. None used at Front End of Rear Spring.												
1938-46	F61, F61H, AF800 to 805, 850 to 855; 4-5 Ton.	6	Fr. Rr.	S-1208 S-1079	2 2	SB-266 SB-283	2 2-Sp.	S-1208 S-1079	4 2	{ SB-266 SB-331 SB-283 2-Sp. 4-Sh. 2-Sp.		

(Continued on next page)

SHACKLE KITS & PARTS

for **G. M. C. TRUCK**


(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1939-40	AF240, AF241, AC250, AC252, 1 Ton.....	6	Fr. Rr.	S-1171 S-1156	Sh. Assembly 2	SB-219	2 2	SK-20 Spring Bolt Kit S-1156	4	{SB-219 SB-347	1 2-Sp. 4-Sh. 4
				M-579 Lock Bolt & Nut		2	M-579 Lock Bolt & Nut				
				Above Rear Spring Bolts are for use with Hex. Lock Bolts. For AF240 and AF241 Trucks having Headless Tapered Lock Bolts, use the following:							
			Rr.	S-1275	2	SB-219	2	S-1275	4	{SB-219 SB-347	2-Sp. 4-Sh. 4
				M-589 Lock Bolt & Nut		2	M-589 Lock Bolt & Nut				
1939-40	AC400 to 405, ACKW353, 1½ Ton.....	6	Fr. Rr.	S-1181 S-1156	4 2	{SB-178 SB-333 SB-219	2-Sp. 4-Br. 2	S-1167 S-1156	2 4	SB-178 SB-219 SB-347	2 2-Sp. 4-Sh. 4
				M-579 Lock Bolt & Nut		2	M-579 Lock Bolt & Nut				
1939-47	AC & CC100, 101, 102, EC100, ½ Ton.....	6	Fr. Rr.	S-1171 SK-20 Spring Bolt Kit	Sh. Assembly 1		2 1	SK-20 Spring Bolt Kit S-1257 Shackle Assembly			1 2
1939-46	AC & CC450 to 455, 1½ Ton...	6	Fr. Rr.	S-1181 S-1037	4 2	{SB-178 SB-333 SB-266	2-Sp. 4-Br. 2	S-1167 S-1037	2 2	SB-178 SB-266 SB-332	2 2-Sp. 4-Sh.
1940	AFKX-502, 4x4, 2½ Ton (Type 308 Motor).....	6	Fr. Rr.	S-1208	4	SB-266 SB-266	2 2	S-1208 S-1037	2 4	{SB-266 SB-331 SB-266 SB-332	2-Sp. 4-Sh. 2-Sp. 4-Sh.
1940	ACKWX-353, 6x6, 2½ Ton (Type 256 Motor).....	6	Fr.	S-1181	3	{SB-178 SB-333	2-Sp. 4-Br.	S-1167	2	SB-178	2
1941	AFKX804, 4x4, 4 Ton (Type 426 Motor).....	6	Fr. Rr.	S-1208	2	SB-266	2	S-1208	2	{SB-266 SB-331 SB-283	2-Sp. 4-Br. 2
1941-46	CCKW352, CCKW353 (Split Type Axle); CCKWX353 with and without winch.....	6	Fr.	S-1181	4	{SB-178 SB-333	2-Sp. 4-Br.	S-1167	2	SB-178	2
1941-46	CCKW352, CCKW353 (Banjo Type, 1-Piece Axle).....	6	Fr.			{SB-178 SB-350	2-Sp. 4-Br.	S-1167	2	SB-178	2
1941-47	CC150, 152, EC150 ¾ Ton	6	Fr. Rr.	S-1171 SK-30 Spring Bolt Kit	Sh. Assembly 1		2 1	SK-20 Spring Bolt Kit SK-31 Spring Bolt Kit			1 1
1941-47	CC250, 252, EC250 1 Ton.....	6	Fr. Rr.	S-1266 S-1275	Sh. Assembly 2	SB-219	2 2	SK-27 Spring Bolt Kit S-1275	4	{SB-219 SB-347	1 2-Sp. 4-Sh. 4
				M-589 Lock Bolt & Nut		2	M-589 Lock Bolt & Nut				
1941-47	CC260 to 262, 300 to 305, EC280, EC300 1½ Ton.....	6	Fr. Rr.	S-1266 SK-28 Spring Bolt Kit	Sh. Assembly 1		2 1	SK-27 Spring Bolt Kit SK-29 Spring Bolt Kit			1 1
1941-47	CF300 to 303, 350 to 355, EF300, EF350 1½ Ton.....	6	Fr. Rr.	S-1167 SK-28 Spring Bolt Kit	2 1	SB-178	2 1	S-1196 SK-29 Spring Bolt Kit	4	{SB-178 SB-350	2-Sp. 4-Br. 1
1941-46	CC350 to 355, 1½ Ton.....	6	Fr. Rr.	S-1181 SK-28 Spring Bolt Kit	4 1	{SB-178 SB-333	2-Sp. 4-Br.	S-1167 SK-29 Spring Bolt Kit	2	SB-178	2 1
1941-46	CC400 to 405, CCK353, 1½ Ton	6	Fr. Rr.	S-1181 S-1275	4 2	{SB-178 SB-333 SB-219	2-Sp. 4-Br. 2	S-1167 S-1275	2 4	SB-178 SB-219 SB-347	2 2-Sp. 4-Sh. 4
				M-589 Lock Bolt & Nut		2	M-589 Lock Bolt & Nut				
1941-47	AFKX352; CF400 to 405, 1½ Ton.....	6	Fr. Rr.	S-1167 S-1275	2 2	SB-178 SB-219	2 2	S-1196 S-1275	4 4	{SB-178 SB-350 SB-219 SB-347	2-Sp. 4-Br. 2-Sp. 4-Sh. 4
				M-589 Lock Bolt & Nut		2	M-589 Lock Bolt and Nut				

CHASSIS PARTS

for **G. M. C. TRUCK****SHACKLE KITS & PARTS**

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
	 S-1171 consists of two S-1168 Bolts, two SB-313 Bushings, one S-1173 Clamp Bolt and Nut, two S-1174 Bars (2 ¹³ / ₁₆ " Center-to-Center), and four M-68 Cork Washers, and two Grease Fittings.										
	S-1172 consists of two S-1168 Bolts, two SB-313 Bushings, one S-1173 Clamp Bolt and Nut, two S-1175 Bars (3 ¹ / ₂ " Center-to-Center), and four M-68 Cork Washers, and two Grease Fittings.										
	S-1257 consists of two S-1168 Bolts, two SB-313 Bushings, one S-1173 Clamp Bolt and Nut, two S-1256 Bars (3 ³ / ₄ " Center-to-Center), four M-68 Cork Washers, two Grease Fittings.										
	S-1266 consists of two S-1223 Bolts, two SB-338 Bushings, one S-1265 Clamp Bolt and Nut, two S-1174 Bars (2 ³ / ₁₆ " Center-to-Center), four M-68 Cork Washers, and two Grease Fittings.										
	★ABBREVIATIONS: R—Right, L—Left, Fr.—Front, Rr.—Rear, Sp.—Spring, Sh.—Shackle, Br.—Bracket, Fm.—Frame.										

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1924-33	K-17, K32, 1-1 $\frac{1}{2}$ T; 4 cyl.; T31A, T40, T42, T45A, T50, T51, T55, T60, T61, T61A, T80, T82, T90, 2-6T; 6 cyl.....	4-6	ES-22
1929-31	K54, K56.....	4	ES-22
1935-47	1935, T18; 1935-46, T16, AC300 to AC305, CC260, 262, 300 to 305, EC250, 280, 300, 1 $\frac{1}{2}$ Ton.....	6	RS-26	RT-38
1935-46	F23, F23H, F33, F33H, T33, T33H, T46, T61; AF500 to 505, 520 to 525, 550 to 555, 600 to 605, 620 to 625, 650 to 655; AFR520 to 525, 620 to 625; AC600 to 605, 620 to 625, 650 to 655, 700 to 705, 720 to 725, 750 to 755, 800 to 805; ACR620 to 625, 720 to 725, 750 to 755, ADC600, 650; ADF500, 520, 550, 2-4 Ton.....	6	ES-109
1936-47	T14, T145, T15, T155, AC & CC100, 101, 102, 150, 152, 250, 250X, 252, EC100, 150, 1 $\frac{1}{2}$ -1 Ton.....	6	RS-29
1936-46	T23, T23H; AF350 to 355, 360 to 365, 400 to 405, 410 to 415, 450 to 455, 460 to 465, AFK352; AC450 to 455, 500 to 505, 520 to 525, 550 to 555; ACR520 to 525; CF350 to 355, 400 to 405, 450 to 455; CC450 to 455, CCK353, CCKW352, 353, CCKWX353, CCX453, 454, 1 $\frac{1}{2}$ -2 Ton.....	6	ES-113
1936-47	F16, F16H, T16H, T18, T18B, T18H, T18HAS, AF & CF300 to 303, 310 to 313; AC & CC350 to 355, 400 to 405, EF300, 350, 1 $\frac{1}{2}$ Ton.....	6	ES-73
1939-46	AF700, AF800, AF850, AC850.....	6	ES-141
1947	EC350, EC400, EC450, EC470, ECS300, ECS370, ECS450.....	6	ES-123

for **G. M. C. TRUCK**
INTERCHANGEABILITY LIST OF CHASSIS PARTS

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
SN-1574	KA-39	352575	M-64	603540	K-1044 .010 O.S.	2092907	K-1214
SN-1966	KA-76	361194	SB-A136	605121	KA-111	2092908	KB-300
SN-2254	KA-85, KA-97	363305	K-962	609124	KA-124	2105136	K-1220
SN-2772	KA-111	363306	K-1044	630732	K-1173	2185126	KA-97
SN-2855	KA-108		K-1072	562443	M-474	2206910	M-275
SN-3161	KA-85	365297	M-70	654093	SB-332	221872-3	ES-141
080561	S-1167	365298	M-69	654355	SB-333	2212289	SB-178
088361	SB-315	365309	M-220	657309	M-277		
089146	SB-A117					3651131	SB-362
094890	S-1181	365312	KB-10443	659172	S-1037	3653272	S-1223
		366704	K-1059	659669	SB-331		SB-338
105603	M-104	366705	K-1044	659737	S-1079	3653937	M-70
109119		366706	K-1072	660617	S-1145	3678172	M-670
1026119	S-1173 & Nut	369721	SB-334	663081	S-1080	3678189	K-1237
110827	M-578	369722	S-1156	678234	K-1056	3678195	M-672
116447	M-88	373199	S-1168			3678196	KB-321
121461	M-272	373200	S-1169	678243	M-129	3681108	M-274
126715	S-1173	373201	M-581	678818-9	ES-113	3685179	K-1238
134630	M-225	373202	M-580	679504-5	ES-109	5239214	M-471
143192	M-85			1150003	SB-175		
143195	M-88	373476	M-227			5239215	M-254
		373481	M-128	1150005	SB-178	5239216	M-255
230601	KB-9483	374226-7	RS-29	1150025	SB-217	5239258	KB-301
330857	K-1074	376491	S-1168	1150026	SB-265	5239856	M-437
234889	M-275		& SB-313	1150039	SB-219		
234895	M-276	377988	RT-38	1150046	SB-266		
235568	K-1005	495033	M-68	1150047	SB-283		
235718	KB-10051	495034	S-1174	2000478	S-1196		
235719	KB-10052	495035	S-1175	2000561	S-1208		
235723	K-1145	525325	SB-A117	2019616	ES-73R		
246660	M-363	593044	KB-270	2019616-7	ES-73		
246663	K-1029						
246674	KB-10293	593705	M-68	2019617	ES-73L		
293103	M-274	593990	S-1224	2021936	K-1030		
319390	K-1178	593992	M-577	2021941	KB-10303		
319400	K-1178	594664	SB-347	2035346	K-1044		
319401	K-1178	596854	SB-355	2057701	SB-350		
334743	S-911	599207	K-1206	2073638	K-1213		
341451	SB-911	600163	SB-314	2073641	KB-10162		
344277	SB-A117	601019	KA-5	2074411	M-475		
344336	S-906	601395-6	RS-26	2074412	M-475		
350441	S-1256	602124	KB-261	2074415	K-1091		
352210	KB-9623	602491	K-962	2076223	K-1142		
352216	M-14		K-1059	2076229	KB-237		
352569	M-222	602691	KA-3	2077066	KB-293		

for **GRAHAM AND GRAHAM-PAIGE**
KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1934-40	Standard & DeLuxe 6, 68; Special 6, 73; Six 74; Crusader 80, 80A, 85; Cavalier 90, 90A, 95; Standard and Special 96, 108; Supercharger 110, 116, 97, 107; Custom Supercharger 120, 97, 107.....	6	KA-38				

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No Per Pair	Intermediate Rod Stock No.
1934-35	Spec. 8, 67; 69; Eight, 72, 75.....	8	ES-63
1935-37	Six 74, Crusader 80, 80A, 85.....	6	ES-40
1936	Cavalier 90; Supercharger 110.....	6	ES-47
1936-37	Cavalier 90A, 95.....	6	ES-62
1937-40	Standard and Special 6, 96, 108; Supercharger 116, 97, 107; Custom Supercharger 120, 97, 107.....	6	ES-58

for GRAMM BUS & TRUCK

KING BOLT SETS

1930-41; BXF, AX4, BX4, AX6, BX6, BF, CF, CXF, B, CX4, CX42, CX6, CX61, CX62, CX62 Spec., C, CXH, D, DF, DX, EX, DJX55A, DJX70A, DJX75A, 41A, 46A, D46A, 50A, 55A, 56A, D56A, 70A, 71A, D71A, 75A, 1-5 Ton, 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H, 31000, 31000H.

1932-41; EY190, ED, G, GF, GY, DF, D, EX, E330, E, DX, 86A, D86A 2½-4½ Ton, 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 33000, 33000H.

1932-41; G, GF, 96A, D96A, 4-6 Ton, 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A, 35000H.

1935-41; AX4, BX4, AX6, BX6, BXF, 30A, 31A, 40A, 45A, DJX40A, 1-3½ Ton.

Uses Bolts and Bushings Listed Under Clark Axle F264, F266, F280.

1935-41; E, ED, EY190, GY, 85A, DJX85A, 3-5½ Ton.

Uses Bolts and Bushings Listed Under Timken Axle 32500.

1936-41; 15A, 21A, 25A, 1½-3 Ton.

Uses Bolts and Bushings Listed Under Clark Axle F182.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-41	35AM, 41, 46, 50, 50A, 55, 55A, 55DJX, 70, 70A, 70DJX, 75, 75A, 75DJX, 85, 85A, 850DJX, 86, 350, 400 Special, 600 Special	(Used with Straight Rod)	6 ES-123
		(Used with Curved Rod)	6 ES-122
1940	96A	(Used with Straight Rod)	6 ES-133
		(Used with Curved Rod) ES-138

for HAHN BUS & TRUCK

KING BOLT SETS

1934-38; HB4, H13, 2 Ton; HB5, H18, 2½ Ton; HB6, 250, 3 Ton, 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H.

1934-36; 300, HD2, HD3, 3½-6 Ton, 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 33000, 33000H.

1934-38; 440, HE2, HD3, M-22, M-25, M-26, 3½-7 Ton, 6 cyl.

Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A, 35000H.

1935-38; HB3, H9, H11, 1½-2 Ton.

Uses Bolts and Bushings Listed Under Clark Axle F264, F266, F280.

1937-38; H-22, M-20, 3 Ton.

Uses Bolts and Bushings Listed Under Timken Axle 32500, 32502.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-42	H13, H15B, H17B, H18, H19, H20, M20, F22, H22, M22, F25, H25, M25, HDF80, HDF85, HDF-90, HDF-110	(Used with Straight Rod)	6 ES-123
		(Used with Curved Rod) ES-122
1937-42	M22, M25, F26, M26, HDF150, HDF200, 440, 550, 630, 640, 640S	(Used with Straight Rod)	6 ES-133
		(Used with Curved Rod) ES-138

for HENDRICKSON TRUCK

KING BOLT SETS

1937-38; A-126, A-126-T, 2 Ton.

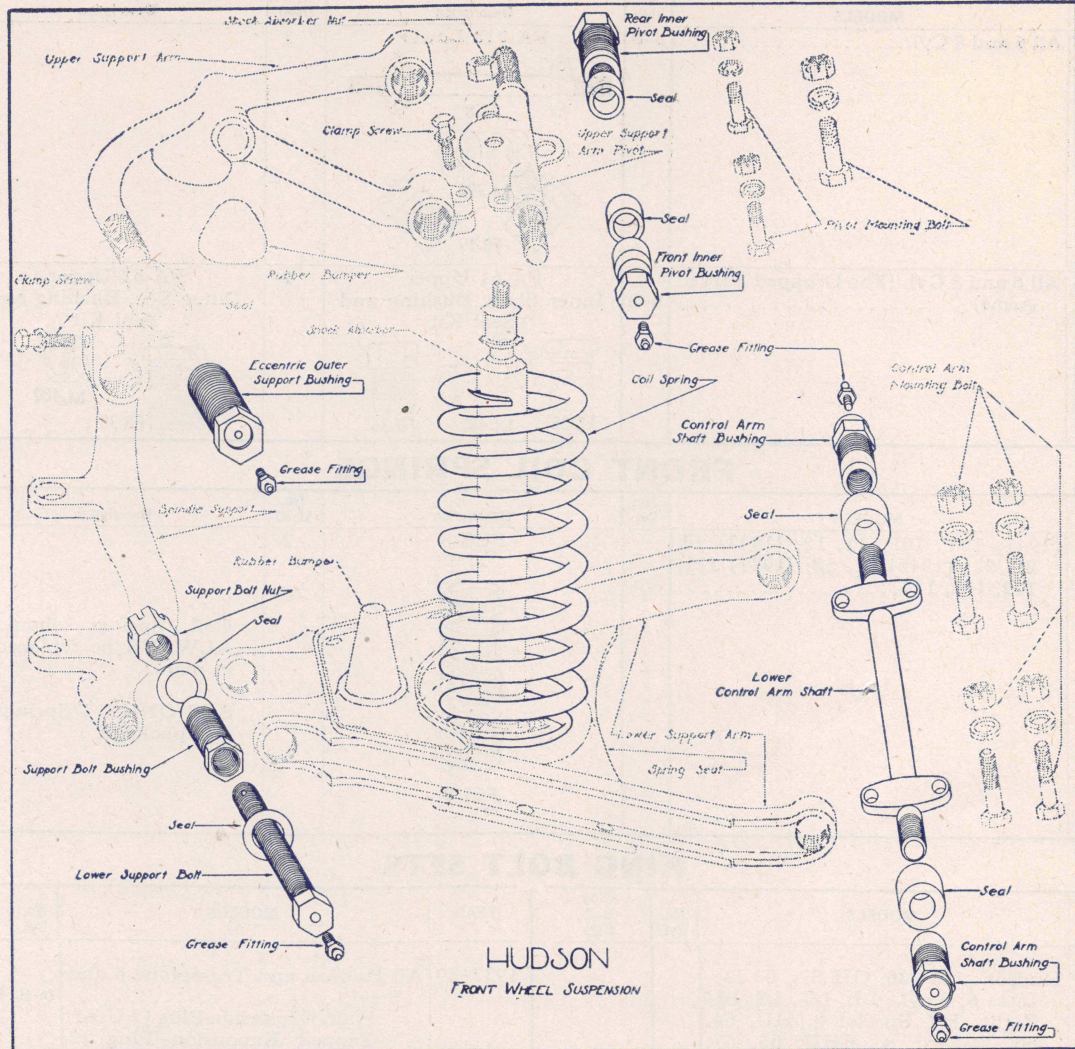
Use King Bolt and Bushings Listed Under Clark Axle F-280.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-46	AD240, AD240B, AD250B, AD275F, AD290, AD320F1, AD375F, AD390-1, AD390-2, BR500, 500, 500B, CF600, H600	(Used with Straight Rod)	6 ES-133
		(Used with Curved Rod) ES-138



for HUDSON & TERRAPLANE TYPE OF WHEEL SUSPENSION USED ON 1940-48 HUDSON

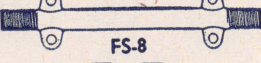

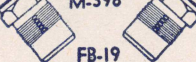
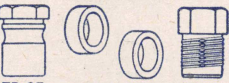



KNUCKLE SUPPORT PIN ASSEMBLY


Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940-47	All 6 and 8 Cyl.....	6-8	FA-045 Lower	2		
			<p>F-22 M-587</p> <p>FB-26 M-461</p>			



for HUDSON & TERRAPLANE CONTROL ARM AND SHAFT ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940-47	All 6 and 8 Cyl.....	6-8	FA-018 Lower  FS-8  M-398  FB-19	2		
1940-45	All 6 and 8 Cyl. (For Dropped Forged Arms).....	6-8	FA-61 Upper Inner Shaft Bushing and Seal Kit  FB-35 M-482 FB-36	2	FA-62 Upper Outer Ecc. Bushing and Seal Kit  FB-38 M-482	2

FRONT COIL SPRINGS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1941-47	(1941) 10T, 10P, 11, 12; (1942) 20, 21, 22; (1946) 51, 52; (1947) 171, 172, 173, 174.....	6	FCS-8  FCS-8	2	Coil Springs should ALWAYS be replaced in pairs. Sold ONLY 2 Springs in a package.	

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1932-36	Hudson: 1934-36, GH Six, 63 DeLuxe 6, 6 cyl.; LL, LT, LS, LU Eight, HT Special 8, HU, 64, 66, DeLuxe 8, HHU, 65, 67, Custom 8, 8 cyl. Terraplane: 1932-36, K, KU, KS; G Special; GU, 61 DeLuxe; 62 Custom, 6 cyl.; KT, 8 cyl.....	6-8	KA-12	1937-39	All Hudson and Terraplane 6 and 8 cyl..... Plain Expansion Plug (2 Used) Tapped Expansion Plug (2 Used).....	6-8	KA-29 M-154 M-194
				1940-48	All Hudson 6 and 8 cyl.....	6-8	KA-89

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1934-35	Hudson: GH Six, 6 cyl.; LT, LL, LS, LU, HT Special 8, HU DeLuxe 8, HHU Custom 8, 8 cyl.; Terraplane: K, KU, KS; G Special; GU DeLuxe, 6 cyl....	6-8	Fr.	UA-15*	Silent U Shackle 2						
			Rr.	Bracket	...	UB-25*	4	SK-39 Spring Bolt Kit UA-55 Silent U Shackle 2		UB-25*	1
						UB-17	2				4
1936	Hudson: 63 DeLuxe 6, 6 cyl.; 64, 66 DeLuxe 8; 65, 67 Custom 8, 8 cyl.....	6-8	Fr.	UA-15*	Silent U Shackle 2						
			Rr.	Bracket	UB-25*	4			UB-25*	2
						UB-17	2	UA-55 Silent U Shackle 2		UB-25*	4

(Continued on next page)

for HUDSON & TERRAPLANE SHACKLE KITS & PARTS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	SPRING	SHACKLE KIT & FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1936	Terraplane: 61 DeLux; 62 Custom.....	6	Fr.	UA-15*	Silent U Shackle	2					
					UB-25*	4		UA-54 Silent U Shackle	2	UB-25*	4
			Rr.	Bracket....	UB-17	2		UA-55 Silent U Shackle	2	UB-25*	4
1937-38	Terraplane: 1937, 71 Business Coupe; 1937-38, 70, 78, 80, 88 Business Cars and Trucks....	6	Fr.	UA-46*	Silent U (R) Sh. 1						
					{UB-25* 1-Fm.			SK-39 Spring Bolt Kit			1
					{UB-44* 1-Sp.						
				UA-14*	Silent U (L) Sh. 1						
					UB-25*	2					
			Rr.	SK-40	Spring Bolt Kit	1		UA-58 Silent U (R) Shackle	1	{UB-25* 1-Fr.	
								UA-59 Silent U (L) Shackle	1	{UB-24* 1-Sp.	
										UB-25*	2
1937-39	Hudson: 1939, 91 Pacemaker; 92 Six. Terraplane: 1937-38, 71 DeLux (Except Business Coupe); 81 DeLux; 72, 82 Super.....	6	Fr.	UA-47*	Silent U (R) Sh. 1			UA-15* Silent U (R) Shackle	1	UB-25*	2
					{UB-25* 1-Fm.						
					{UB-24* 1-Sp.						
				UA-48*	Silent U (L) Sh. 1			UA-49* Silent U (L) Shackle	1	{UB-25* 1-Fm.	
					UB-25*	2		UA-58 Silent U (R) Shackle	1	{UB-24* 1-Sp.	
			Rr.	SK-40	Spring Bolt Kit	1		UA-59 Silent U (L) Shackle	1	{UB-25* 1-Fm.	
										{UB-24* 1-Sp..	
										UB-25*	2
1937-39	Hudson: 73, 83, Six; 93 Country Club 6, 6 cyl.; 74, 76, 84, DeLux; 75, 77, 85, 87, Custom; 95 Country Club 8; 97 Custom Country Club 8, 8 cyl.....	6-8	Fr.	UA-47*	Silent U (R) Sh. 1			UA-48* Silent U (R) Shackle	1	UB-25*	2
					{UB-25* 1-Fm.						
					{UB-24* 1-Sp.						
				UA-48*	Silent U (L) Sh. 1			UA-47* Silent U (L) Shackle	1	{UB-25* 1-Fm.	
					UB-25*	2		UA-58 Silent U (R) Shackle	1	{UB-24* 1-Sp.	
			Rr.	SK-40	Spring Bolt Kit	1		UA-59 Silent U (L) Shackle	1	{UB-25* 1-Fm.	
										{UB-24* 1-Sp.	
										UB-25*	2
1938-39	Hudson: 89, 90, "112"; 90, 98 Business Cars and Trucks....	6	Fr.	UA-47*	Silent U (R) Sh. 1						
					{UB-25* 1-Fm.			SK-39 Spring Bolt Kit			1
					{UB-24* 1-Sp.						
				UA-48*	Silent U (L) Sh. 1						
					UB-25*	2		UA-58 Silent U (R) Shackle	1	{UB-25* 1-Fm.	
			Rr.	SK-40	Spring Bolt Kit	1		UA-59 Silent U (L) Shackle	1	{UB-24* 1-Sp.	
										UB-25*	2
1940-48	All Hudson, 6 & 8 cyl.....	6-8	Fr.	See Wheel Suspension Parts Listing.							
			Rr.			SB-928	4	UA-59 Silent U (R) Shackle	1	UB-25*	2
								UA-58 Silent U (L) Shackle	1	{UB-25* 1-Fm.	
										{UB-24* 1-Sp.	

★Silent U Shackles marked * used as original equipment. UB-24 and UB-25 are available with .010 oversize outside diameter.
 Abbreviations: R-Right, L-Left, Fr.-Front, Rr.-Rear, Sp.-Spring, Sh.-Shackle, Fr.-Frame.

CHASSIS PARTS



for **HUDSON & TERRAPLANE**
TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1932-33	Hudson: E, 6 cyl.; Greater 8, T, L, 8 cyl.....	6-8	ES-63	RT-38
1933	Terraplane: K, KU, 6 cyl.; KT, 8 cyl.....	6-8	RS-25	
1934-39	Hudson: 1935, GH Six; 1938-39, 83, 92, Six, 89, 90, 112; 91 Pacemaker; 93 Country Club 6; 90, 98 Business Cars and Trucks, 6 cyl.; 1934-39, LT, LL, LS, LU; HT Special 8; HU, 64, 66, 74, 76, 84 DeLuxe 8; HHU, 65, 67, 75, 77, 85, 87 Custom 8; 95 Country Club 8; 97 Custom Country Club 8, 8 cyl.Terraplane: 1934-35, K, KU, KS; GU DeLuxe; 1938, 81 DeLuxe; 82 Super; 80, 88 Business Cars and Trucks, 6 cyl.....	6-8	ES-104
1935-37	Hudson: 1936-37, 63 DeLuxe 6, 73 Six. Terraplane: 1935-37, G Special; 61, 71 DeLuxe; 62 Custom; 72 Super; 70, 78 Business Cars and Trucks.....	6	ES-46
1940-47	All 1940-47 Hudson, 6 and 8 cyl.....	6-8	ES-104	ET-66
1948	All Hudson, 6 and 8 cyl.....	6-8	ES-147

INTERCHANGEABILITY LIST OF CHASSIS PARTS

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
103	M-174			153223	U-5	159739	FB-36
13341	SB-954	46589	Use 159784			159740	FB-38
14112	M-88	47061	ET-58	153224	U-47		
33227	M-22	47598	M-78	153225	U-48	159743	M-482
33994	ES-7	63190	K-977	153231	UB-25	159782	ES-104
35089	M-77	63194	Use 63853	153232	UB-24	159783	ES-104R
37089	RT-38	63199	K-1079	153235	UB-25	159784	ES-104L
40017	M-89	63201	M-260	153237	S-1248	159944	SB-928
40018	M-197	63853	KB-9772	153238	S-1249	160196	M-478
40254	M-76	64271	K-1019	153239	SB-357	161005	U-62
		65141	S-561	153473	ET-58	161006	U-63
				153475	ES-46	164744	K-1209
41049	Use 42143					300348	ES-147
42143	KB-231	65252	SB-235			300349	ES-147
42144	K-1132	65513	ET-9	153661	KA-29	411144	FS-8
42145	KB-230	70110	M-259	154489	M-194	692985	F-16
42822	U-8	70439	M-101	154490	K-1192		
42823	Use 150474	70626	M-100	155001	ES-46		
42824	Use 153231	71289	M-575	155004	E6-46R		
43176	RS-25	80050-1	ES-63	155004-5	ES-46		
43539	M-89	150474	U-54	155005	ES-46L		
44787	M-78	151649	KA-12	155269	KA-29		
		152547	M-360	159519	KA-89		
45291	Use 153231			159647	K-1209		
45293	Use 153237	152718	M-154				
45294	SB-330	152721	KB-271	159718	FS-8		
45295	UB-17	152722	K-1192	159719	M-398		
45304	U-55	152723	KB-272	159720	FB-19		
45450	Use 159783	152726	M-359	159724	F-22		
45450-1	Use 159782	152728	M-155	159725	FB-26		
45451	Use 159784	152729	M-200	159726	M-587		
46588	Use 159783	153221	U-49	159727	M-461		
46588-9	Use 159782	153222	U-34	159738	FB-35		

CHASSIS PARTS

for HUPMOBILE

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1935-38	518D (I-Beam Axle), 618D, 618G, E822, ES822.....	6	K-1131 K-1100 M-100				
	King Bolt (2 Used).....						
	Lock Pin (2 Used).....						
	Expansion Plug (4 Used).....						

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1930	Century 6, S, to Car 24701.....	6	Fr.			SB-138	2	UA-15 Silent U Shackle	2	UB-25*	4
			Rr.					UA-55 Silent U Shackle	2	UB-25*	4
1930-32	Century 6, S, after Car 24701; 261B.....	6	Fr.			SB-138	2	UA-14 Silent U Shackle	2	UB-25*	4
			Rr.					UA-55 Silent U Shackle	2	UB-25*	4

*UB-25 is available with .010 oversize Outside Diameter.

TIE ROD SOCKETS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1934	417W, 421J.....	6	ES-63
1935-38	518D, 618G, E822, ES822.....	6	ES-47

for INDIANA TRUCK

KING BOLT SETS

1932-40; 85, 85DR1, 86, 86S, 867S, 88, 95, 95DR, 95SBT-151, 95SW-75, 97SBT-151, 1-3 Ton; 12SB, 14B, Bus, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H, 30020H.

1933-40; 86, 86S, 87.
Uses Bolts and Bushings Listed Under Timken Axle 30020H.



for **INTERNATIONAL TRUCK**
See McCormick-Deering for International Tractor Listing
KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1929-40	Special Delivery after 11946; 6 Speed Special, 1 Ton, after X-8050; M2 after Truck 799; AW1, A1, AW2, A2, B2, C10, C12, C20, CS20, M3, $\frac{3}{4}$ -1 $\frac{1}{2}$ Ton, 4 cyl.; C30, CS30, D15M, $\frac{3}{4}$ -1 $\frac{1}{2}$ Ton, 6 cyl. (4 Wh. Brakes).....	4-6	KA-22	1931-47	M2 to Truck 799, 1 Ton, 4 cyl.; A3, B3, B4, C30S, CS35, C35, C35T, CS35T, C40, CS40, D30, DS30, D35, DS35, D186T, DS186T, 1 $\frac{1}{2}$ -3 Ton; C35B, CS35B, D30B, D35B, Bus: 6 cyl.; KB1M, K3, KB3, KB3M, with 10.50x16 Tires, K3M, K4, KS4, K5, KB5, KS5, except Cab-Over-Engine; 1-1 $\frac{1}{2}$ Ton, 6 cyl. (108H, F250, F260, F261, F300, F301, F302, F303, F350, F410 Axles).....	4-6	KA-23
1929-40	S24, SD34, SL34, SF34, 1 $\frac{1}{4}$ -1 $\frac{1}{2}$ Ton, 4 cyl.; SD36, SF36, SL36, SD46, AL3, ALF3, A3 $\frac{1}{2}$, SD44, SF44, SF46, SD46, 1 $\frac{1}{4}$ -2 Ton; A4, C50, C50T, CS50, CS50T. (Std. Tread, 62 $\frac{3}{8}$ "); C40F, C40T, CS40T, C300, D300, DS300, 1 $\frac{1}{2}$ -4 Ton, 6 cyl. (4 Wh. Brakes).....	4-6	KA-39	1933-47	C1, D1, D2, D3, $\frac{1}{2}$ Ton, 6 cyl.; C5, D5, $\frac{1}{2}$ Ton, 4 cyl.; K1, KB1, K2, KB2, except Trucks with 9.00 x 13 Tires, $\frac{1}{2}$ - $\frac{3}{4}$ Ton, 6 cyl. (F50 Axles).....	4-6	KA-21
1929-40	HS74, HD74C, HS104C, W3, 3 $\frac{1}{2}$ -5 Ton & TT, 4 cyl.; A7, A8, AR626F, DR426F, DR700, 5-7 $\frac{1}{2}$ Ton, 6 cyl.	4-6	KB-10323 KB-10323	1936-48	C15, D15, D2M, $\frac{3}{4}$ -1 Ton; 6 cyl.; D5M, $\frac{1}{2}$ Ton, 4 cyl.; K1, KB1, K2, KB2 with 9.00 x 13 Tires; KB1M, K3, KB3, KB3M, except Trucks with 10.50 x 16 Tires, K1M, $\frac{1}{2}$ -1 Ton, 6 cyl. (F150 Axle).....	4-6	KA-50
1929-47	HS54, HS54C, W1, W2, DR70, D346F, DR346T, K11F, KBR11, KR11, KR11T, KS11, KS11T, KBR12, 2 $\frac{1}{2}$ -6 Ton & TT. (Not for K11F, KR11T, KS11T-COE Trucks).....	4	K-1031 KB-10313 KB-10313	1937-47	D40, DS40, D216F, D216T, DS216T, K5, KS5, Cab-Over-Engine; K6, KB6, KB6F, KS6, K7, KB7, KS7, 2-3 Ton; D40B Bus. (F400, FXX-400, F470 Axles).....	6	KA-51
1930-48	A4, C50, C50F, C50T, CS50, CS50T, (Wide Tread, 69") 2-4 Ton; A5, A6, C55, C55F, C55T, C60, C60T, D50, DR50, DS50, D246F, D246T, DR246T, DS246T, D400, DS400, K8, K8F, K8T, KR8, KR8T, KS8, KS8T, 2-5 Ton. (Not for K8F, K8T, KR8T, KS8T - COE Trucks).....	6	KA-52				

for **INTERNATIONAL TRUCK**
See McCormick-Deering for International Tractor Listing
SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1924-31	Special Delivery, AW1, $\frac{3}{4}$ Ton; Light Delivery after LD-1006.	4	Fr.	SB-175	2	S-1071	4	SB-175	2-Lr.
			Rr.	SB-178	2	SB-178	2-Lr.
1924-31	6 Speed Special, 1 Ton.....	4	Fr.	SB-175	2	S-1071	4	SB-175	2-Lr.
			Rr.	SB-217	2	SB-217	2-Lr.
1930-37	AW2, A2, B2, A1, M2, C10, C20, CS20, 4 cyl.; A3, B3, C12, C30, C30S, CS30, C35, CS35, 6 cyl.; $\frac{3}{4}$ -2 Ton.....	4-6	Fr.	S-1125	2	SB-178	2	S-1071	4	SB-175	2-Lr.
			Rr.	S-1126	2	SB-217	2	{S-1128 S-1127	2-Up. 2-Lr.	SB-320 SB-217	2-Up. 2-Lr.
1931-32	AW1, $\frac{3}{4}$ Ton.....	4	Fr.	S-1125	2	SB-178	2	S-1071	4	SB-175	2-Lr.
			Rr.	S-1126	2	SB-178	2	{S-1126 S-1129	2-Up. 2-Lr.	SB-178	2
1931-34	AL3, $1\frac{1}{2}$ Ton.....	6	Fr.	S-1125	2	SB-203	2	S-1129	4	{SB-269 SB-203	2-Up. 2-Lr.
			Rr.	S-1128	2	SB-219	2	{S-1128 S-1135	2-Up. 2-Lr.	SB-320 SB-219	2-Up. 2-Lr.
1931-34	A5, A6, 3 Ton.....	6	Fr.	S-1187	2-Lr.
			Rr.	SB-283	2	{S-1188 S-1189	2-Up. 2-Lr.	SB-283	2-Lr.
1932-37	A4 after Truck 4260, C50, C50T, CS50, CS50T, 3-4 Ton.....	6	Fr.	S-1187	2-Lr.
			Rr.	S-1163	2	SB-283	2	{S-1187 S-1163	2-Up. 2-Up.	SB-310	2-Lr.
1933-37	B4, C40, SC40, 2-3 Ton.....	6	Fr.	S-1125	2	SB-178	2	S-1071	4	SB-175	2-Lr.
			Rr.	S-1163	2	SB-283	2	{SB-310 SB-316	2-Sp. 2-Sh.
1934-37	C1, $\frac{1}{2}$ Ton, 6 cyl.; C5, $\frac{1}{2}$ Ton, 4 cyl.....	4-6	Fr.	S-1179R	2	SB-138	2	S-1180	4	{SB-A136 SB-138	2-Up. 2-Lr.
			Rr.	S-1179R	2	SB-138	2	S-1180	4	{SB-A136 SB-138	2-Up. 2-Lr.
1934-37	C55, C55F, C55T, C60, C60T, $3\frac{1}{2}$ -5 Ton.....	6	Fr.	S-1187	2-Lr.
			Rr.	S-1163	2	SB-283	2	{S-1188 S-1189	2-Up. 2-Lr.	SB-283	4-Lr.
1936-37	C-15, $\frac{3}{4}$ -1 Ton.....	6	Fr.	S-1179R	2	SB-138	2	S-1180	4	{SB-A136 SB-138	2-Up. 2-Lr.
			Rr.	S-1221	2	SB-340	2	S-1220	4	SB-340	2-Up.
1936-37	C35T, CS35T, $1\frac{1}{2}$ Ton.....	6	Fr.	S-1125	2	SB-178	2	S-1071	4	SB-175	2-Sp.
1936-37	C40F, C40T, CS40T, 2 Ton.....	6	Fr.	SB-203	2	S-1129	4	{SB-269 SB-203	2-Br. 2-Sp.
1936-40	C300, D300, DS300, $1\frac{1}{2}$ Ton...	6	Fr.	S-1236	2	SB-217	2	S-1236	4	{SB-343 SB-217	2-Sh. 2-Sp.
			Rr.	S-1236	2	SB-217	2	S-1236	4	{SB-343 SB-217	2-Sh. 2-Sp.

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for **INTERNATIONAL TRUCK**
See McCormick-Deering for International Tractor Listing
SHACKLE KITS & PARTS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1937-40	D2, 6 cyl.; D5, 4 cyl.; ½ Ton....	4-6	Fr. Rr.	S-1180 S-1179R	4 2	SB-138 SB-138	4 2	S-1180 S-1180	2 4	SB-138 SB-138	2 4
1937-40	D15, ¾-1 Ton.....	6	Fr. Rr.	S-1180 S-1221	4 2	SB-138 SB-340	4 2	S-1180 S-1220	2 4	SB-138 SB-340	2 4
1937-40	D30, DS30, 1½ Ton and School Buses, except 173" and 191" Wh. B. Buses.....	6	Fr. Rr.	S-1240 S-1187	4 2	SB-177 SB-217	4 2	S-1240 {S-1187 S-1236	2 2-Sh. 2-Sp.	SB-177 SB-343 SB-217	2 2-Sh. 2-Sp.
NOTE: For 173" and 191" School Buses use all parts in above listing, except use SB-178 in place of SB-177.											
1937-40	D30B Bus to Serial No. 785, 1½ Ton.....	6	Fr. Rr.	S-1240	4	SB-177 SB-219	4 2	S-1240 S-1135	2 2-Sh.	SB-177 {SB-320 SB-219	2 2-Sh. 2-Sp.
1937-40	D30B Bus after Serial No. 785, 1½ Ton.....	6	Fr. Rr.	S-1240	4	SB-178 SB-219	4 2	S-1240 S-1135	2 2-Sh.	SB-178 {SB-320 SB-219	2 2-Sh. 2-Sp.
1937-40	D35, DS35, 1½-2 Ton.....	6	Fr. Rr.	S-1240 S-1244	4 2	{SB-350 SB-178 SB-265	4-Br. 2-Sp. 2	S-1240 {S-1244 S-1245	2 2-Sh. 2-Sp.	SB-178 SB-351 SB-265	2 4-Sh. 2-Sp.
1937-40	D35B Bus.....	6	Fr. Rr.	S-1240	4	{SB-350 SB-178 SB-219	4-Br. 2-Sp. 2	S-1240 S-1135	2 2-Lr.	SB-178 {SB-320 SB-219	2 2-Sh. 2-Sp.
1937-40	D40, DS40, 2-3 Ton.....	6	Fr. Rr.	S-1241 S-1242	4 2	{SB-348 SB-217 SB-349	4-Br. 2-Sp. 2	S-1236 S-1243	2 2	SB-217 {SB-349 SB-316	2 2-Sp. 2-Sh.
1937-40	D40B Bus.....	6	Fr. Rr.	SB-178 SB-219	2 2 S-1135 2-Lr.	SB-178 {SB-320 SB-219	2 2-Sh. 2-Sp.
1937-40	D50, 3-4 Ton.....	6	Fr. Rr.	S-1246 S-1242	4 2	{SB-353 SB-310 SB-349	2-Br. 2-Sp. 2	S-1247 S-1243	2 2	SB-310 {SB-349 SB-316	2 2-Sp. 2-Sh.
1937-40	D60, DR60, 3½-5 Ton.....	6	Fr. Rr.	S-1246 S-1163	4 2	{SB-353 SB-310 SB-283	2-Br. 2-Sp. 2	S-1247 S-1189	2 2	SB-310 SB-283	2 2-Sp.
1937-40	DR70, 4-6 Ton.....	6	Fr. Rr.	S-1246 S-1188	4 2	{SB-353 SB-310	2-Br. 2-Sp.	S-1247	2	SB-310	2
1939-40	D500, DR500, DS500, 3-4 Ton.	6	Rr.	S-1242	2	SB-349	2	S-1243	2	{SB-349 SB-316	2-Sp. 2-Sh.
1941	M-5-6, 2½ Ton, 6x6.....	6	Rr.	SB-349	2
1941-47	K1, KB1, K2, KB2, ½-¾ Ton...	6	Fr. Rr.	S-1279 S-1179R	4 2	SB-368 SB-368	2 2	S-1279 S-1279	2 4	SB-368 SB-368	2 2
1941-46	K1M, ½-¾ Ton.....	6	Fr. Rr.	SB-368	2 S-1279 4	SB-368 SB-368	2 2
1941-47	KB1M, K3, KB3, KB3M, 1 Ton.	6	Fr. Rr.	S-1279 S-1281	4 2	SB-368	2	S-1279 S-1282	2 4	SB-368	2

(Continued on next page)

for INTERNATIONAL TRUCK
See McCormick-Deering for International Tractor Listing
SHACKLE KITS & PARTS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1941-46	K3M, 1 Ton.....	6	Fr. Rr.	S-1281	2	SB-368	2	S-1282	4	SB-368	2
1941-47	K4, KS4; K5, KB5, KS5 except Cab-Over-Engine, 1¼-1½ Ton	6	Fr. Rr.	S-1240 S-1135	4 2	SB-371 SB-373	2-Sp. 2	S-1290 {S-1135 S-1291	2 2-Sh. 2-Sp.	SB-371 SB-372 SB-373	2 4-Sh. 2-Sp.
1941-46	K5, KS5 Cab-Over-Engine, 1½ Ton.....	6	Fr. Rr.	S-1283 S-1135	2 2	SB-373	2	S-1283 {S-1135 S-1291	4 2-Sh. 2-Sp.	SB-372 SB-373	4-Sh. 2-Sp.
1941-47	K6, KB6, KB6F, KS6, 1½-2 Ton	6	Fr. Rr.	S-1283 S-1285	4 2	{SB-203 SB-350 SB-265	2-Sp. 4-Br. 2	S-1284 {S-1285 S-1286	2 2-Up. 2-Lr.	SB-203 SB-265 SB-351	2 2-Sp. 4-Sh.
1941-47	K7, KB7, KS7, 2-3 Ton.....	6	Fr. Rr.	S-1283 S-1242	4 2	{SB-203 SB-350 SB-349	2-Sp. 4-Br. 2	S-1284 S-1289	2 2	SB-203 {SB-349 SB-316	2 2-Sp. 4-Sh.
1941-46	K8, KR8, KS8, 2-5 Ton.....	6	Fr. Rr.	S-1246 S-1242	4 2	{SB-353 SB-310 SB-349	2-Br. 2-Sp. 2	S-1246 S-1289	2 2	SB-310 {SB-349 SB-316	2 2-Sp. 4-Sh.
1941-47	K8F, K8T, KB8F, KR8T, KS8T, 2-5 Ton, 6-Wheel.....	6	Fr.	S-1246	4	{SB-353 SB-310	2-Br. 2-Sp.	S-1246	2	SB-310	2
1941-46	K10, KR10, KS10, 3½-5 Ton..	6	Fr. Rr.	S-1246 S-1163	4 2	{SB-353 SB-310 SB-283	2-Br. 2-Sp. 2	S-1246	2	SB-310 SB-283	2 2-Sp.
1941-47	KBR11, KBR12, KR11, KS11, 4-6 Ton.....	6	Fr. Rr.	S-1246 S-1188	4 2	{SB-353 SB-310	2-Br. 2-Sp.	S-1246	2	SB-310	2
1941-46	K11F, KR11T, KS11T, 4-6 Ton, 6 Wheel.....	6	Fr.	S-1246	4	{SB-353 SB-310	2-Br. 2-Sp.	S-1285	2	SB-310	2

★ABBREVIATIONS: R-Right, L-Left, Fr.-Front, Rr.-Rear, Sp.-Spring, Sh.-Shackle, Br.-Bracket, Fm.-Frame.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1929-30	SD, 6 Speed, ¾-1 Ton.....	4	ET-6
1931-32	A5, A6, 2-3 Ton.....	6	ES-6
1931-37	A1 after Serial 1119; A2 after Serial 15337; B2 after Serial 4141, 4 cyl.; B3, B4, M2, M3, C20, CS20, C35, CS35, C40, CS40, ¾-3 Ton; C35B, CS35B Bus, 6 cyl..... For Rods with Internal Threads → RS-26	4-6
1935-38	C40F, C40T, CS40T, C50, C50T, CS50, CS50T, C300, D300, DS300, 1½-5 Ton...	6	ES-6

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for INTERNATIONAL TRUCK
See McCormick-Deering for International Tractor Listing
TIE ROD SOCKETS, DRAG LINKS & RODS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1935-47	C12, C30, C30S, CS30, C35T, CS35T, D30, DS30, D35, DS35, D186T, DS186T, ¾-3½ Ton; D30B, D35B, DS35B Bus; K3 with 10.50x16 Tires; KB1M, K3M, KB3, KB3M, K4, KS4; K5, KB5, KS5 except Cab-Over-Engine 1-1½ Ton. (103, 103H, 108H, F250, F260, F261, F300, F301, F302, F303, F350, F410 Axles)....	6	RS-26
1935-46	A5, A6, C55, C55F, C55T, C60, C60T, D60, DR60, D346F, DR346T, D500, DR500, DS500, K8F-COE, K8T-COE, KR8T-COE, KS8T-COE, K10, KR10, KS10, 3-7 Ton.....	6	ES-22
1937-47	D40, DS40, D50, DR50, DS50, D216T, DS216T, D246F, D246T, DR246T, DS246T, D300, DS300; K5, KS5, Cab-Over-Engine; K6, KS6, KB6, KB6F, K7, KS7, KB7, KB8F, K8, K8F, K8T, KR8, KR8T, KS8, KS8T, 1½-5 Ton; D40B Bus. (F400, FXX400, F450, F470, F550, F551 Axles).....	6	ES-6

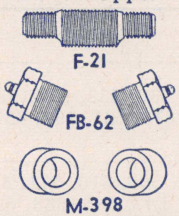
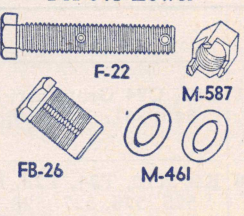
for INTERNATIONAL TRUCK &
MCCORMICK-DEERING TRACTORS
INTERCHANGEABILITY LIST OF CHASSIS PARTS

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
90VB	TB-9894	29456H	KB-10573	57690H	SB-343	84668H	KA-52
630D	M-145	29457H	K-1057			87237H	K-1116 .020
813D	M-146	31161VA	SB-316	61295V	S-1126	87238H	KB-221 .020
1044Y	KB-221	35597H	ET-32	61298V	S-1128	87275H	KA-21 .020
1051Y	K-1116	36655H	S-1164	61299V	S-1135	93859H	KB-268 .015
1052Y	M-150			61299VA	S-1135	93860H	K-1188.015
2918Y	SB-138	41571H	SB-A136	61300V	S-1127	93984H	KA-50 .015
4512D	KB-251	41603H	S-1179R	61302V	S-1129		
4514D	K-1156	41604H	S-1180	61661H	M-95	95120H	S-1291
5436H	SB-217	43282H	K-1188	61676H	KB-278	95121H	S-1290
		43283H	KB-268	61677H	M-364	95122H	SB-372
8124H	K-1159	43357H	S-1221	61680H	K-1199	95138H	SB-373
8436H	SB-310	43360H	S-1220			95311H	SB-368
10620D	KB-250	43366H	SB-340	61818H	M-199	95320H	SB-369
10685HA	SB-353	44500H	SB-217	62271VA	S-1163	95354H	S-1179R
12001V	SB-269	44501H	SB-175	62272VC	S-1188	95367H	S-1279
13001D	M-98			63194HA	S-1245	95373H	S-1281
13017V	SB-178	44502H	SB-178	63195HA	S-1244	95374H	S-1282
13044V	S-1071		SB-371	63196H	SB-351		
13062D	M-97	46502HX		63199HA	S-1240	97931H	S-1283
13090D	M-42	46503HX	RS-26	63227H	S-1247	97932H	S-1284
		47061H	K-1116 .010	63235HC	S-1243	99530H	S-1289
13343VA	M-229	51112VA	KB-10233	63236H	S-1241	99531H	S-1286
13574V	SB-235	51114V	M-225			99532H	S-1285
13583V	SB-238	51121V	K-1145	63237HC	S-1242	106424H	M-230
19222H	SB-320	51123V	M-358	63309H	SB-177		
19761H	KB-10313	51126VB	K-1023	63942H	SB-350		
19780H	K-1031	51203VA	KB-10293	64007H	SB-348		
19884H	KB-10323			64147HC	S-1246		
19896H	K-1032	51209V	M-230	64393H	SB-265		
26486HX		51217V	M-263	68111H	SB-340		
26487HX	ES-20	51219VA	K-1029	84662H	KA-21		
		53099V	SB-283	84663H	KA-50		
26503HAX		53915V	KB-10303	84664H	KA-23		
26504HAX	ES-6	53916V	M-240				
26505H	ET-15	53918V	K-1030	84665H	KA-51		
26508HX		54621H	M-149	84666H	KA-22		
26509HX	ES-22	55602H	SB-349	84667H	KA-39		

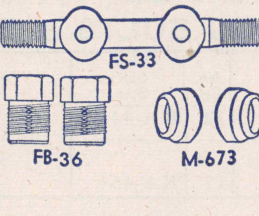
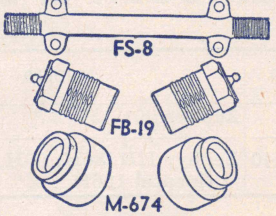
for **JOHN DEERE TRACTOR & COMBINE
KING BOLT SETS**

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1941-46	Orchard; D, after Tractor 109943; DI, DO; AI, AO, AR..... King Bolt Bushing (4 Used)	2	KB-265				


for **KAISER
KNUCKLE SUPPORT PIN ASSEMBLY**

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1946-48	K100, K481, K482.....	6	FA-91 Upper 	2	FA-045 Lower 	2

CONTROL ARM AND SHAFT ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1946-48	K100, K481, K482.....	6	FA-92 Upper 	2	FA-93 Lower 	2

FRONT COIL SPRINGS

1946-47	K100, K481, K482.....	6	FCS-3 	2		
					Coil Springs should ALWAYS be replaced in pairs. Sold ONLY 2 Springs in a package.	

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1946-48	K-100, K-481, K-482.....	6	KA-125				

TIE ROD SOCKETS & INTERMEDIATE RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1946-48	K-100, K-481, K-482.....	6	ES-135 Drag Link End	ES-136R

INTERCHANGEABILITY LIST OF CHASSIS PARTS

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
476	M-676	201108	FB-19	201124	F-22	201131	K-1240
201097	FS-33	201109	M-674	201125	M-587	201132	KB-279
201100	FB-36	201121	F-21	201126	FB-26	201133	M-675
201101	M-673	201122	FB-62	201127	M-461	201134	M-163
201105	FS-8	201123	M-398	201130	K-1239		

CHASSIS PARTS



for KENWORTH BUS & TRUCK KING BOLT SETS

1931-38; 127, 145, 146B, 146SBT, 125, D146B, 127SBT, 128, 505, 506, 2½-9 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 33000, 33000H.

1932-39; 81, 87, 88, 89, 90, 89SBT, 101B, 531, 1½-7 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H.

1938-46; 505, 506, 529, 530, 533, 534, 535, 536, 537, 538, 543, 544, 545, 546, 553, 554.
Uses Bolts and Bushings Listed Under Timken Axle 32500, 32502.

1944-47; 528, 532.
Uses Bolts and Bushings Listed Under Timken Axle 35100.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-41	C21, C24 Grayliner, 505, 506, 529, 530, 533, 534, 535, 536, 537, 538, 543, 544, 545, 546, 551, 557, 559, 562, 563, 612, 613, 631, 704, 731... (Used with Straight Rod) (Used with Curved Rod)	4-6	ES-123 ES-122
1937-46	K9, K10, T24, T28, D346, 507, 508, 509, 510, 511, 512, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 531, 532, 544, 547, 585, 588, 600, 601, 603, 604, 610, 611, 613, 620, 621, 622, 630, 733, 825, 829, 833; 385, 528, H-542-11 Freightways Specials... (Used with Straight Rod) (Used with Curved Rod)	4-6	ES-133 ES-138

for LINCOLN & LINCOLN ZEPHYR KING BOLTS & BUSHINGS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1936	Zephyr 901.....	12	KA-44	1941-47	Zephyr, Continental, 16H, 26H, Custom 168H, 268H, 66H, 76H	12	KA-113
1937-40	Zephyr HB, 86H, 96H, 06H, Continental 106H.....	12	KA-45				

SHACKLE KITS & PARTS

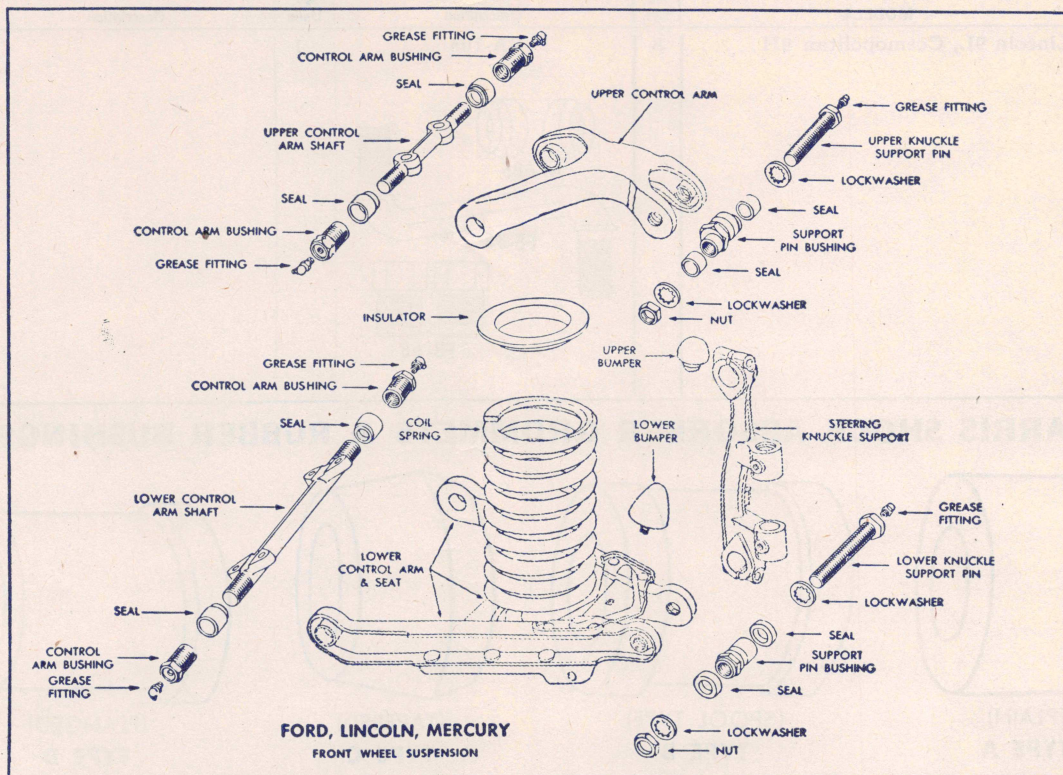
YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1936	Zephyr 901.....	12	Fr.	S-1229	3 Stud.						
				S-1230	2 Shackle Bar—Right Side.						
				M-171	6 Nut for Stud.						
			Rr.	SK-11	1 Shackle Kit.						
SK-11 consists of four S-1227 Studs, four S-1230 Shackle Bars, eight M-171 Nuts, and eight Cotter Pins.											

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1936-38	Zephyr 901, HB, 86H..... (Drag Link and Socket Assembly) (Adjusting Socket for Drag Link)	12	ES-64 DS-124 ES-64L	ET-67
1939-40	Zephyr 96H, 06H; Continental 06H..... (Adjusting Socket for Drag Link)	12	ES-64 ES-64L	ET-67
1941	Zephyr, Continental 16H; Custom 168H..... (Drag Link and Socket Assembly) (Adjusting Socket for Drag Link)	12	ES-64 DS-124 ES-64L	ET-67
1942-47	26H, 268H, 66H..... (Adjusting Socket for Drag Link)	12	ES-137 ES-137L



for LINCOLN TYPE OF WHEEL SUSPENSION USED ON 1949 LINCOLN



KNUCKLE SUPPORT PIN ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1949	Lincoln 9L, Cosmopolitan 9H.....	8	FA-101 Upper	2	FA-103 Lower	2

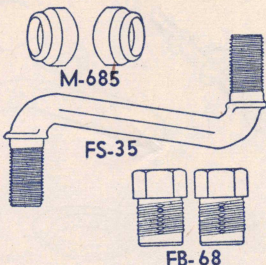
CONTROL ARM SHAFT ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1949	Lincoln 9L, Cosmopolitan 9H.....	8	FA-100 Upper	2	FA-102 Lower	2

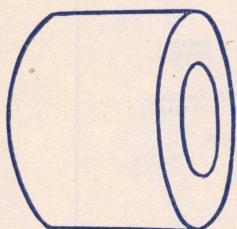


for **LINCOLN**

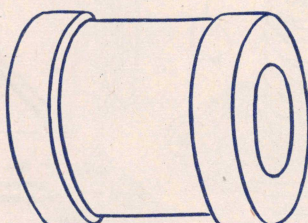
IDLER ARM ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1949	Lincoln 9L, Cosmopolitan 9H.....	8	FA-104 	1		

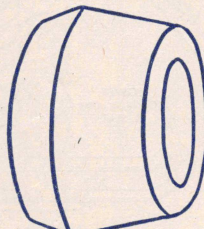
HARRIS SHOCK ABSORBER GROMMETS & RUBBER BUSHINGS



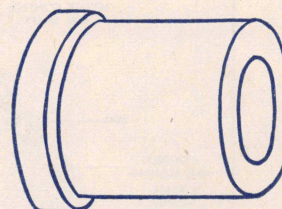
(PLAIN)
TYPE A



(SPOOL TYPE)
TYPE B



(TAPERED)
TYPE C



(FLANGED)
TYPE D

Year	MODELS	No. Cyl.	Stock Number	DESCRIPTION & LOCATION	Type	No. Used
1937-48	All Models.....	12	HB-724	Front Strut Rod Bushing (99A-3556A1)...	C	4
1949	Lincoln 9L, Cosmopolitan 9H.....	8	HB-779	Rear Grommet, Upper & Lower (51A-18197)	C	8

for LINCOLN & LINCOLN ZEPHYR
INTERCHANGEABILITY LIST OF CHASSIS PARTS

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
B-3109	KB-9653	B-3122	K-1060	B-3288	M-11	78-3290	ES-64L
B-3110	KB-9652	HB-3123	M-239	26H-3289	ES-137 (R.H.)	HB-3304	DS-68
HB-3110	KB-277	B-3123A	M-232	48-3289-90	ES-64	68-3304	DS-67
H-3115	K-1197	H-3124	M-189	26H-3290	ES-137 (L.H.)	48-5464A	S-1229
HB-3115	K-1198	B-3125	M-12	48-3290	ES-64L	B-5468	S-1230
16H-3115	K-1225	HB-3125	M-191	78-3289	ES-64	51-5468	S-1232
HB-3121	M-192	48-3283	ET-67	78-3290		40-5713A	S-1227

for MACK TRUCK
KING BOLTS & BUSHINGS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1929-36	AB6, BF, BG, 1½-5 Ton & TT; BG Bus (BG Motor); BM, 3-5 Ton & TT (BC Motor); BF, 2-4 Ton (CU Motor).....	6 King Bolt..... K-1121 Upper Bushing..... KB-233 Lower Bushing..... KB-224	1936	Junior 30MT, 30MTA, 30MTX, 2-3 Ton; Junior 90MT, 90MTA, 90MTS, 90MTX, 90MTSX, Bus. (Cab Over Engine).....	6 King Bolt..... K-1118 Upper & Lower Bushing..... KB-10003 Lock Pin..... K-1089 Expansion Plug (4)..... M-131
1936-37	EH, EJ, ER, 1½-3 Ton (BG, EJ Motors).....	6	KA-108	1938-41	EE, EES, EG, NB, Type 40 Fire Apparatus, 1½-2 Ton.....	6	KA-97
1936	Junior 1M, 1MA, ½ Ton.....	6	KA-79	1939-46	DE.....	6 King Bolt..... K-1143 Upper & Lower Bushing..... KB-238
1936	Junior 10M, 10MA, 10MB, 10MX, 20M, 20MA, 20MB, 20MX, 30M, 30MA, 30MB, 30MX, 1½-3 Ton; 90M, 90MA, 90MS, 90MX, 90MSX, Bus.....	6	KA-72	1946-47	EH, 3½-5 Ton.....	6	KA-122

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1936	Junior 1M, 1MA, ½ Ton.....	6	Fr. Rr.	UA-14* Silent U Shackle 2	UB-25* UB-1	4 4
1936	Junior 10M, 10MA, 10MB, 10MX, 20M, 20MA, 20MB, 20MX, 1½-2 Ton.....	6	Fr. Rr.	S-1197 S-1198	4 2	S-1197 S-1198	2 4 SB-324 2-Sh.
1936	Junior 30M, 30MA, 30MB, 30MX, 2-3 Ton.....	6	Fr. Rr.	S-1199 S-1166	4 2	{SB-269 SB-954 SB-311	2-Sh. 2-Sp. 2	S-1199 S-1166	2 4	SB-954 {SB-325 SB-311	2 2 Sh. 2-Sp.
1936	Junior 30MT, 30MTA, 30MTX, 2-3 Ton, (Cab Over Engine) ..	6	Fr. Rr. S-1166 2 SB-311 2 S-1166 4 {SB-325 SB-311 2-Sh. 2-Sp.

*UB-25 is available with .010 oversize outside diameter.

★Silent U Shackles marked * used as Original Equipment.
Abbreviations: Fr.-Front, Rr.-Rear, Sp.-Spring, Sh.-Shackle.

CHASSIS PARTS



for **MACK TRUCK**

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1936	Junior 1M, 1MA, 1/2 Ton.....	6	RS-25
1940-47	EH, EHD, EHT, EHTD, EHUD, EMT, EMTD, EHUT (FA19 Axle).....	6	ES-139
1938	SB43, 43SB, EE Special, EF Special, EG..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-123 ES-122
1938-46	EH Special, EHUSW, EQ-SW, EQ Special, HT, CBK, CBL, 43SB, 43SBX, 49SB, 51SB, 55SB, 61SB..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-133 ES-138

for **MARMON - HERRINGTON**

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1944-45	H542-11..... (Used with Straight Rod) (Used with Curved Rod)	ES-133 ES-138

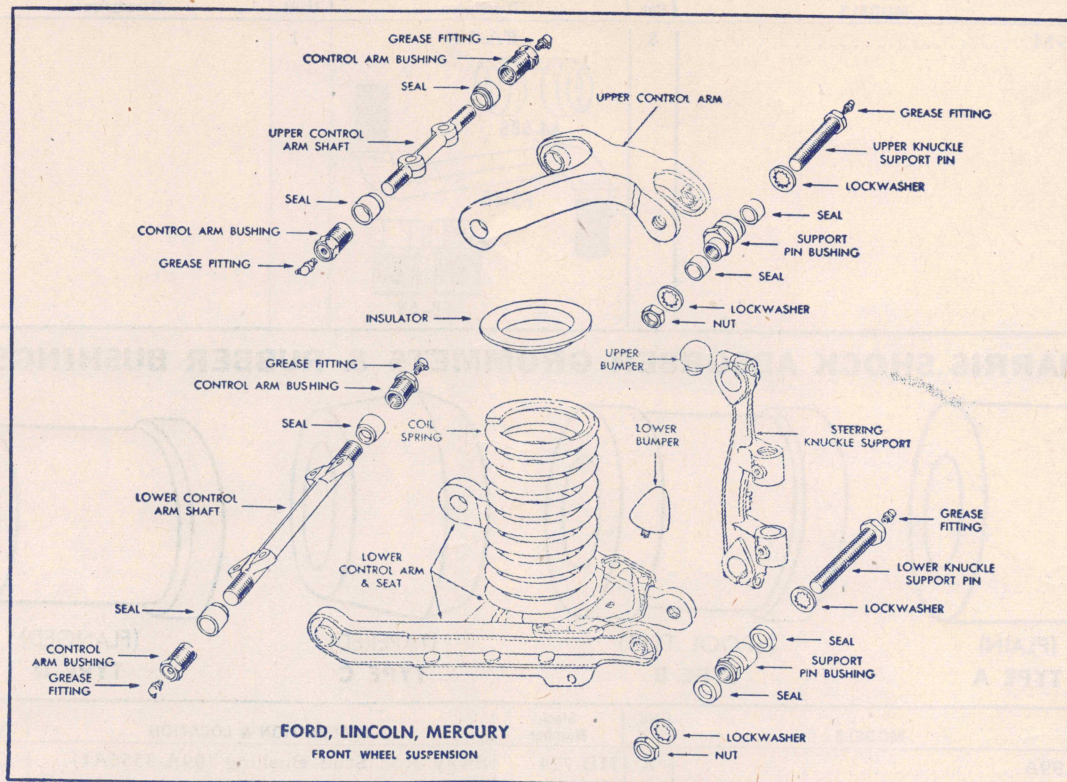
for **McCORMICK-DEERING
& INTERNATIONAL TRACTORS**

KING BOLTS & BUSHINGS

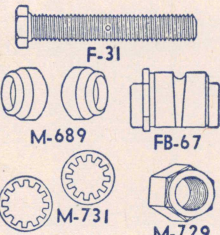
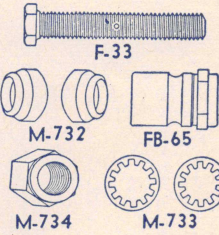
YEAR	MODELS	No. Cyl.	King Bolt Set or King Bolt	King Bolt Bushing	Lock Pin	OTHER PARTS		
						Stock No.	No. Used	Description
1924-35	15-30, 22-36, Industrial 30.....	4	M-98 M-145	4 2	Expansion Plug Thrust Washer
1924-40	10-20; Orchard 10-20, Industrial 20, I30, I12, O-12, W12, Fairway 12.....	4	K-1155	King Bolt KB-250 Up. KB-250 Lr.	K-1159	M-97 M-146	4 2	Expansion Plug Thrust Washer

FOR INTERCHANGEABILITY OF McCORMICK-DEERING AND
INTERNATIONAL TRACTOR PART NUMBERS WITH OUR
PART NUMBERS SEE PAGE 74.

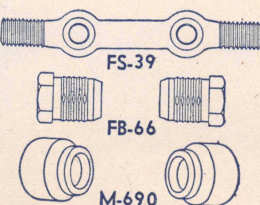
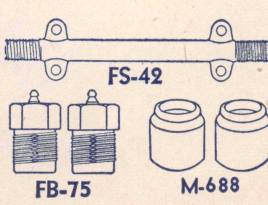
for **MERCURY** **TYPE OF WHEEL SUSPENSION USED ON 1949 MERCURY**



KNUCKLE SUPPORT PIN ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1949	9M.....	8	FA-101 Upper 	2	FA-103 Lower 	2

CONTROL ARM SHAFT ASSEMBLY

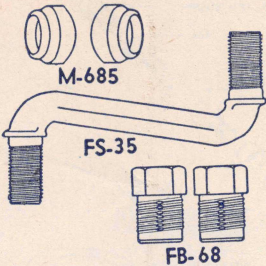
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1949	9M.....	8	FA-100 Upper 	2	FA-102 Lower 	2

CHASSIS PARTS

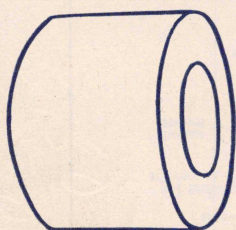


for **MERCURY**

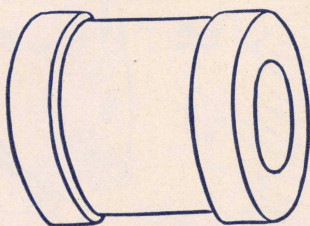
IDLER ARM ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1949	9M.....	8	 <p>FA-104 M-685 FS-35 FB-68</p>	1		

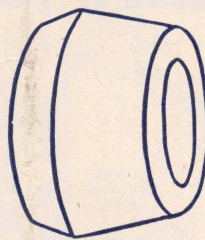
HARRIS SHOCK ABSORBER GROMMETS & RUBBER BUSHINGS



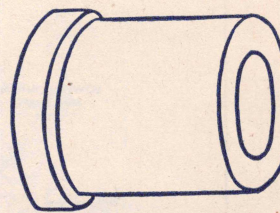
(PLAIN)
TYPE A



(SPOOL TYPE)
TYPE B



(TAPERED)
TYPE C



(FLANGED)
TYPE D

Year	MODELS	No. Cyl.	Stock Number	DESCRIPTION & LOCATION	Type	No. Used
1939	99A.....	8	HB-724	Sway Rod Stud Bushing (99A-3556A1)...	C	8
1942-48	All Models.....	8	HB-724	Front & Rear Track Bar Bushing (99A-3556A1).....	C	8
1949	9M.....	8	HB-779	Rear Grommet, Upper & Lower (51A-18197)	C	8

for **MERCURY****KING BOLT SETS**

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1939-41	99A, 09A, 19A.....	8	KA-105	1942-48	29A, 69M, 79M, M89.....	8	KA-120

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1939-40	99A, 09A.....	8	Fr.	SK-10 Shackle Kit	1						
			Rr.	SK-11 Shackle Kit	1						
1941	19A.....	8	Fr.	SK-37 Shackle Kit	1						
			Rr.	SK-38 Shackle Kit	1						
1942-48	29A, 69M, 79M, 89M.....	8	Fr.	S-1229	2	→Stud-Upper.					
				SB-760	4	→Shackle Bushing—Lower.					
			Rr.	S-1227	2	→Stud Upper.					

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1939-41	99A, 09A, 19A..... (Drag Link and Socket Assembly) (Adjusting Socket for Drag Link)	8	ES-64 DS-124 ES-64L	ET-68
1942-48	29A, 69M, 79M, 89M..... (Drag Link and Socket Assembly) (Adjusting Socket for Drag Link)	8	ES-64 DS-129 ES-64L	ET-76

FOR INTERCHANGEABILITY OF MERCURY PART NUMBERS
WITH OUR PART NUMBERS SEE PAGE 66.

for **MINNEAPOLIS-MOLINE & TWIN CITY**
KING BOLTS & BUSHINGS

YEAR	MODELS	No. Cyl.	King Bolt	King Bolt Bushing	Lock Pin	OTHER PARTS		
						Stock No.	No. Used	Description
1930-39	Kombination KT, KTA, 11-20.....	4		KB-254 Up. KB-254 Lr.		M-97	2	Expansion Plug
1937-41	FTA, 21-32 after Tractor 155399; Standard GT.....	4		KB-253 Up KB-253 Lr.		M-105	4	Expansion Plug
1938-46	Standard UTS.....	4		KB-254 Up. KB-254 Lr.		M-97	2	Expansion Plug

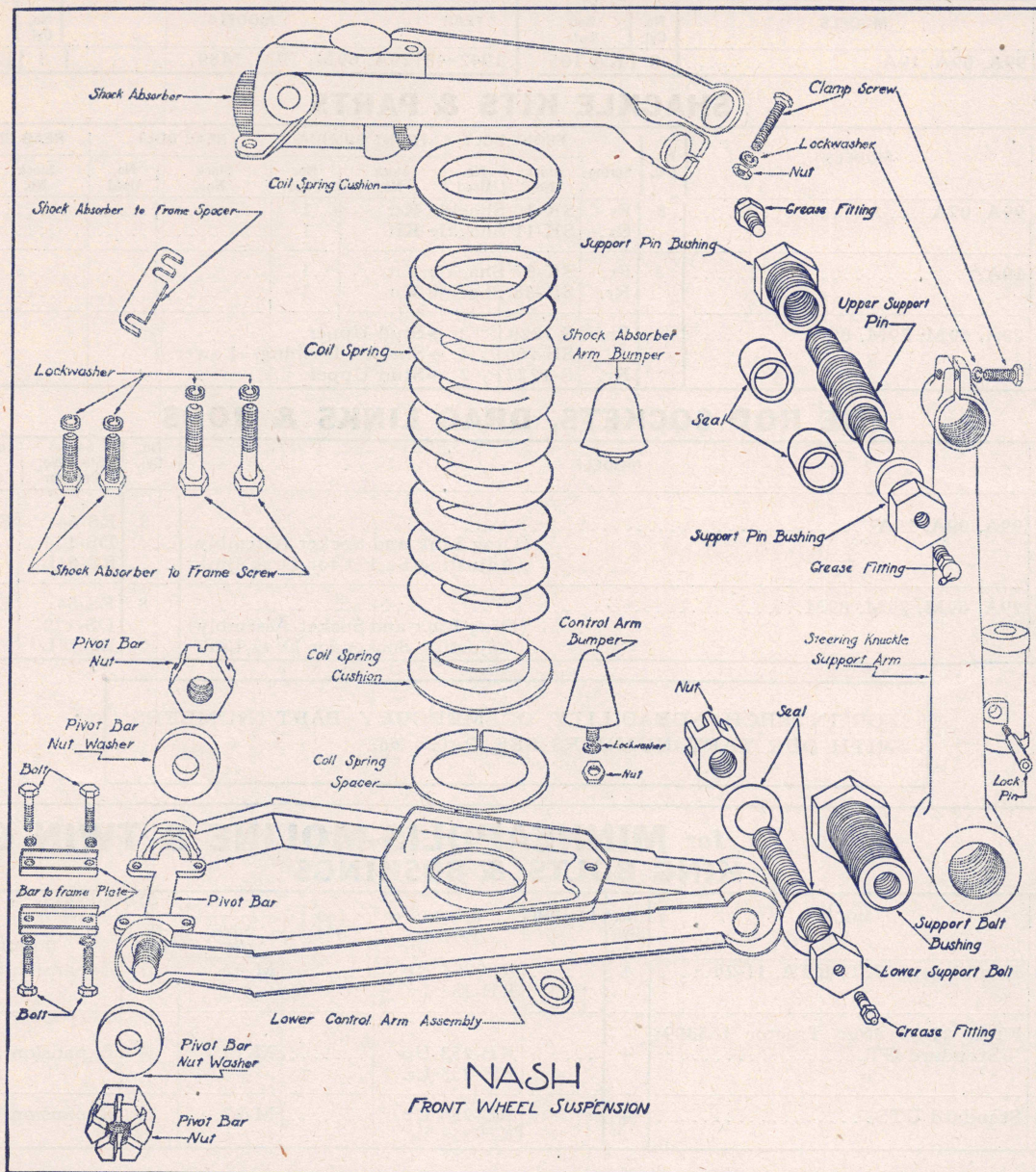
for **MORELAND BUS & TRUCK**
KING BOLT SETS

1932-36; R11H, RR10, (6 wh.) RA15, (17) R13H, R16H, RR15, RR9, RR12, RA20, R-140, R-145, R-150, R-165, R-175, R-145D, R-150D, R-165D, R-175D, R-130D, 1½-5½ Ton, 6 cyl. Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H, 30010.
1935-36; R-190, R-200, 3½-5 Ton. Uses Bolts and Bushings Listed Under Timken Axle 32500, 32501.
1935-38; E220, E220D, 4½-6 Ton. Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A.

TIE ROD SOCKETS, DRAG LINKS & RODS

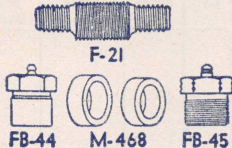
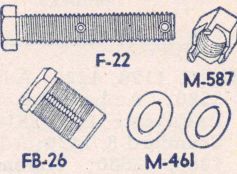
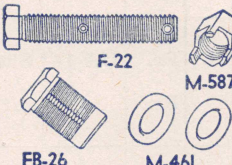
YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-38	DE95, R190..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-123 ES-122	
1937-40	DE-135-10, E260, H340, HD340CD, HD400, TD420..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-133 ES-138	

for **NASH & LAFAYETTE**
TYPE OF WHEEL SUSPENSION USED ON 1940-48 NASH

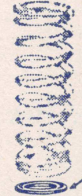


CHASSIS PARTS

for **NASH & LAFAYETTE**
KNUCKLE SUPPORT PIN ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940	LaFayette 4010; Ambassador 6, 4020, 6 Cyl.; Ambassador 8, 4080, 8 Cyl.....	6-8	FA-038 Upper  F-21 FB-44 M-468 FB-45	2	FA-045 Lower  F-22 M-587 FB-26 M-461	2
1941-48	Ambassador 6, 4160, 4260, 4660, 4760, 4860, 6 Cyl.; Ambassador 8, 4180, 4280, 8 Cyl.....	6-8	FA-045 Upper FA-045 Lower  F-22 M-587 FB-26 M-461	2 2		

FRONT COIL SPRING SPACERS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940-48	1940 All 6 and 8 Cyls.; 1941-48, 4160, 4180, 4260, 4280, 4660, 4760, 4860.	6-8	M-631  M-631		Spacer—.125 Thick. Install spacers on the flatted end of the coil spring.	

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1929-37	Standard 6, 420 to 428, 660, 960; Big 6, 1060, 1120, 1220; Advanced 6, 3520; Ambassador 6, 3620, LaFayette 1934-35, 110, 3510, 6 cyl.; 970; Standard 8, 1070, 1130; Special 8, 1170; Advanced 8, 1280, 3580; Ambassador 8, 3580, 3680, 3780, 8 cyl.	6-8	KA-67	1935-40	3640, 3640A, Series 400; Ambassador 6, 3720, 3820, 3920, 4020; LaFayette 3610, 3710, 3810, 3910, 4010.....	6	KA-68R
				1938-40	Ambassador 8, 3880, 3980, 4080..	8	KA-96
				1941-48	Ambassador 6, 4160, 4260, 4660, 4760, 4860, 6 cyl.; Ambassador 8, 4180, 4280, 8 cyl.....	6-8	KA-114

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1930	Twin Ignition 6, 480.....	6	Fr. Rr.	SB-175 SB-178	2 2	SB-175 SB-175	2-Lr. 2-Lr.
1930	Twin Ignition 8, 490.....	8	Fr.	SB-175	2	SB-177 SB-178	2-Up. 2-Lr.
1930-31	Single 6, 450; 660.....	6	Fr. Rr.	SB-175 SB-178	2 2	UA-17 Silent U Shackle	2	UB-1 UB-1	4 4
1931	870.....	8	Fr. Rr.	UB-1 SB-178	4 2	UA-17 Silent U Shackle	2	SB-175 UB-1	2 4
1931	880.....	8	Fr. Rr.	UB-1	4	UA-17 Silent U Shackle	2	UB-1	4

for **NASH & LAFAYETTE****SHACKLE KITS & PARTS**

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1933-36	Big 6, 1120, 1220; Advanced 6, 3520, Ambassador 6, 3620, LaFayette 110, 3510, 6 cyl.; Standard 8, 1130; Advanced 8, 1280, 3580; Ambassador 8, 3580, 3680, 8 cyl.....	6-8	Fr.	UA-14*	Silent U Shackle 2						
			Rr.		UB-25* 4			UA-61* Silent U Shackle 2		UB-25* 4	
1935-36	3640, 3640A, Series 400; LaFayette 3610.....	6	Fr.	UA-14*	Silent U Shackle 2						
			Rr.		UB-25* 4			UA-36* Silent U Shackle 2		UB-25* 4	
1937-38	400; Ambassador 6, 3720, LaFayette 3710, 3810, 6 cyl.; Ambassador 8, 3780, 8 cyl.....	6-8	Fr.	UA-14*	Silent U Shackle 2						
			Rr.		UB-25* 4			UA-50* Silent U Shackle 2		UB-25* 4	
1938	Ambassador 6, 3820, 6 cyl.; Ambassador 8, 3880, 8 cyl.....	6-8	Rr.					UA-50* Silent U Shackle 2		UB-25* 4	
1939	LaFayette 3910.....	6	Fr.	UA-46*	Silent U Shackle 1					SB-330	1-Sp.
	(Right Side)				{ UB-25* 1-Fm. UB-24* 1-Sp.						
	(Left Side)		Fr.	UA-14*	Silent U Shackle 1					SB-330	1-Sp.
					UB-25* 2						
	(Right Side)		Rr.					UA-60* Silent U Shackle 1		{ UB-25* 1-Fr. UB-24* 1-Sp.	
	(Left Side)		Rr.					UA-61* Silent U Shackle 1		UB-25* 2	
1939-40	LaFayette 4010; Ambassador 6, 3920, 4020, 6 cyl.; Ambassador 8, 3980, 4080, 8 cyl.....	6-8	Fr.	→For 1940 Models, see Wheel Suspension Parts Listing.							
	(Right Side)		Rr.					UA-60* Silent U Shackle 1		{ UB-25* 1-Fm. UB-24* 1-Sp.	
	(Left Side)		Rr.					UA-61* Silent U Shackle 1		UB-25* 2	
☛ UA-60 and UA-61 Assemblies each include two M-478 Seals.											
1941-48	Ambassador 6, 4160, 4260, 4660, 4760, 4860, 6 cyl.; Ambassador 8, 4180, 4280, 8 cyl.....	6-8	Fr.	→See Wheel Suspension Parts Listing.							
	(Right Side)		Rr.			SB-928	2			UB-24* 1-Sp.	
	(Left Side)		Rr.			SB-928	2			UB-25* 1-Sp.	

★Silent U Shackles marked * used as original equipment. UB-24 and UB-25 are available with .010 oversize outside diameter.

Abbreviations: Fr.-Front, Rr.-Rear, Sp.-Spring, Fm.-Frame, Up.-Upper, Lr.-Lower.

for **NASH & LAFAYETTE**
TIE ROD SOCKETS, DRAG LINKS & RODS

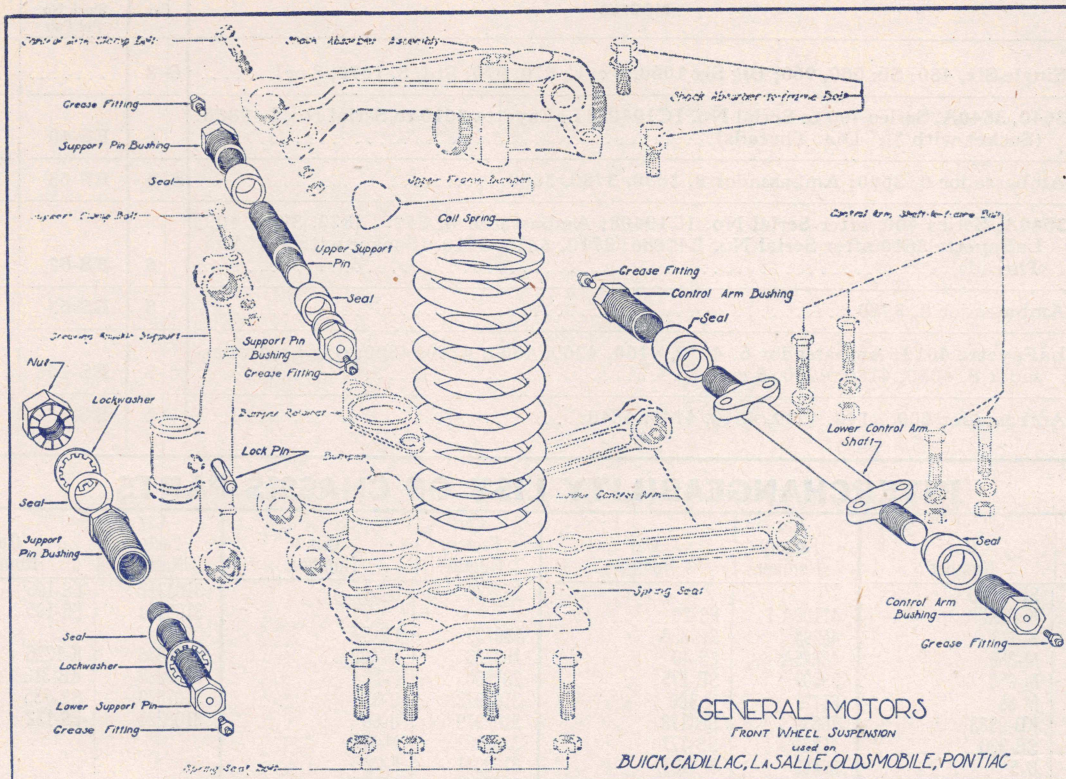
YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1930-32	Single Six, 450; Six 660, 960; Big Six 1060, 6 cyl.; 870, 970; Std. 8, 1070, 8 cyl.	6-8	ET-7
1935-36	3640, 3640A, Series 400 to Serial No. 1C19408; LaFayette 3610 to Serial No. L49886. (Socket with $\frac{9}{16}$ " Dia. Threads)	6	ES-40
1936-38	Ambassador 6, 3620; Ambassador 8, 3680, 3780, 3880	6-8	ES-63	ET-38
1936-39	3640A, Series 400, after Serial No. 1C19408; Ambassador 6, 3720, 3820, 3920, 400; LaFayette 3610 after Serial No. L49886; 3710, 3810, 3910. (Socket with $\frac{11}{16}$ " Dia. Threads)	6	ES-62
1939	Ambassador 8, 3980	8	ES-63
1941-48	LaFayette 4010; Ambassador 6, 4020, 4160, 4260, 4660, 4760, 4860, 6 cyl.; Ambassador 8, 4080, 4180, 4280, 8 cyl.	6-8	ES-105
1941-48	Ambassador 600, 4140, 4240, 4640, 4740, 4840	6	ES-132

INTERCHANGEABILITY LIST OF CHASSIS PARTS


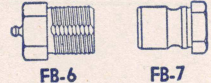


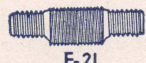
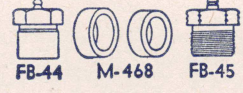
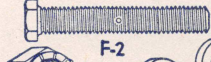
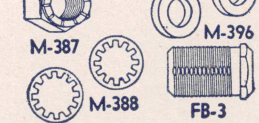


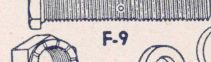
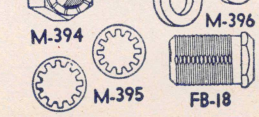
Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
12431	SB-A140			153222	U-34	3104317	ES-105
15152	K-1098	41100A-1	ES-20			3105159	ES-105
15471	K-938	45294	SB-330	159725	FB-37		
17607	M-256	48845A	ES-40	159726	M-462	3106836	K-1226
17681	M-258	53007	SB-175	231760	F-1	3106837	KB-312
18801	M-85	61722	M-100	3102978	U-61	3107679	SB-735
18972	KB-9383	76839	SB-178	3102979	U-60	3108221	ES-132
24851	SB-330	78321	SB-177	3102981	M-478		
25097	U-5	83402	K-1105	3103041	F-22		
25098	U-6	91578	U-50	3103042	FB-26		
		93044A	UB-5	3103043	M-461		
				3103046	F-21		
28235A	ET-56						
28690	KB-255	93045A	UA-14	3103047	FB-2		
28691	M-257	93046A	UA-50	3103047A	FB-44		
28692	M-111	93584	RT-38	3103049	FB-45		
28697	M-233	93585A-6A	ES-63	3103052	M-587		
28801	U-36	93587A-8A	ES-62	3103073	K-1121		
29040	M-113	98709	U-34	3103074	K-1212		
29893		99036A	UA-46	3103502	UA-61		
29402A	ES-45	102591	KB-255	3103503	UA-60		
31306	M-86	102592	KB-9383				

CHASSIS PARTS

for **OLDSMOBILE**
TYPE OF WHEEL SUSPENSION USED ON 1934-48 OLDSMOBILE

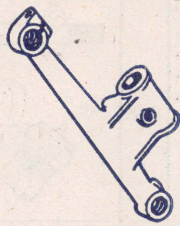


KNUCKLE SUPPORT PIN ASSEMBLY

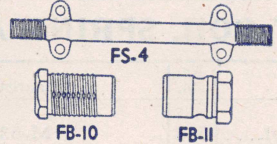
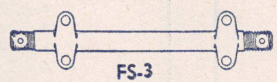
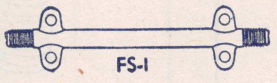
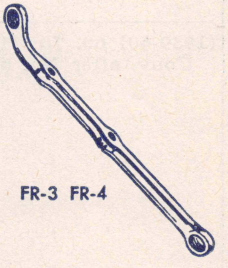
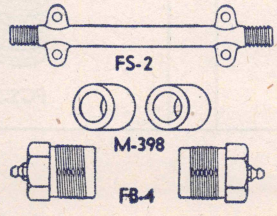
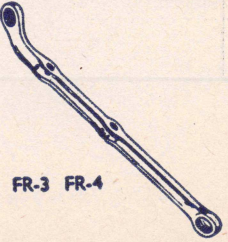
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1934-35	F34, F35, 6 Cyl.; L34, L35, 8 Cyl...	6-8	FA-04 Upper  F-3  FB-6 FB-7	2	FA-05 Lower  F-7 K-1074  FB-8 FB-9	2
1936-38	F36, F37, F38, 6 Cyl.; L36, L37, L38, 8 Cyl.....	6-8	FA-038 Upper  F-21  FB-44 M-468 FB-45	2	FA-02 Lower  F-2  M-387 M-396 M-388 FB-3	2
1939-48	All 6 & 8 Cyl. Models.....	6-8	FA-038 Upper  F-21  FB-44 M-468 FB-45	2	FA-011 Lower  F-9  M-394 M-395 FB-18	2

STEERING KNUCKLE SUPPORT

for OLDSMOBILE

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-38	All 6 & 8 Cyl. Models.....	6-8			FN-3 Right	1
					FN-4 Left	1
1939-48	All 6 & 8 Cyl. Models.....	6-8			FN-9 Right	1
					FN-10 Left	1

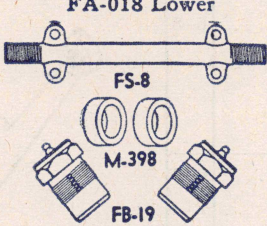
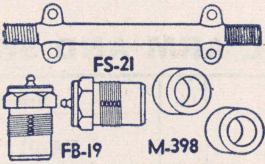
CONTROL ARM AND SHAFT ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1935	F35, 6 Cyl.; L35, 8 Cyl.....	6-8	FA-015 Lower 	2		
1936	F36, 6 Cyl.; L36, 8 Cyl.....	6-8	FS-3 Lower 	2	FR-3 Lower Left Front or Right Rear FR-4 Lower Right Front or Left Rear	2 2
NOTE: Use Bushing FB-4 and Seal M-398 with FS-3 Shaft FR-3 and FR-4 Control Arms for 1936 cars having Late Type Control Arms with Bushings at Shaft End. Bushings and Seals are not required for Original Arms.						
1937	F37, 6 Cyl.; L37, 8 Cyl.....	6-8	FS-1 Lower 	2	FR-3 FR-4 	
NOTE: Use Bushing FB-4 and Seal M-398 with FS-1 Shaft FR-3 and FR-4 Control Arms for 1937 cars having Late Type Control Arms with Bushings at Shaft End. Bushings and Seals are not required for Original Arms.						
1938	F38, 6 Cyl.; L38, 8 Cyl.....	6-8	FA-013 Lower 	2	FR-3 Lower Left Front or Right Rear FR-4 Lower Right Front or Left Rear 	2 2

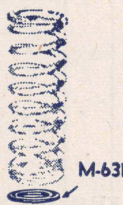


CHASSIS PARTS

for **OLDSMOBILE**

CONTROL ARM AND SHAFT ASSEMBLY


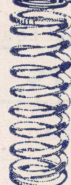
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-48	F39, F40, Series 60; F41, F42 Series 66; G39, Series 70; G40, Series 70 after Serial G360965; G41, H41, G42, Series 76, 96, 6 Cyl. L39, L40, Series 80 and 90; E41, J41, L41, E42, J42, L42, Series 68, 78 and 98, 8 Cyl.....	6-8	 <p>FA-018 Lower</p>	2		
1940	G40, Series 70 to Serial G360965 (Lower Control Arm Shaft Anchor Bolt Holes Drilled Off Center of Pads).....	6	 <p>FA-031 Lower</p>	2		

FRONT COIL SPRING AND SPACERS

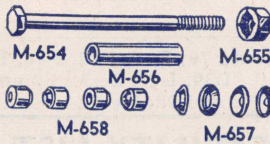
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-38	F37, F38, 6 Cyl.; L37, L38, 8 Cyl....	6-8	 <p>M-631</p>		Spacer—.125 Thick. Install spacers on the flatted end of the coil spring.	
1939-41	(1939-40) 60, 70; (1941) 66, except Conv. after No. 6633627.....	6	 <p>FCS-4</p>	2		
1941	60 Conv., 76, 96, 66 Conv. after No. 6633627.....	6	 <p>FCS-3</p>	2	Coil Springs should ALWAYS be replaced in pairs. Sold ONLY 2 Springs in a package.	



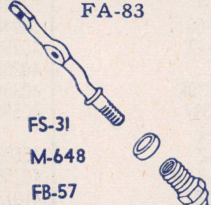
for OLDSMOBILE FRONT COIL SPRING & SPACERS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-47	(1939) 80; (1940) 90; (1941) 76, 78, 96, 98; (1942) 68, Sta. Wagon, 66, except Conv.; (1942-47) All 66 with Hydramatic Trans.; (1946-47) 66 Conv.....	6-8	FCS-9  FCS-9	2	Coil Springs should ALWAYS be replaced in pairs. Sold ONLY 2 Springs in a package.	
1939-45	All 6 & 8 Cyl. Models.....	6-8	M-635  M-635	6	Spacer—.125 Thick Install spacers on the flatted end of the coil spring.	

STABILIZER LINK REPAIR KIT

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-48	All 6 & 8 Cyl. Models.....	6-8	FA-84 Front  M-654 M-655 M-656 M-657 M-658	2		

IDLER ARM SUPPORT

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-48	All 6 & 8 Cyl. Models.....	6-8	FA-83  FS-31 M-648 FB-57	1		

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1926-36	30E, (4 Wh. Brakes), F28, F29, F30, F31, F32, F33, F34, F35, F36, 6 cyl.; L32, L33, L34, L35, L36, 8 cyl.....	6-8	KA-49	1937-48	F37, F38, F39, F40, Series 60; G39, G40, Series 70; F41, G41, H41, F42, G42, F46, G46, F47, G47, Series 66, 76, and 96, 6 cyl.; L37, L38, L39, L40, Series 80 and 90, E41, E42, J41, J42, L41, L42, J46, L46, E47, J47, L47, Series 68, 78, and 98, 8 cyl.	6-8	KA-30



for **OLDSMOBILE**

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1934-36	F34, F35, F36, 6 cyl.; L34, L35, L36, 8 cyl.....	6-8	Fr. Rr.	See Wheel Suspension Parts Listing. S-1254 2 SB-360 2 UA-17* Silent U Shackle 2							
1937	F37, 6 cyl.; L37, 8 cyl.....	6-8	Fr. Rr.	See Wheel Suspension Parts Listing. S-1254 2 SB-360 2 UA-52 Silent U Shackle 2							
1938	F38, 6 cyl.; L38, 8 cyl.....	6-8	Fr. Rr.	See Wheel Suspension Parts Listing. S-1254 2 SB-360 2 UA-53 Silent U Shackle 2							

NOTE: All Cars built after 1938 are equipped with coil springs. See Wheel Suspension Parts Listing.

UA-52 and UA-53 Assemblies do not include Jack Pad Extension Arm used as original equipment.

★Silent U Shackles marked * used as original equipment.

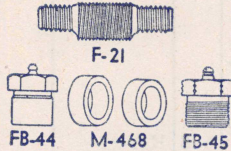
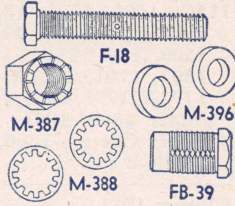
TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1934	L34..... (For Right Rod) (For Left Rod)	8	ET-66 ET-66
1935-36	F35, F36, 6 cyl.; L35, L36, 8 cyl..... (For Right Rod) (For Left Rod)	6-8	ES-47 ES-47	ET-66 ET-66
1937-38	F37, F38, 6 cyl.; L37, L38, 8 cyl..... (For Right Rod) (For Left Rod)	6-8	ES-58 ES-58	ET-66 ET-66
1939-48	F39, F40, Series 60; G39, G40, Series 70; F41, F42, F46, F47, G41, G42, G46, G47, H41, Series 66, 76 and 96, 6 cyl.; L39, L40, Series 80 and 90; E41, E42, J41, J42, L41, L42, L46, L47, Series 68, 78, and 98, 8 cyl.....	6-8	ES-78

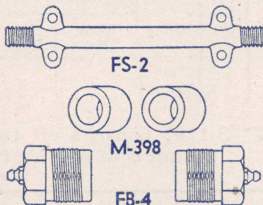
INTERCHANGEABILITY LIST OF CHASSIS PARTS

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
106517	M-85	231528	FS-4	373481	M-128	414227	FA-018
107822	M-655	231549	ET-66	390401	SB-172	415674	FCS-4
117920	M-100	231705-6	ES-47	402566	U-16	415885	FCS-9
138569	M-388			402567	U-1	416798	FCS-9
230679	M-225	231706	ES-39R	403589	SB-360	417864	FCS-9
230739-40	ET-11	231729	M-397	405085	KA-30	500863	FB-45
230857	K-1074	231733	FR-1			500906	FA-84
231006	ET-11	231734	FR-2	405089	KA-49	502721	FB-19
231009-10	ES-7	231739	FS-3	407564	S-1254	505311	F-21
231051	RT-39	231742	M-387	410737	M-654		
		231743	FB-3	410738	M-656	505312	FB-44
231055	RT-39	231744	FB-44	410914	FN-9	505313	FB-45
231057-58	RS-27	231759	F-2	410915	FN-10	506512	FA-038
231126	RT-46	231760	F-21	411144	FS-8	1266832	FB-10
231210	K-1126			411145	FB-19	1283856	UB-1
231231	ES-47L	231843	K-1193	411146	M-398	1286022	FB-11
231231-33	ES-47	231848	FN-3	411147	FB-18	1298827	FB-44
231232		231849	FN-4			1394943	FA-038
231706	ES-39	231859	FS-1	411231	M-648	1394944	FA-02
231233	ES-47R	231905	KB-9483	411345	FCS-4	1394946	FA-013
231234		231948-9	ES-58	411776	FCS-9		
231705	ES-38	231983	FB-3	412107	F-9	1438162	FA-83
		231994	FR-4	412108	M-394	3650164	M-657
231237	ET-51	231995	FR-3	412170	M-395	5325788	M-658
231273	F-7	231996	FS-2	412509	FB-57		
231274	F-3			413048	FA-83		
231294	FB-7	231997	FB-4	413050	FB-57		
231490	FB-8	264942-44	ES-78	413917	FS-21		
231491	FB-9	264953	FS-31				
231492	FB-6	266657-8	ES-78	414226	FA-011		




KNUCKLE SUPPORT PIN ASSEMBLYfor **PACKARD**

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1941-47	1941, Clipper 1951, 8 Cyl.; 1942-47, 2000, 2010, 2100, 2130, 6-110, 6 Cyl.; 2001, 2011, 2101, 2111, 8-120; Super 2003, 2103, 8-160; Super Custom 2006, 2106, 2126, 8-180, 8 Cyl.....	6-8	FA-038 Upper 	2	FA-028 Lower 	2

CONTROL ARM AND SHAFT ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1941-47	1941, Clipper 1951, 8 Cyl.; 1942-47, 2000, 2010, 2100, 2130, 6-110, 6 Cyl.; 2001, 2011, 2101, 2111, 8-120; Super 2003, 2103, 8-160, Super Custom 2006, 2106, 2126, 8-180, 8 Cyl.....	6-8	FA-013 	2		

FRONT COIL SPRING AND SPACERS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1941-47	Clipper 1951, 8 Cyl.; 2000, 2010, 2100, 2130, 6-110, 6 Cyl.; 2001, 2101, 2011, 2111, 8-120; 2003, 2103, 8-160; 2006, 2106, 2126, 8-180, 8 Cyl.....	6-8	M-631 		Spacer—.125 Thick Install spacers on the flattened end of the coil springs.	
1941-47	2000, 2010, 2100, 6 cyl.....	6	FSC-10 	2		
1941-47	1951, 2001, 2011, 2101, 2111, 8 cyl...	8	FCS-11 	2	Coil Springs should ALWAYS be replaced in pairs Sold ONLY 2 Springs in a package.	

CHASSIS PARTS




for **PACKARD**

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1935-40	115C, 1600, 1700, 1800, 6-110, 6 cyl.; 120, 120B, 120C, 138CD, 1500, 1501, 1502, 1601, 1601D, 1602, 1701, 1701A, 1702, 1703, 1703A, 1705, 1801, 1801A, 8-120, Super 1803, 1804, 1805, 8-160, Super Custom 1806, 1807, 1808, 8-180, 8 cyl.....	6-8	KA-27	1942-48	2020, 6-110, 2100, 2130, 6 cyl.; 2001A, 2021, 8-120, 2101, 2111; Super 2004, 2005, 2023, 2103, 8-160; Super Custom 2007, 2008, 2106, 2126; Custom Eight, 2213, 2226, 8 cyl.....	6-8	
1941	Clipper 1951.....	8	KA-117		King Bolt (2 used)..... Lower Bushing (2 used)..... Lock Pin (2 used)..... Expansion Plug (4 used)..... Shim (use as required)..... Thrust Bearing (2 used).....		K-1190 KB-269 K-1191 M-83 M-128 M-227

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1935-36	120, 120B	8	Rr.	S-1195* Shackle Assembly			2
 *S-1195 consists of: two S-1168 Bolts; two SB-322 Bushings; one S-1173 Clamp Bolt & Nut; two S-1175 Bars; four M-68 Cork Washers.											

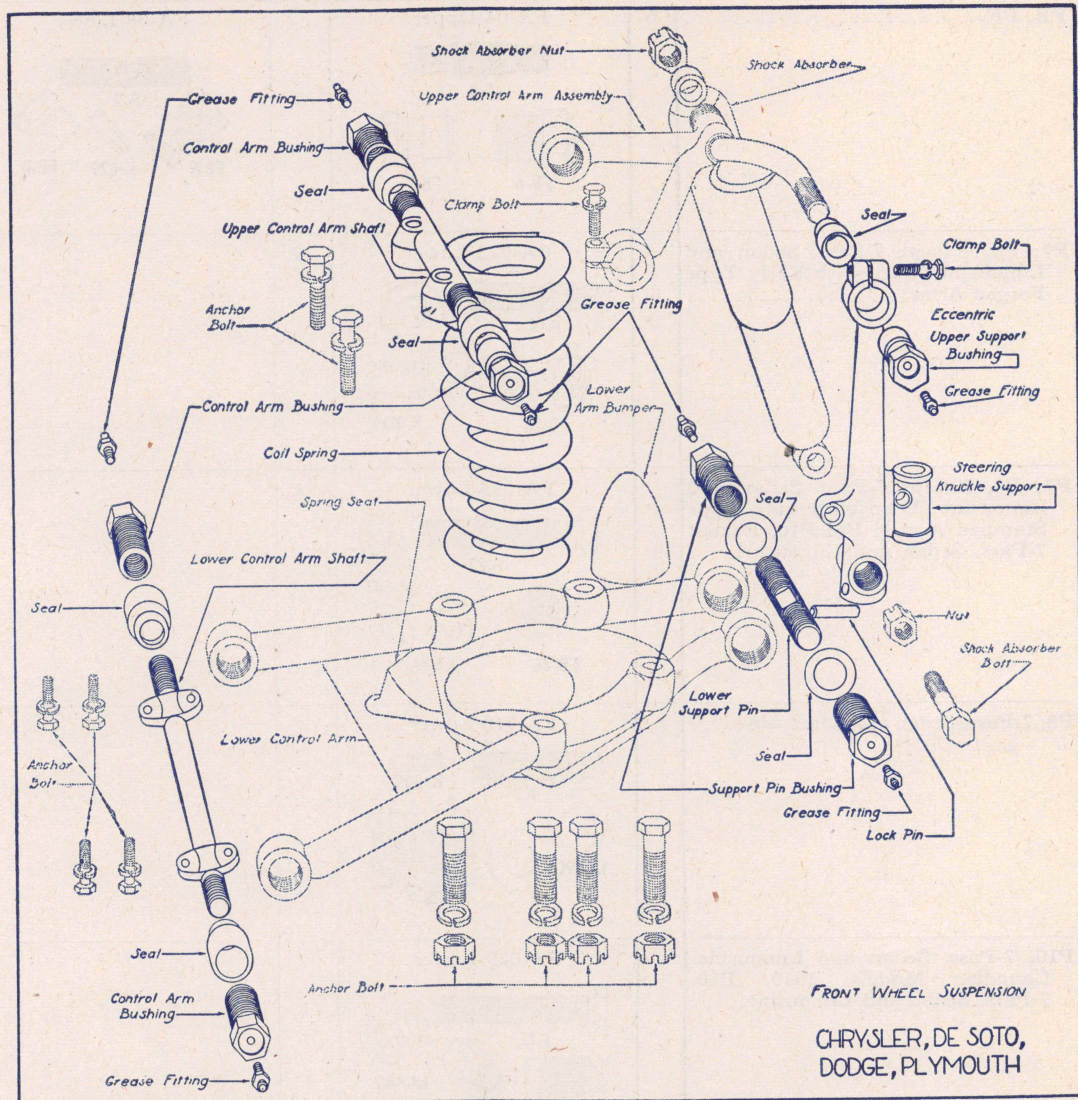
TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1935-47	120, 120B, 120C, 138CD, 1601, 1601D, 1602, 1701, 1702, 1703, 1703A, 1705, 1801, 1801A, 1901, 1901A, 2001A, 2021, 8-120; Super 1803, 1803A, 1804, 1805, 1903, 1903A, 1904, 1905, 2003A, 2004, 2005, 2023, 8-160; Super Custom 1806, 1807, 1808, 1906, 1907, 1908, 2007, 2008, 8-180, 8 cyl.; 115C, 1600, 1700, 1800, 1900, 2020, 2130, 6-110, 6 cyl.....			
	(For Right Rod).....	6-8	ES-48	ET-59
	(For Left Rod).....	ES-48	ET-59
1941-47	1941 Clipper 1951, 8 cyl.; 1942-47, 2000, 2100, 2101, 2100, 6-110, 6 cyl.; 2001, 2011, 2101, 2111, 8-120; Super 2003, 2103, 8-160; Super Custom 2006, 2106, 8-180, 8 cyl.	6-8	ES-125

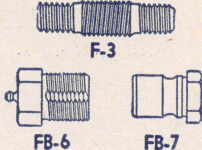
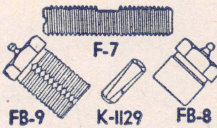
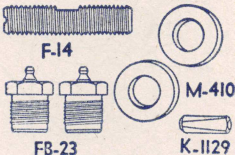
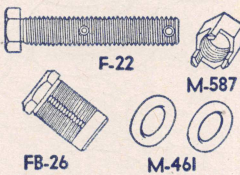
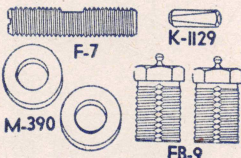
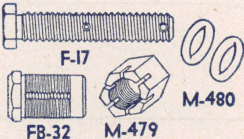
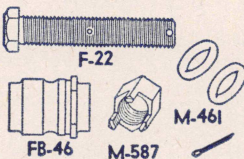
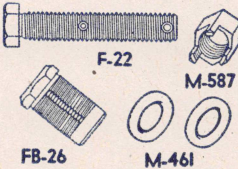
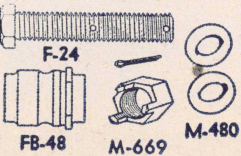
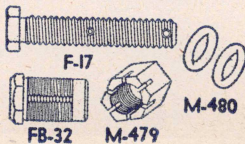
INTERCHANGEABILITY LIST OF CHASSIS PARTS

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
3053	S-1192 Bolt & Nut	304599	K-1191	351993-94	ES-48	373262	FB-4
302617		311942	KB-269	358502	K-1190 .010	373263	F-18
234541	ET-59	311943	K-1190	367629	M-614	373264	FB-51
237163	K-1190	320488-89	ES-48	367749	M-396	373266	M-387
300278	M-227	330868	K-1190	367752	F-21	373267	M-388
302551	M-83	335152	KA-27	367653	FCS-10	373862	FCS-11
302603	SB-322	338117	KB-269	367754	FB-44	373919	M-615
302612	M-68	338650	K-1190 .005	367757	FB-45	377374-5	ES-125
303474	ET-59	339773	KB-315	367761	K-1229	377544	M-396
304054-55	ES-48	348742-47	ES-48	373261	FS-2	378390	KA-117

for **PLYMOUTH**
TYPE OF WHEEL SUSPENSION USED ON 1934-48 PLYMOUTH

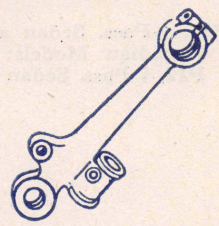


for **PLYMOUTH****KNUCKLE SUPPORT PIN ASSEMBLY**

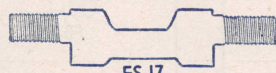

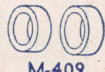

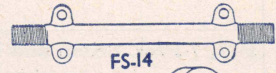

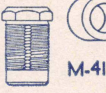
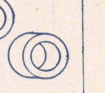


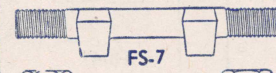

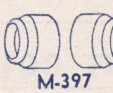

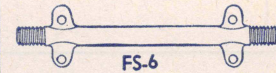

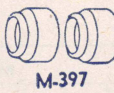



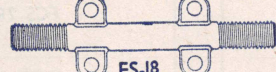



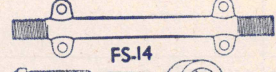





Year	MODEL	No. Cyl.	Description	No. Used	Description	No. Used
1934	PE, PF.....	6	FA-04 Upper 	2	FA-08 Lower 	2
1939	P7; P8, Except 7-Pass. Sedan and Limousine (Used with Early Type Forged Arms).....	6	FA-023 Lower 	2		
1939-40	P7; P8, Except 7-Pass. Sedan and Limousine (Used with Late Type Stamped Arms); P9; P10, Except 7-Pass. Sedan and Limousine.....	6	FA-045 Lower 	2		
1939	P8, 7-Pass. Sedan and Limousine.....	6	FA-010 Lower 	2		
1940	P10, 7-Pass. Sedan and Limousine. Canadian Models: 1940, P10, 7-Pass. Sedan and Limousine.....	6	FA-029 Lower 	2		
1941-48	P11, P12, Except 7-Pass. Sedan and Limousine; P14C, P14S, P15C, P15S, Canadian Models: 1940-42, P9, P10, P11, P12, Except 7-Pass. Sedan and Limousine; P14.....	6	FA-039 Upper 	2	FA-045 Lower 	2
1941	P12, 7-Pass. Sedan and Limousine. Canadian Models: 1940-41, P12, 7-Pass. Sedan and Limousine.....	6	FA-042 Upper 	2	FA-029 Lower 	2

STEERING KNUCKLE SUPPORT

for PLYMOUTH

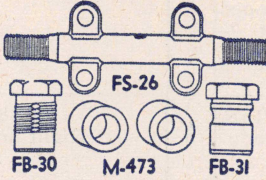
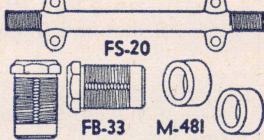
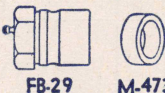
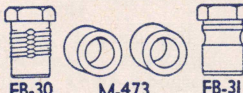
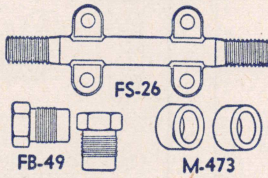
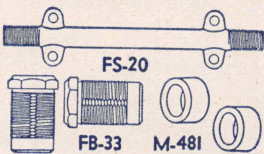
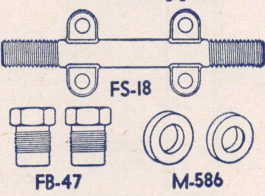
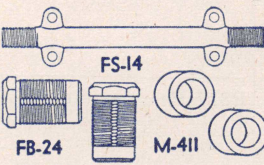
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-40	1939 P7, P8, Except 7-Pass. Sedan and Limousine (Used with Stamped Arms); 1940 P9, P10, Except 7-Pass. Sedan and Limousine.....	6	FN-7 Right or Left	2		
1941-48	P11, P12, P14C, P14S, P15C, P15S, Except 7-Pass. Sedan and Limousine.....	6	FN-8 Right or Left	2		

CONTROL ARM AND SHAFT ASSEMBLY



Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939	P7; P8, Except 7-Pass. Sedan and Limousine. (Used with Early Type Forged Arms and Late Type Stamped Arms).....	6	FA-026 Upper  FS-17   	2	FA-024 Lower  FS-14   	2
			FA-60 Upper Outer Ecc. Bushing and Seal Kit  	2		
1939	P8, 7-Pass. Sedan and Limousine....	6	FA-017 Upper  FS-7   	2	FA-014 Lower  FS-6   	2
			FA-57 Upper Outer Ecc. Bushing and Seal Kit  	2		
1940	P9; P10, Except 7-Pass. Sedan and Limousine.....	6	FA-027 Upper  FS-18   	2	FA-024 Lower  FS-14   	
			FA-58 Upper Outer Ecc. Bushing and Seal Kit  	2		

CHASSIS PARTS

for PLYMOUTH CONTROL ARM AND SHAFT ASSEMBLY



Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940	P10, 7-Pass. Sedan and Limousine. Canadian Models: 1940-41, P10, P12, 7-Pass. Sedan and Limousine	6	FA-044 Upper  FS-26 FB-30 M-473 FB-31	2	FA-030 Lower  FS-20 FB-33 M-481	2
			FA-59 Upper Outer Ecc. Bushing and Seal Kit  FB-29 M-473	2	FA-54 Upper Inner Shaft Bushing and Seal Kit  FB-30 M-473 FB-31	2
1941	P12, 7-Pass. Sedan and Limousine..	6	FA-043 Upper  FS-26 FB-49 M-473	2	FA-030 Lower  FS-20 FB-33 M-481	2
1941-48	P11, P12, Except 7-Pass. Sedan and Limousine; P14C, P14S, P15C, P15S, Canadian Models: 1940-42, P9, P10, P11, P12, Except 7-Pass. Sedan and Limousine and 1948 models with low pressure tires; P14.....	6	FA-040 Upper  FS-18 FB-47 M-586	2	FA-024 Lower  FS-14 FB-24 M-411	2

FRONT COIL SPRINGS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-41	All Models, Except 7-Pass. Sedan and Limousine.....	6	FCS-2R  FCS-2R			
1942-48	All Models, Except 7-Pass. Sedan and Limousine.....	6	FCS-12  FCS-12	2	Coil Springs should ALWAYS be replaced in pairs. Sold ONLY 2 Springs in a package.	

FRONT COIL SPRING SPACERS

for **PLYMOUTH**

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939	P8, 7-Pass. Sedan and Limousine . . .	6	M-631 	2	Spacer—.125 Thick. Install spacers on the flattened end of the coil spring.	
1939-48	All Models, Except 7-Pass. Sedan and Limousine	6	M-634 	2	Spacer—.139 Thick. Install spacers on the flattened end of the coil spring.	

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1928-32	Q, U, 30U, PA, PB Steering Arm & Tie Rod Ball (3 used)	4	KA-4 T-963	1935-41	Pass. Cars: 1935-37, PJ, P1, P2; P3 to Car 1227778 and 9095366; P4 to Car 10391296 and 9997567. Trucks: 1937-41, PT50, PT57, PT81, PT105, PT125 Commercial	6	KA-15
1933-34	PC, PD; PG Standard to Car 1021181 and 3150196	6	KA-7	1937-38	Pass. Cars: P3 after Car 1227778 and 9095366; P4 after Car 10391296 and 9997567; P5, P6.	6	KA-53
1934	PE DeLuxe to Car 2190644 and from Car 2191004 to 2191075 . .	6	KA-64	1940-41	P10, P11, P12, 7-Pass. Sedan and Limousine	6	KA-94
1934	PF Special to Car 1881211 and 3101065	6	KA-66				
1934-48	1934 PE DeLuxe from Car 2190644 to 2191004 and after Car 2191075; PF Special after Car 1881211, 3101065; PG Standard after Car 1021181 and 3150351; 1939-46 P7, P8, P9; P10, P11, P12, P14C, P14S, P15C, P15S, Except 7-Pass. Sedan and Limousine	6	KA-16				

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	SPRING	SILENT U SHACKLE OR FRONT BOLT		SILENT U BUSHING OR FRONT BUSHING		SILENT U SHACKLE OR REAR BOLT		SILENT U BUSHING OR REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1931-32	PA; Canadian Built PB to Car 9309355	4	Fr.	SB-138	2	UA-15 Silent U Shackle	2	UB-25*	4
			Rr.	SK-32 Spring	Bolt Kit	1		UA-55 Silent U Shackle	2	UB-25*	4
1932	PB; Canadian Built PB after Car 9309355	4	Fr.	SB-138	2	UA-54* Silent U Shackle	2	UB-25*	4
			Rr.	SK-32 Spring	Bolt Kit	1		UA-55* Silent U Shackle	2	UB-25*	4
1933-34	PC, PD, PG	6	Fr.	SK-33 Spring	Bolt Kit	1		UA-12* Silent U Shackle	2	UB-7 UB-8	2-Fm. 2-Sp.
			Rr.	SK-33 Spring	Bolt Kit	1		UA-13* Silent U Shackle	2	UB-8	4

(Continued on next page)

for **PLYMOUTH****SHACKLE KITS & PARTS**

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	SPRING	SILENT U SHACKLE OR FRONT BOLT		SILENT U BUSHING OR FRONT BUSHING		SILENT U SHACKLE OR REAR BOLT		SILENT U BUSHING OR REAR BUSHING		
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	
1934	PE	6	Fr. Rr.	See Wheel Suspension Parts Listing. SK-32 Spring Bolt Kit				1	UA-55* Silent U Shackle	2	UB-25*	4
1934	PF	6	Fr. Rr.	See Wheel Suspension Parts Listing. SK-32 Spring Bolt Kit				1	UA-13* Silent U Shackle	2	UB-8*	4
1935	PJ.....	6	Fr.	SB-330	2	UA-33* Silent U (R) Shackle	1	UB-14*	1-Sp.	
			Rr.	SK-32 Spring Bolt Kit	1	UA-34* Silent U (L) Shackle	1	UA-59* Silent U Shackle	2	UB-15*	1-Sp.	
1936	P1, P2, (Except 7-Pass. Sedan) ..	6	Fr.	UA-54* Silent U (R) Sh.	1	UB-25*	2	S-1207	1-R	SB-330	1-R	
			UA-38* Silent U (L) Sh.	1	{UB-25* 1-Fm. UB-24* 1-Sp.	UA-39* Silent U (L) Shackle	1	{UB-19 1-Fm. UB-25* 1-Sp.				
1936	P2, 7-Pass. Sedan.....	6	Rr.	SK-32 Spring Bolt Kit	1	UA-59* Silent U Shackle	2	UB-25*	4			
			Fr.	UA-54* Silent U (R) Sh.	1	UB-25*	2	S-1207	1-R	SB-330	1-R	
1936	P2, 7-Pass. Sedan.....	6	Rr.	SK-32 Spring Bolt Kit	1	UA-41* Silent U Shackle	2	UB-17	4			
			Fr.	UA-54* Silent U (R) Sh.	1	UB-25*	2	S-1207	1-R	SB-330	1-R	
1937-38	P3 to Car 1196613; P4, P6.....	6	Fr.	UA-54* Silent U (R) Sh.	1	UB-25*	2	S-1207	1-R	SB-330	1-R	
			UA-38* Silent U (L) Sh.	1	{UB-25* 1-Fm. UB-24* 1-Sp.	UA-44* Silent U (L) Shackle	1	{UB-19 1-Fm. UB-24* 1-Sp.				
1937-38	P3 to Car 1196613; P4, P6.....	6	Rr.	SK-34 Spring Bolt Kit	1	UA-59* Silent U (R) Shackle	1	UA-58* Silent U (L) Shackle	1	UB-25*	2	
			Fr.	UA-54* Silent U (R) Sh.	1	UB-25*	2	S-1207	1-R	SB-330	1-R	
1937-38	P3 after Car 1196613; P5.....	6	Rr.	SK-34 Spring Bolt Kit	1	UA-59* Silent U (R) Shackle	1	UA-58* Silent U (L) Shackle	1	UB-25*	2	
			Fr.	UA-54* Silent U (R) Sh.	1	UB-25*	2	S-1207	1-R	SB-330	1-R	
1937-38	Trucks: PT50, PT57, Commercial	6	Fr.	UA-54* Silent U (R) Sh.	1	UB-25*	2	SK-35 Spring Bolt Kit			1	
			UA-38* Silent U (L) Sh.	1	{UB-25* 1-Fm. UB-24* 1-Sp.	UA-64* Silent U (R) Shackle	1	UA-65* Silent U (L) Shackle	1	{UB-21 1-Fm. UB-24* 1-Sp. UB-21 1-Fm. UB-25* 1-Sp.		
1937-38	Trucks: PT50, PT57, Commercial	6	Rr.	SK-34 Spring Bolt Kit	1	UA-64* Silent U (R) Shackle	1	UA-65* Silent U (L) Shackle	1	UB-21 1-Fm. UB-24* 1-Sp. UB-21 1-Fm. UB-25* 1-Sp.		
			Fr.	UA-54* Silent U (R) Sh.	1	UB-25*	2	SK-35 Spring Bolt Kit			1	

For cars having "Heavy Duty" Springs, use Assembly UA-39 instead of UA-44.

★Silent U Shackles marked * used as original equipment. UB-24, and UB-25 are available with .010 oversize outside diameter.

Abbreviations: R-Right, L-Left, Fr.-Front, Rr.-Rear, Sh.-Shackle, Sp.-Spring, Fm.-Frame.

(Continued on next page)

SHACKLE KITS & PARTS

for **PLYMOUTH**

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	SPRING	SILENT U SHACKLE OR FRONT BOLT		SILENT U BUSHING OR FRONT BUSHING		SILENT U SHACKLE OR REAR BOLT		SILENT U BUSHING OR REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1939-40	Pass. Cars: P7, P8; P9 To Serial 1414776; P10 to Serial 10999699. (U-Shackles at Rear).....	6	Fr. Rr.	See Wheel Suspension Parts Listing. SK-34 Spring Bolt Kit 1							
								UA-59* Silent U (R) Shackle 1 UA-58* Silent U (L) Shackle 1		UB-25* 2 {UB-25* 1-Fm. UB-24* 1-Sp.	
1939	Trucks: PT81 Commercial.....	6	Fr.	UA-54* Silent U (R) Sh. 1 UB-25* 2 UA-38* Silent U (L) Sh. 1 {UB-25* 1-Fm. UB-24* 1-Sp.				SK-35 Spring Bolt Kit			1
			Rr.	SK-36 Spring Bolt Kit 1				UA-64* Silent U (R) Shackle 1 UA-65* Silent U (L) Shackle 1		{UB-21 1-Fm. UB-24* 1-Sp. UB-21 1-Fm. UB-25* 1-Sp.	
1940	Pass. Car: P9 after Serial 1414776; P10 after Serial 10999699. (Rubber Bushing Type Shackle at Rear).....	6	Fr. Rr.	See Wheel Suspension Parts Listing. SK-34 Spring Bolt Kit 1							
								SK-44 Shackle Assembly			2
1940-41	Trucks: PT105, PT125, Commercial.....	6	Fr.	UA-38* Silent U (R) Sh. 1 UB-25* 1-Fm. UB-24* 1-Sp. UA-54* Silent U (L) Sh. 1 UB-25* 2				SK-35 Spring Bolt Kit			1
			Rr.	SK-36 Spring Bolt Kit 1				UA-64* Silent U (R) Shackle 1 UA-65* Silent U (L) Shackle 1		{UB-21 1-Fm. UB-24* 1-Sp. UB-21 1-Fm. UB-25* 1-Sp.	
1941-48	Pass. Cars: P11, P12, P14C, P14S, P15C, P15S.....	6	Fr. Rr.	See Wheel Suspension Parts Listing. SK-34 Spring Bolt Kit 1							
								SK-44 Shackle Assembly			2

UA-58, UA-59, UA-64, and UA-65 Silent U Assemblies include two M-478 Seals.

★Silent U Shackles marked * used as original equipment. UB-24, and UB-25 are available with .010 oversize outside diameter.

Abbreviations: R-Right, L-Left, Fr.-Front, Rr.-Rear, Sh.-Shackle, Sp.-Spring, Fm.-Frame.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1933	PC, PD.....	6	RS-34	
1934	PE, PF..... (For Right Rod) (For Left Rod) (Adjusting Socket for Drag Link)	6	ES-35 ES-36 ES-35R	
1934	PG.....	6	ES-57	
1935	PJ..... (Complete Drag Link Assembly) (Adjusting Socket for Drag Link)	6	ES-57 DS-85 ES-35R	ET-6
1936	P1, P2..... (Complete Drag Link Assembly) (Adjusting Socket for Drag Link)	6	ES-57 DS-86 ES-70R	ET-6

(Continued on next page)



for **PLYMOUTH**

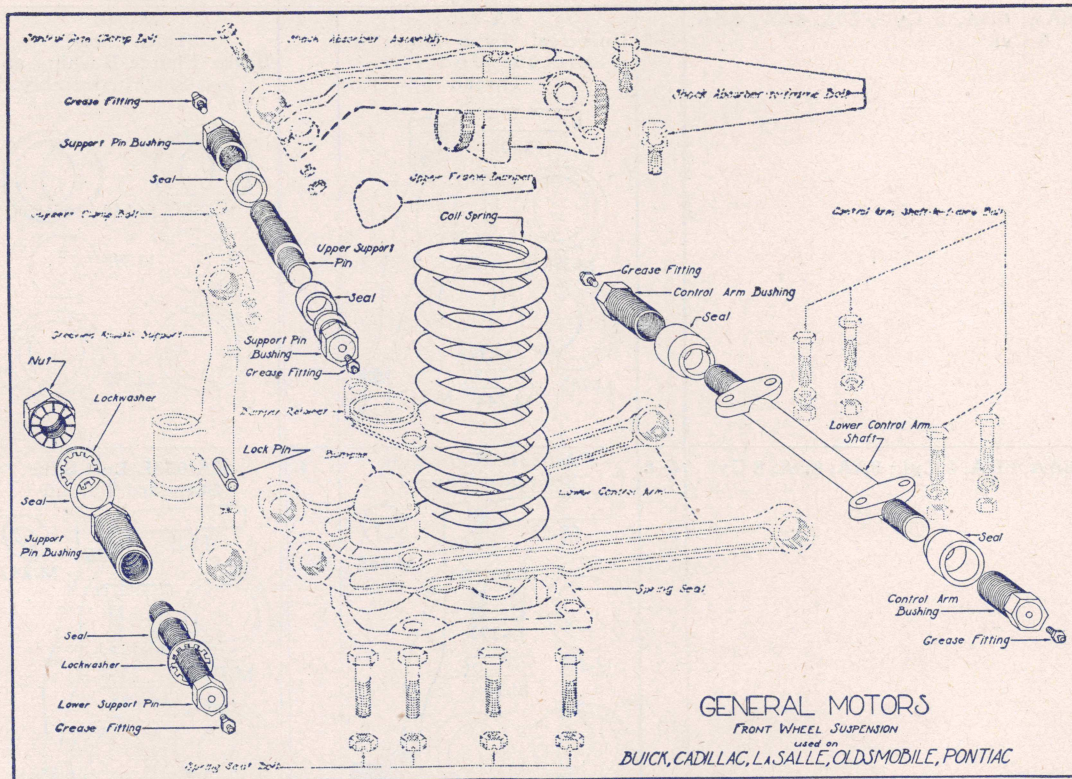
TIE ROD SOCKETS, DRAG LINKS & RODS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-38	Pass. Cars: P3, P4, P5, P6 to Serial 10555294; Trucks: PT50, PT57, Commercial . . .	6	ES-57	ET-64
	(Complete Drag Link Assembly used with 16" Wheels)	DS-87	
	(Complete Drag Link Assembly used with 18" and 20" Wheels)	DS-88	
	(Adjusting Socket for Drag Link Used with 16" Wheels)	ES-70R	
	(Adjusting Socket for Drag Link Used with 18" and 20" Wheels)	ES-53R	
1938	Pass. Cars: P6 after Serial 10555294	6	ES-57	ET-64
	(Complete Drag Link Assembly)	DS-89	
	(Drag Link End)	ES-114R	
1939	Pass. Cars: P7, P8, (Except 7-Passenger Sedan and Limousine)	6	ES-76	ET-71 ET-72
	(For Right Rod)		ES-77	
	(For Left Rod)			
1939	Trucks: PT81 Commercial	6	ES-57	ET-64
	(Complete Drag Link Assembly)	DS-111	
1939-45	Pass. Cars: P8, 7-Pass. Sedan and Limousine; P9, P11, P14 Army	6	ES-60	
	(For Right Rod)		ES-61	
	(For Left Rod)			
1940-41	Trucks: PT105, PT125 Commercial	6	ES-60	
	(Complete Drag Link Assembly)	DS-111	
1940-48	P9, P10, P11, P12, P14C, P14S, P15C, P15S	6	ES-60	
	(For Right Rod)		ES-131	
	(For Left Rod)			

FOR INTERCHANGEABILITY OF PLYMOUTH
PART NUMBERS WITH OUR PART NUMBERS
SEE PAGE 30.

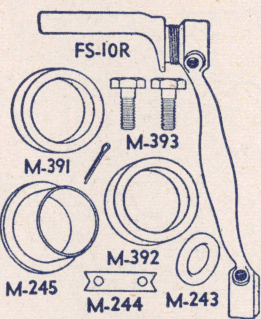
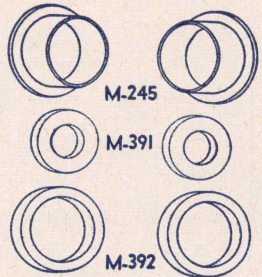
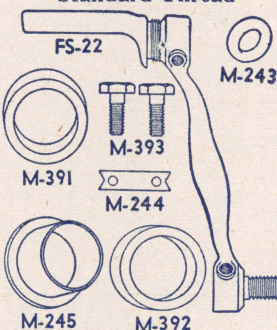
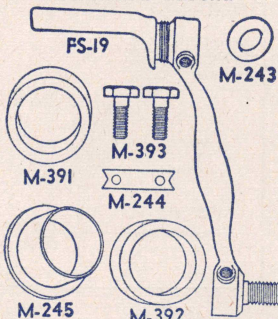
for PONTIAC TYPE OF WHEEL SUSPENSION USED ON 1937-48 PONTIAC



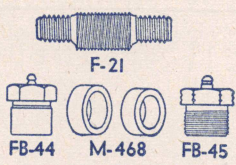
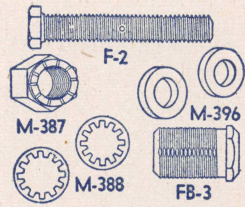
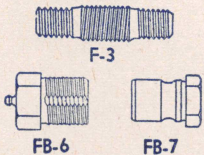
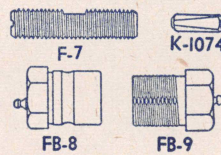
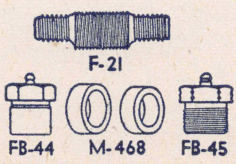
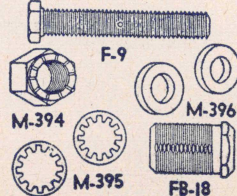
For complete view showing type of
Wheel Suspension Parts for 1934-36 PON-
TIAC see panel under CHEVROLET.

for PONTIAC

RADIUS ROD PARTS

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1934-36	6AA, 6BA, 6 Cyl.; 603, 8AA, 8BA, 8 Cyl.....	6-8	FA-020 Universal Type Right or Left .003 Undersize Thread 	2	M-640 (Both Sides) Brake Flange Bushing and Dust Shield Assembly. 	1
1935-36	6AA, 6BA, 6 Cyl.; 8AA, 8BA, 8 Cyl..	6-8	FA-033R Right Side Standard Thread 	1	FA-033L Left Side Standard Thread 	1

KNUCKLE SUPPORT PIN ASSEMBLY

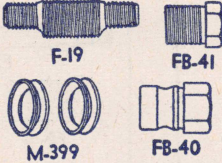
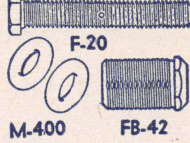
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-38	6CA, 6DA, 6 Cyl.; 8CA, 8DA, 8 Cyl. Canadian Models; Series 26, 28 ...	6-8	FA-038 Upper 	2	FA-02 Lower 	2
1938	Canadian Models; Series 26.....	6	FA-04 Upper 	2	FA-05 Lower 	2
1939-48	All 6 & 8 Cyl. Models. Canadian Models; 1939-46, Series 25, 26, 27, 28, 29.....	6-8	FA-038 Upper 	2	FA-011 Lower 	2

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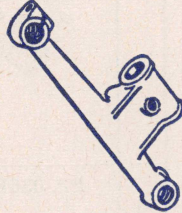
KNUCKLE SUPPORT PIN ASSEMBLY

for **PONTIAC**

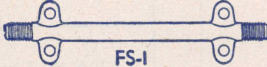
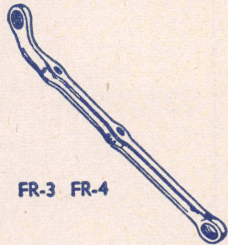
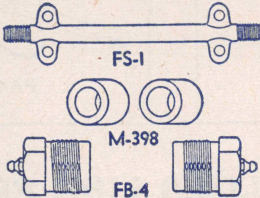
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Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1940-46	Canadian Models; 1940, Series 22S; 1941-46, Series 20, 22.....	6	<p>FA-034 Upper</p>  <p>F-19 FB-41 M-399 FB-40</p>	2	<p>FA-035 Lower</p>  <p>F-20 M-400 FB-42</p>	2

STEERING KNUCKLE SUPPORT

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-38	All 6 & 8 Cyl. Models.....	6-8			FN-3 Right	1
					FN-4 Left	1
1939-48	All 6 & 8 Cyl. Models.....	6-8			FN-9 Right	1
					FN-10 Left	1

CONTROL ARM AND SHAFT ASSEMBLY

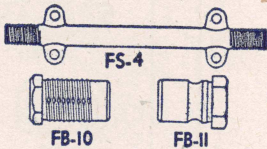
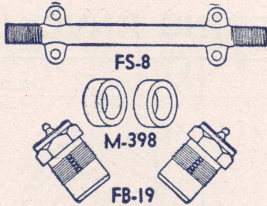
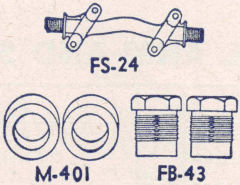
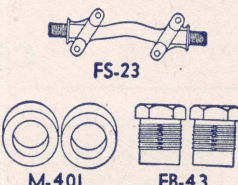
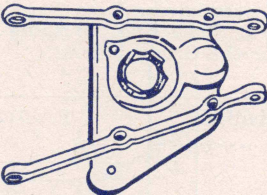
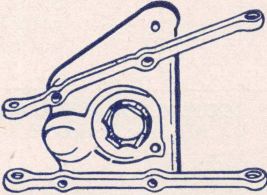
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937	6CA, 6 Cyl.; 8CA, 8 Cyl., Canadian Models; Series 26, 28.....	6-8	<p>FS-1 Lower</p>  <p>FS-1</p> <p>NOTE: Use Bushing FB-4 and Seal M-397 with FS-1 Shaft for 1937 cars having Late Type Control Arms with Bushings at Shaft End. Bushing and Seals are not required for the Original Arms.</p>	2	<p>FR-3 Left Front or Right Rear</p> <p>FR-4 Right Front or Left Rear</p> 	2 2
1938	6DA, 6 Cyl.; 8DA, 8 Cyl., Canadian Models; Series 28.....	6-8	<p>FA-012 Lower</p>  <p>FS-1 M-398 FB-4</p>	2	<p>FR-3 FR-4</p> <p>FR-3 Left Front or Right Rear</p> <p>FR-4 Right Front or Left Rear</p>	2 2

(Continued on next page)

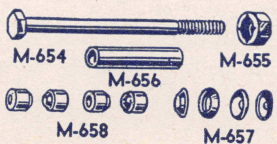
for PONTIAC

CONTROL ARM AND SHAFT ASSEMBLY

(Continued from preceding page)





Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1938	Canadian Models; Series 26.....	6	FA-015 Lower 	2		
1939-48	All 6 and 8 Cyl. Models. Canadian Models; 1939-46, Series 25, 26, 27, 28, 29.....	6-8	FA-018 Lower 	2		
1940-46	Canadian Models; 1940, Series 22S; 1941-46, Series 20, 22.....	6	FA-036R Lower Right Side 	1	FA-036L Lower Left Side 	1
			FA-52 Lower Right Side (With Spring Seat) 	1	FA-53 Lower Left Side (With Spring Seat) 	1

STABILIZER LINK REPAIR KIT

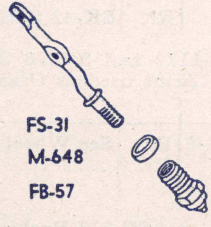
Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-48	All 6 and 8 Cyl. Models.....	6-8	FA-84 	2		

FRONT COIL SPRING AND SPACERS

for **PONTIAC**

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1937-38	All 6 and 8 Cyl. Models.....	6-8	M-631 		.125 Thickness. Install spacers on the flatted end of the Coil Spring.	
1939-47	All 6 and 8 Cyl. Models.....	6-8	M-635 		.125 Thickness. Install spacers on the flatted end of the Coil Spring.	
1940-47	(1939-40) 25 Taxi, 26 except Taxi, 28; (1940) 29; (1941) 24 Sta. Wagon, 25, 26, 27 except Sta. Wagon, 28, 29; (1942-46) 25 except Taxi, 26-27 except Taxi and Sta. Wagon 28, 29, 6 & 8 cyl. Conv. & Sport Coupe; (1947) 25, 26-27 except Taxi & Sta. Wagon, 28, 29, 6 & 8 cyl. Sport & Conv. Coupe....	6	FCS-3 	2	Coil Springs should ALWAYS be replaced in pairs.	
1939-40	(1939) P-6; (1939-40) 25 except Taxi & Export.....	6	FCS-4 		Sold ONLY 2 Springs in a package.	

IDLER ARM SUPPORT

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1939-48	All 6 and 8 Cyl. Models.....	6-8	FA-83  FS-31 M-648 FB-57	1		

CHASSIS PARTS

for **PONTIAC**

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1926-27	627 to Car 204001 (2 Wh. Brakes) Tie Rod Bolt (2 used)..... Tie Rod Bushing (2 used)....	6	T-142 TB-1044	1934-36	6AA, 6BA, DeLuxe, 6 cyl.; 603, 8AA, 8BA, 8 cyl..... Bearing Roller (.093x $\frac{31}{32}$) (128 used)..... Bearing Roller (.093x $\frac{1}{16}$) (128 used)..... KA-19 with Bronze Bushings to replace Original Bearing Rollers. KA-92 with Std. King Bolt and .015" Oversize O.D. Bronze Bushings for use after Bearing Roller or Bushing Chambers have been reamed Oversize.	6-8	KA-19 KA-92 M-61 M-126
1928-36	628 after Car 204001 (4 Wh. Brake); 629, 630, 401, 402, 6AB, 6BB, Standard, 6 cyl.; 1933, 601, 8 cyl..... KA-3 available Std., .005 or .010 O.S. KA-93 Special Heavy Duty Set.	6-8	KA-3 KA-93	1937-39	All Pontiac Six and Eight	6-8	KA-30
1932	302	8	KA-49	1940-48	All Pontiac Six and Eight	6-8	KA-90

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1929-30	629, 630	6	Fr.	UB-1	4
			Rr.	UA-17 Silent U Shackle	2	UB-1	4
1931-32	401, 402, 6 cyl.; 302, 8 cyl.....	6-8	Fr.	SB-312	2	S-1130	4
			Rr.	SK-19 Spring Bolt Kit	1
1933	601	8	Fr.	SB-312	2	S-1171 Shackle Assembly	2
			Rr.	SK-19 Spring Bolt Kit	1	S-1172 Shackle Assembly	2
1934-36	6AA, 6BA, De Luxe, 6 cyl.; 603, 8AA, 8BA, 8 cyl.....	6-8	Fr.	See Wheel Suspension Parts Listing.							
			Rr.	SK-19 Spring Bolt Kit	1	S-1172 Shackle Assembly	2
1935-36	6AB, 6BB, Standard.....	6	Fr.	S-1171 Shackle Assembly	2	SK-19 Spring Bolt Kit	1
			Rr.	SK-19 Spring Bolt Kit	1	S-1172 Shackle Assembly	2
1937-38	6CA, 6DA, 6 cyl.; 8CA, 8DA, 8 cyl.	6-8	Fr.	See Wheel Suspension Parts Listing.							
			Rr.	SK-19 Spring Bolt Kit	1	S-1278 Shackle Assembly	2
1939-47	All Pontiac Six and Eight	6-8	Fr.	See Wheel Suspension Parts Listing.							
			Rr.	SK-42 Spring Bolt Kit	1	S-1278 Shackle Assembly	2
1948	All Pontiac Six and Eight	6-8	Fr.	See Wheel Suspension Parts Listing.							
			Rr.	SB-338	2	S-1278 Shackle Assembly	2

☛ S-1172 and S-1278 Shackle Assemblies do not have Jack Pad Extension Arms used as Original equipment on 1935-40 cars.

☛ S-1171 consists of two S-1168 Bolts, two SB-313 Bushings, one S-1173 Clamp Bolt and Nut, two S-1174 Bars and four M-68 Cork Washers, and two Grease Fittings.
S-1172 consists of two S-1168 Bolts, two SB-313 Bushings, one S-1173 Clamp Bolt and Nut, two S-1175 Bars and four M-68 Cork Washers and two Grease Fittings.
S-1278 consists of two S-1223 Bolts, two SB-338 Bushings, two S-1175 Bars, one S-1265 Clamp Bolt and Nut, and four M-68 Cork Washers.

TIE ROD SOCKETS, DRAG LINKS & RODS for PONTIAC

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1933-36	P6, P6A DeLuxe, P6B Standard, 6BA, 6BB, 6 cyl.; 601, 603, P8, 8BB, 8 cyl.	6-8	RS-29
1937-38	6CA, 6DA, 6 cyl.; 8CA, 8DA, 8 cyl. (For Right Rod) (For Left Rod)	6-8	ES-58 ES-58	ET-66 ET-66
1939-48	All Pontiac Six and Eight.	6-8	ES-78

INTERCHANGEABILITY LIST OF CHASSIS PARTS

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
B4218	SB-138	344277	SB-A117	411145	FB-19	504688	M-85
34402	KB-1423	344336	S-906	411147	FB-18		
103895	M-86	344402	KB-1423	411231	M-648	505311	F-21
106517	M-85	344403	TB-1044	411382	M-396	505312	FB-44
120371	M-576	352210	KB-9623			505313	FB-45
120377		352213	K-962	412107	F-9	506512	FA-038
126715	S-1173	352216	M-14	412108	M-394	525325	SB-A117
126720				412170	M-395	593705	M-68
120377	S-1265	352569	M-222	413048	FA-83	600864	M-245
138569	M-388	352575	M-64	413050	FB-57	600889	FS-10
		361194	SB-A136	414226	FA-011	600890	FS-11
141710	M-575	366704	K-1059	414227	FA-018	602691	KA-3
150203	K-1074	373455	K-1128	474838	S-1130		
150212	T-103	373460	M-62	479294	SB-A140	603963	K-1127 .010
185003	M-94	373461	K-1127	485210	LR-6	751005	SB-312
230679	M-225	373467	M-61			1286211	M-96
230857	K-1074	373476	M-227	486303	KB-8873	1298827	FB-2
231210	K-1126	373481	M-128	495034	S-1174	1305013	M-631
231549	ET-66			495035	S-1175	1394943	FA-01
231742	M-387	376015	M-244	496855	FS-22	1394944	FA-02
231759	F-2	376020	M-393	496856	FS-19	1438162	FA-83
		376033	M-391	499336	KB-260	3650164	M-657
231760	F-1	376309	M-392	499348	KB-298	5325788	M-658
231843	K-1192	376571	M-243	499533	SB-338		
231859	FS-1	377089	M-62	499538	S-1223		
231905	KB-9483	377368	M-126	500863	FB-1		
231948	ES-58R	378138	LR-50				
231949	ES-58L	378143	M-81	500906	FA-84		
231983	FB-3	379648	SB-313	501599	M-389		
231997	FB-4			502342	S-1255		
264942-44	ES-78	395569	SB-178	502442	M-602		
264953	FS-31	405085	KA-30	502721	FB-19		
		407564	S-1254	503575	KB-297		
266657-8	ES-78	410737	M-654	503577	K-1210		
327847	K-142	410738	M-656	504058	KA-90		
341633	T-142	411144	FS-8	504504	FCS-3		

CHASSIS PARTS



for REO PASS. CAR

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1932-35	Flying Cloud S, 2S, 3S, 4S, 5S; Royale 7S.....	6		1935-36	Flying Cloud 6A, 6D.....	6	KA-79
	Upper & Lower Bushings (4 used).....		KB-202				
	Lock Pin (2 used).....		K-1088				
	Expansion Plug (4 used).....		M-101				
	Shim (use as required).....		M-163				

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1935-36	Flying Cloud 6A, 6D.....	6	Fr.	UA-14* Silent U Shackle	2	UB-25*	4
			Rr.	UB-25*	2	UA-55 Silent U Shackle	2	UB-25*	4

UB-25 is available with .010 oversize Outside Diameter.

★Silent U Shackle marked * used as original equipment.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1935-36	Flying Cloud 6A, 6D.....	6	RS-25

for REO BUS & TRUCK

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1929-33	GA, GB, GC, GCS, GD, GE, GF 4H, 4J, 3-4 Ton; GB,GBS, GC, OCS, Bus.....	6		1935	S4P, 1/2 Ton.....	6	
	Up. & Lr. Bushing (4 used)...		KB-10003		Upper & Lower Bushings (4 used).....		KB-202
	Lock Pin (2 used).....		K-1089		Lock Pin (2used).....		K-1088
	Expansion Plug (4 used).....		M-131		Expansion Plug (4 used).....		M-101
					Shim (4 used).....		M-163
1932-39	1A after Serial 1659; 1C after Serial 481, 1 1/2 Ton, 4 cyl.; 1B after Serial 2083; 1D after Serial 2921, 1BR after Serial 6; 1DR after Serial 13 1 1/2 Ton; 1A4, 1A4H, 1A4HY, 1A4Y, 1A4Z, 1B4, 1B4H, 1B4Y, 1B4Z, 1C4, 1C4H, 1C4HY, 1C4Y, 1C4Z, 1D4, 1D4H, 1D4Y, 1D4Z, 1L5, 1LC5, 1L5H, 2B, 2B4, 2D, 2DR, 2D4, 2L, 2L4, 2LC4, 2L4H, 1 1/2-3 Ton, 6 cyl. 1L5, 1LC5, 1L5H, 2L4, 2L4H, Bus, 6 cyl.....	4-6	KA-72	1936-39	450, 450L, 4 cyl.; 6AP, 650, 650L, 6 cyl., 1/2 Ton.....	4-6	KA-79
1933-39	1B7M, 1B7MY, 2B7M, 2B4Z, 2D4M, 2D4MH, 2D4Z, 2H, 2HR, 2H5, 2H5Z, 2J, 2JR, 2J5, 2J5Z, 2K, 2KR, 2LM, 2LMH, 3H, 3HR, 3H5, 3H5R, 3J, 3JR, 3J5, 3J5R, 3K, 3KR, 3K5, 3K5R, 3L6H, 3M, 3MR, 4H5, 4J5, 4K5, 1 1/2-4 Ton; 2LM, 2LMH, 2L7M, 2L7MF, 2L7MH, 2L7MHF, 3L6, 3L6H, 91MT, Bus.....		KA-86	1940-47	19A, 19AT, 19B, 19C, 19BHS, 19CHS, 19XHS, 20A, 20B, 20C, 21A, 21B, 21C, 22A, 22B, 22C, 21BHHS, 21XHHS, 4X2, 1 1/2-3 Ton.....	6	KA-97
				1940-46	23A, 23B, 23C, 23H, NWL41, 4-Ton.....	6	KA-108
				1946	25, 25VBS, 25VXS.....	6	KA-106
				1948	30A, 30B, 31A, 32B.....	6	
					Upper & Lower Bushings (4 used).....		KB-237

for **REO BUS & TRUCK**
SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1933-34	2B, 2D, 2DR, 2-3 Ton.....	6	Fr. Rr.	S-1166	2	SB-954 SB-311	2 2	S-1166	4	SB-954 SB-325 SB-311	2-Lr. 2-Up. 2-Lr.
1933-34	2H, 2J, 2K, 2 Ton.....	6	Fr. Rr.	S-1166	2	SB-217 SB-311	2 2	S-1166	4	SB-217 SB-325 SB-311	2-Lr. 2-Up. 2-Lr.
1933-34	2L, 2LC, 2 Ton.....	6	Fr.			SB-954	2			SB-954	2-Lr.
1935-38	1L5, 1L5H, 2LC4, 1½-2 Ton & Bus; 2L4 Bus to Serial 2-4L-3154; 2L4H Bus to Serial 2-4LH-3158.....	6	Fr.	S-1199	2	SB-954	2			SB-954	2-Lr.
1935-39	1A4, 1A4H, 1A4HY, 1A4Y, 1A4Z, 1B4, 1B4H, 1B4Y, 1B4Z, 1C4, 1C4H, 1C4HY, 1C4Y, 1C4Z, 1D4, 1D4H, 1D4Y, 1D4Z, 1½ Ton.....	6	Fr. Rr.	S-1197 S-1198	4 2			S-1197 S-1198	2 4		SB-324 2-Up.
1935-39	1B7M, 2B4, 2B4Z, 2B7M, 2D4, 2D4Z, 2H5, 2H5Z, 2J5, 2J5Z, 2-2½ Ton.....	6	Fr. Rr.	S-1199 S-1166	4 2	SB-269 SB-954 SB-311	2-Up. 2-Lr. 2	S-1199 S-1166	2 4	SB-954 SB-325 SB-311	3 2-Up. 2-Lr.
1936-37	6AP, ½ Ton.....	6	Fr. Rr.					UA-14 Silent U Shackle	2	UB-25 UB-1	4 4
1936-37	2D4M, 2D4MH, 2 Ton.....	6	Rr.	S-1166	2	SB-311	2	S-1166	4	SB-325 SB-311	2-Up. 2-Lr.
1940-47	19A, 19AT, 19B, 19C, 19BHS, 19CHS, 19XHS, 20A, 20B, 20C, 1½-2 Ton.....	6	Fr. Rr.	S-1166 S-1166	2 2	SB-311 SB-311	2 2	S-1166 S-1166	4 4	SB-325 SB-311 SB-325 SB-311	2-Hr. 2-Sp. 2-Sh. 2-Sp.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1936-39	450, 450L, 4 cyl.; 6AP, 650, 650L, 6 cyl., ½ Ton.....	4-6	RS-25	
1937-47	4J5, 25, 25B, 25BL, 25BT, 25L, 25T, 25TL, 25VBS, 25VXS, 27A, 27VXS, 28XS; 96HT, 96HTD, Bus..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-133 ES-138	
1939-47	19A, 19AT, 19B, 19C, 19BHS, 19CHS, 19XHS, 20BHS, 20CHS, 20XHS, 21A, 21B, 21C, 21T, 22A, 22B, 22C, 22L, 22T, 23A, 23B, 23C, 23L, 23T, 23XHS, 38, 56, 92, 92 Special..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-123 ES-122	
1939-42	20A, 20B, 20C.....	6	ES-122	

for **ROCKNE Listed with Studebaker**

for SCHACHT BUS & TRUCK
TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937	128CU..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-133 ES-138
1937-39	E, EC, ECU, ER, ERU, S, V, VC, VR, Y, YC, YR, 8A, 10A, 12A, 15A, 18A, 20A, 25A, 28A, 120CU, 125CU..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-123 ES-122

for STERLING BUS & TRUCK
KING BOLT SETS

1932-46; 2C, 4R, FW97S, FD97S, FW115, FD115, FC95, FD95, FC100, FC107, 4-6 Ton; FBT152, FDT152, FWS152, HBT128, HD105, HC105, HWS128, JB90, JC115, 8-10 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A, 35000H, 35000N.

1932-36; FB40, FB50, FB60, FB70, R-125, 1½-3 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 30000, 30000H.

1932-46; FB50, FB60, FB70, FD70; FD80, FB80, Spec., FC90, FD90, FB70, MB90, MC96, MD96, DeL. 2-4½ Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 33000, 33000H.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-42	C3, D4, E4, F6, H6, FB50, FB60, MB60, MB65, FB70, FD70, LD75, MB75, MD75, FB80, MB85, MD85, FC90, FD90, HB90, JB90, MD90, MC87, MD96, MBS120. (Used with Straight Rod) (Used with Curved Rod)	6	ES-123 ES-122
1937-46	EH6D, FBT152, FC95, FC100, FC115, FC135, FC140, FD95, FD97, FDS180, FWS180, GWS128, HBT128, HC97, HC105, HC115, HC137, HC140, HC144, HC147, HCS195, HD105, HD110, HD115, HD135, HD137, HD140, HD145, HDH115, HDS128, HDS160, HW115, HWS128, HWS160, JB90, JC105, JC115, JC137, JC145, JD90, JD105, JD115, JD135, JD137, JD145, JDS160, JWS160, MB65, MB90, MC96, MC105, MH5, HWS160, RD115, RWS160..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-133 ES-138

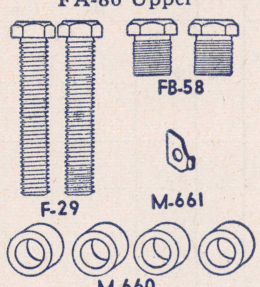
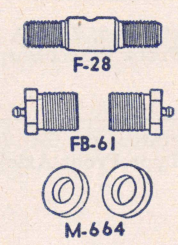
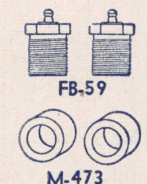
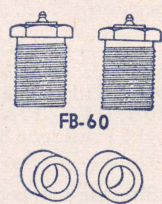
for STEWART TRUCK
KING BOLT SETS

1941-46; 58A, 58B, 59B.
Uses Bolts and Bushings Listed Under Timken Axle 35000.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1940-42	58A, 59A..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-133 ES-138

for STUDEBAKER, & ROCKNE CONTROL ARM PIN ASSEMBLY

Year	MODELS	No. Cyl.	Description	No. Used	Description	No. Used
1947-48	Champion 6G, 7G; Commander 14A, 15A.....	6	FA-86 Upper 	2	FA-89 Lower 	2
			FA-87 Upper Outer Bushing and Seal Kit 	2	FA-88 Lower Inner Bushing and Seal Kit 	2

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1932-33	Rockne 65, 10.....	6	KA-34	1938-39	Six 7A; Commander 6, 8A, 9A to Serial 4112700, 6 cyl.; President 8, 4C, 8 cyl. (Pin Type King Bolt, 5½" Long).....	6-8	KA-54
1934-37	Dictator 6, A, 1A, 3A, 5A (Conventional Type Front Axle)....	6	KA-34	1939-40	Champion, G after Serial No. G-18291, 2G.....	6	KA-129
1936-37	Dictator 6, 4A, 6A, 6 cyl.; President 8, 2C, 3C, 8 cyl. (Independent Wheel Suspension).....	6-8	KA-35	1941-46	Champion, 3G, 4G, 5G.....	6	KA-130

SHACKLE PARTS & KITS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1932	Six 55.....	6	Fr.	UA-15 Silent U Shackle	2	UB-25*	4
			Rr.	UA-54 Silent U Shackle	2	UB-25*	4
1934	Dictator 6, A.....	6	Fr.	UA-15* Silent U Shackle	2	UB-25*	4
			Rr.	UA-54 Silent U Shackle	2	UB-25*	4
1934	Commander 8, B; President 8, C	8	Fr.	UA-16* Silent U Shackle	2	UB-1	4
			Rr.			UB-1	4
1935-36	Dictator 6, 1A, 3A, (Conventional Type Front Axle)	6	Fr.	UA-16* Silent U Shackle	2	UB-1	4
			Rr.	UA-54 Silent U Shackle	2	UB-25*	4

(Continued on next page)

**for STUDEBAKER, & ROCKNE
SHACKLE PARTS & KITS**

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1935-36	Dictator 6, 2A, 4A (Independent Front Wheel Suspension).....	6	Rr.	UA-54 Silent U Shackle	2	UB-25*	4
1937	Dictator 6, 5A (Conventional Type Front Axle).....	6	Fr.	UA-16* Silent U Shackle	2	UB-1	4
			Rr.	UA-59 Silent U Shackle	2	UB-25*	4
1937-39	Dictator 6, 6A; Six 7A; Commander 6, 8A, 9A, 6 cyl.; President 8, 4C, 5C, 8 cyl. (Independent Front Wheel Suspension).....	6-8	Rr.	UA-59 Silent U Shackle	2	UB-25*	4
1939-48	Champion G, 2G, 3G, 4G, 5G, 6G, 7G; 1940-48 Commander 6, 10A, 11A, 12A, 14A, 15A, 6 cyl.; President 8, 6C, 7C, 8C, 8 cyl.....	6-8	Rr.	SB-735	4	SB-735	8

★Silent U Shackle marked * used as original equipment. UB-25 is available with .010 Oversize outside diameter.
Abbreviations: Fr.—Front. Rr.—Rear.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1932-37	Rockne 65, 10; Dictator 6, A, 1A, 3A, 5A, (Conventional Axle).....	6	RS-25
1938	Six 7A; Commander 6, 8A, 6 cyl.; President 8, 4C to Serial 7121163, 8 cyl. (For Center Rod).....	6-8	RS-25
1938-39	1939 Commander 6, 9A, 6 cyl.; 1938, President 8, 4C after Serial 7121163 8 cyl. (For Center Rod).....	6-8	ES-108
1939	President 8, 5C, 8 cyl.....	8
	(For Center Rod).....	ES-108
	(For Right Rod).....	ES-119
1939-40	Champion G; 2G to Serial G35110. (For Center Rod with Adjustable Ends) ..	6	ES-106

1940-48	Champion 2G after Serial G35110; 3G, 4G, 5G, 6G, 7G.....	6
	(For Right Rod).....	ES-106
	(For Left Rod).....	ES-106
1940	Commander 6, 10A, 6 cyl.....	6-8
	(For Right Rod).....	ES-108
	(For Left Rod).....	ES-108
1940-48	Commander 11A, 12A, 14A, 15A, 6 cyl.; (1940-42) President 6C, 7C, 8C, 8 cyl.....	6-8
	(For Right Rod).....	ES-119
	(For Left Rod).....	ES-120

**for STUDEBAKER**
INTERCHANGEABILITY LIST OF CHASSIS PARTS

Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number	Car Factory Number	Our Number
S-333	KA-54	186904	U-9	517710	FB-60	636023	KB-238
S-335	KA-34			518421	F-29	636024	M-236
S-336	KA-35	186940	K-1179	518431	F-28	636169	S-1204
S-342	KA-73	186941	K-1180			636173	S-1204
127407	M-85	189342	U-35	518432	FB-61	636964	M-130
130071	SB-A140	191135	K-1200	518433	FB-58		
131419	SB-221S	191136	K-1201	518436	FB-59	636965	M-470
140692	KB-10051	196643	SB-735	518474	M-473	636966	M-471
140693	KB-10052	199205-6	ES-106	521867	M-660	636968	M-254
140706	M-272	199207-8	ES-106	630092	SB-296	636969	M-255
		199214-5	ES-108	630099	SB-321	636970	M-474
140708	K-1005	199385	M-664	630100	S-1132	638096	S-1210
142799	SB-283			630488	SB-266	661396	M-160
150079	K-1095	510141	K-1100	630497	S-1037	661397	M-160
150082	M-86	510144	M-119			661398	M-160
158076	SB-177	510145	M-101	630722	Use 663120	661403	M-279
165008	K-993	510146	M-361	630725	M-129		
165010	M-233	510484	RT-37	630726	M-277	661404	K-1205
165726	ET-9	510485-6	RS-25	630727	M-276	661405	KB-282
170179	S-1062	510488	RS-25	630731	M-275	663119	K-1213
172902	KB-9933	510490	RS-25	630732	K-1178	663120	KB-101625
		510491	RS-25	630736	M-273	664697	S-1274
179328	K-1110	510493	RS-25	630835	K-1056		
180740	U-9			631859	M-475		
180741	U-16	510869	KB-207	631873	KB-9743		
180742	UB-1	511275	K-1106				
180802	U-8	511276	K-1107	631874	K-974		
180803	U-7	513303-5	ES-119	631875	K-1077		
181657	M-163	513304-6	ES-120	632332	S-1153		
181825	UB-1	517113	M-661	632805	M-274		
182828	K-1149	517126	M-663	636022	K-1143		

for STUDEBAKER TRUCK
KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1930-39	S20, S30, to Truck 3425745; S41, S50, S51, S60, S61, S120, S130, S140, S150, S6, S8, T6, T8, Boss 1T6, 2M6, 2W6, Mogul 1W7, 2W7, Chief W8, 1W8, 2W8, J20, J20M, J25, J25M; K20 to Serial K20-400; K20M to Serial K20M-205; K20MR to Serial K20MR-101; K25 to Serial K-25094; K25M to Serial K25M-023; K25MR to Serial K25MR-002, 1½-4 Ton; J20MB, J25MB; K20MB to Serial K20MB-030, K25MB to Serial K25MB-031 Bus. (Grooved King Bolt—1¼" Dia., 6¾" Long).....	6	KA-76	1937	Coupe Express J5, ½ Ton.	6	KA-34
1935-40	Ace, 1T2, 2M2, 2T2, J15, J15M, K15, K15M, 1½-2 Ton; J15B, J15MB, K15B, K15MB, Bus..	6	KA-40	1937-40	J30, J30M, K30, K30M, 3-5 Ton..	6	KA-108
				1938	Coupe Express K5, ½ Ton.	6	KA-54
				1938-40	K10, 1 Ton.	6	KA-78
				1939-46	K20 after Serial K20-400; K20M after Serial K20M-205; K20MR after Serial K20MR-101; K25 after Serial K25-094; K25M after Serial K25M-023; K25MR after Serial K25MR-002; 2-2½ Ton; M16, K20MB after Serial K20MB-030; K-25MB after Serial K25MB-031, Bus. (Plain King Bolt).....	6	KA-97

for STUDEBAKER TRUCK SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1931-34	S10, S20, S21, S30, S31, S2, S4, T2, T4, 1½-1¾ Ton.....	6	Rr.	S-1132	2	SB-296	2	S-1132	4	SB-296	2-Lr.
1931-35	S41, S50, S51, S60, S61, Boss 1T6 (Except 183" WHB), 2 Ton...	6	Fr. Rr. S-1037 2	SB-177 SB-266	2 2 S-1037 4	SB-177 SB-266	4 4
1932-40	S120, S130, S140, S150, W8, Mogul 1W7, 2W7, Chief 1W8, 2W8, Boss 1T6, (183" WHB); 1937-39, J20, J20M, J25, J25M, J30, J30M, K20, K20M, K25, K25M, K30, K30M, 2-5 Ton; 1937-40, J20MB, J25MB, K20MB, K25MB, Bus (Front Spring Bolt 4¼" Long).....	6	Fr. Rr.	S-1153 S-1037	2 2 SB-266 2	S-1153 S-1037	4 4 SB-266 4
1935	Ace 1T2, 1½ Ton.....	6	Fr. Rr. S-1132 2	SB-177 SB-296	2 2	S-1204 S-1132	4 4	SB-177 {SB-321 SB-296	4 4-Up. 2-Lr.
1936	Boss 2M6, 2W6, 2 Ton.....	6	Fr. Rr.	S-1204 S-1037	2 2	SB-177 SB-266	2 2	{S-1210 S-1204 S-1037	2-Up. 2-Lr. 4	SB-177 SB-266	4 4
1936-40	Ace 2M2, 2T2, J15, J15M, K15, K15M, 1½-2 Ton.....	6	Fr. Rr.	S-1204 S-1132	2 2	SB-177 SB-296	2 2	S-1210 S-1132	4 4	SB-177 {SB-321 SB-296	4 4-Up. 2-Lr.
1937	Coupe Express J5, ½ Ton.....	6	Fr. Rr.	UA-16* Silent U Shackle 2 UA-59* Silent U Shackle 2	2 2	UB-1 UB-25*	4 4
1937-38	J15B, J15MB, K15B, K15MB, Bus.....	6	Fr. Rr.	S-1204 S-1037	2 2	SB-177 SB-266	2 2	S-1210 S-1037	4 4	SB-177 SB-266	4 4
1938-39	Coupe Express K5, L5, ½ Ton..	6	Rr.	UA-59* Silent U Shackle 2	2	UB-25*	4
1938-40	K10, 1 Ton.....	6	Rr.	S-1204	4	SB-177	4
1940	K20, K20M, K20MR, K25, K25M, K25MR, K30, K30M, 2-3 Ton (Front Spring Front Bolt 4¾" Long).....	6	Fr. Rr.	S-1274 S-1037	2 2 SB-266 2	S-1153 S-1037	4 4 SB-266 4
1941-46	Coupe Express K5.....	6	Fr. Rr.	SB-735 SB-735	4 4	SB-735 SB-735	8 8
1941-46	M15 Standard.....	6	Fr.	SB-760	4	SB-760	8
1941-46	M16 Heavy Duty.....	6	Rr.	SB-760	4	SB-760	8

★Silent U Shackles marked * used as original equipment.
UB-25 is available with .010 oversize outside diameter.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937	Coupe Express J5, ½ Ton.....	6	RS-25
1938	Coupe Express K5, ½ Ton (For Center Rod).....	6	RS-25
1941-48	Coupe Express, M5, 2R5, ½ Ton.....	6	ES-58
1941-48	M15, Standard, M15A, 2R15, 1 Ton.....	6	RS-25
1941-48	M16, Heavy Duty, 2R16, 2R17, 1½ Ton.....	6	ES-123



for TIMKEN AXLE

KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
.....	11710, 11710H, 11710N King Bolt (2 used) Upper & Lower Bushing 4 used)	...	K-1126 KB-9483	32500, 32501, 32502, 32507, 33000 H, N, TW, W; 33006H; 33010H; 33020H	...	KA-108*
.....	30000, H; 30010, H; 30020, H; 31000, H; 31007, H; 31008, H; 31010, H; 31013; 31015; 31020, H, N; 31021, H; 31100, H, N; 31107	...		KA-108 includes Late Type Plain King Bolt. When used to replace early style Grooved Bolts the Lower Grease Fittings in the Axle Eyes must be moved to the Lower Section of the Steering Knuckles. Otherwise, the Lower Bushings will receive no lubrication. This change requires drilling and tapping one hole for the Fitting in the Lower Section of each Knuckle.			
	Grooved Bolts used with Lower Grease Fitting in Axle Eye..... KA-76*			35000, 35100, A, D, H, N, TW; 35020H, 35650	...	
	Plain Bolts used with Lower Grease Fitting in Steering Knuckle..... KA-97*				Grooved Bolts used with Lower Grease Fittings in Axle Eyes..... KA-106*		
					Plain Bolts used with Lower Grease Fittings in Steering Knuckle..... KA-107*		

NOTE: *When ordering Sets for Autocar Truck, also use two K-1223 Threaded Lock Pins.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
.....	26450-2-3-5-8, 27050-2-4, 27450-1-3-4, 35000, 35005-9-11-12-13-20-22-23, 35100-2, 35141, 36000-15-20..... (Used with Straight Rod) (Used with Curved Rod)	ES-133 ES-138
.....	30000-3-11-12-20-21-33-34, 31000-2-4-5-12-17-31-32-33-36, 31100-2-4-7-30-41, 32501-2-4-5-6-8-9-10-14-15-18-19-20-21, 33000-1-4-6-20..... (Used with Straight Rod) (Used with Curved Rod)	ES-123 ES-122
.....	36021.....	ES-138

for WARD-LaFRANCE BUS & TRUCK KING BOLTS & BUSHINGS

1933-38; 25R14, 25R16, 25R18, 125, 127D, 2½-4 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 33000, 33000H.

1933-47; 30R19, 30R23, 30R20, 131, 136, 138D, 320, 35R, FC100, FC107, FD97S, FW97S, FD115, FW15, FBT152, FDT152, 340, 340TM, 186SDT, FC105, FC120S, FC100D, FC100H, FWS152, D1, D2, 3-10 Ton, 6 cyl.
Uses Bolts and Bushings Listed Under Timken Axle 35000, 35000A, 35000H, 35000TW.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1937-46	45F, 45F2, 47F, 50F, 50F2, 56F, 56F2, 56LQ, 56QD, 66F, 66F2, 66L, 66LQ, 66LR, 75F, 75F2, 75L, 75LQ, 75T, 90L, 120, 125, 125D, 127 Special..... (Used with Straight Rod) (Used with Curved Rod)	6	ES-123 ES-122
1937-46	D1, D1B, D1C, D2, D2B, D3, D5, R, 55RH, 85F6, 85T, 120F, 120HF, 125 Special, 150QD, 150T, 176D, 800, 810, 831, 844, 850..... (Used with Straight Rod) (Used with Curved Rod)	4-6	ES-133 ES-138

for **WHITE TRUCK****KING BOLT SETS**

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1930-46	710, 710A, 712, 712A, 712SL, 713, 718, 718A, 718R, 750, 750T, 809, 809A, 810, 810T, 812, 918, 950, WA20, WA22, WA120, with Axles, 16D, 19D, 23D, 30D Axles, 1½-11 Ton; 706M, 713 Bus (8⅞" Tapered King Bolt).....	6	KA-103	1937-45	500, 700, 700A, 700H, 700K, 700P, 700R, 704, 704F, 704H, 704K, 706, 708, 708D, 708R, 709, 800, 904, WA14, WA14R, WA16, WA18, WA18R, WA20, ¾-4 Ton. (6¾" Plain King Bolt)...	6	KA-97
1933-39	701, 701A, 702, 702A, 703, 704, 704A, 704H, 704K, 705, 705A, 707, 709, 709A, 804, 805, 805A, 812, 818, 904, 1-7 Ton; 706 Bus (7⅞" Tapered King Bolt).....	6	KA-102	1939-40	704, 706, 709, 804, 812, 818, 1½ Ton; 706 Bus (6⅞" King Bolt—One End Drilled).....	6	KA-109
1936-46	710, 712, 713, 718, 719, 720, 720A, 750, 809, 810, 812, 818, 850, 918, 920, with Axles 16D, 19D, 23D, 24D, 28D, 30D, 39D, 40D, 3½-12 Ton (Tapered Bolt, 8⅞" Long).....	6	KA-104	1939-40	White Horse 99, 116.....	4	KA-78
				1940-46	(1940) 809 Lot 8 and up, Axle 23DF; (1941) WA2264 Lot 4 and up, Axle 40DE; (1941-45) WA22, WA26, Axle 16D; WA120 COE, Axle 23DH or 23DJ; WA122 COE, Axle 30DD or 30DE; WA126 COE, Axle 28DD or 28DE; (1946) WB20, WB22, Axle 16D; WB28, Axle 24DS thru 24DT.....	6	KA-116
				1940-46	WA20, WA20R (54 D Axle).....	6	KA-108

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1930-32	613 Bus to Chassis 175364.....	6	Fr.	S-1209	4	SB-335	4	S-1209	2	SB-335	2
1932-35	613 Bus after Chassis 175364....	6	Fr.	S-1209	4	SB-335	4	SB-335	2
1931-35	210, 211, 212, 1½-3 Ton. 4 cyl.; 612, 612K, 2½-3 Ton 6 cyl....	4-6	Fr.	S-1209	4	SB-335	4	S-1209	2	SB-335	2
1932-39	160, 161, 162, 1¼-2 Ton, 4 cyl.; 60K, 602, 701, 702, 704, 1¼-2 Ton; 706 Bus, 6 cyl.....	4-6	Fr. Rr.	S-1214 S-1216	4 2	SB-954 SB-335	4 2	S-1215 S-1209 S-1216	2 2-Sh. 2-Sp.	SB-954 SB-335	2 4
1934-39	707, 709, 1-4 Ton.....	6	Fr.	S-1214	4	SB-954	4	S-1215	2	SB-954	2
1934-39	712, 712SL, 718, 3-5 Ton; 713 Bus	6	Fr.	S-1209	4	SB-335	4	SB-335	2

Abbreviations: Fr.-Front, Rr.-Rear, Sh.-Shackle, Sp.-Spring.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1936-39	703, 704, 704A, 704H, 704K, 705, 705A, 709, 709A, 1-6 Ton; 706 Bus.....	6	ES-74
1937-41	820, 822, WA134.....	6	ES-133 ES-138
1940-43	86, 87.....	6	ES-123 ES-122
1940-46	WA20, WA20R, WB20, WB20T.....	6	ES-123
1942-47	WA22, WA122, WB22, WB122, WB26, WB28, WB28T, 16D Axle.....	6	ES-109

for WILLYS, WHIPPET & OVERLAND KING BOLT SETS

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1931-32	Pass. Car: Willys 97, 98D, 690A, Silver Streak. Truck: Willys C113, 1/2 Ton..... Bushing (4 used).....	6	KB-221	1937-41	Willys 37, 38, 48, 440, 441, Pass. Car and Truck; Overland 39....	4	KA-37
1933-36	Willys 77 Pass. Car and Truck...	4	KA-36	1941-48	Americar 441, 442; 463, Station Wagon, Jeep Delivery.....	4	KA-128

SHACKLE KITS & PARTS

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1928-30	Pass. Car: Whippet 96A, 4 cyl.; 98, 98A, 6 cyl.; Willys 98B, 6 cyl. Trucks: Whippet 96, 96A, 1/2 Ton, 4 cyl. Willys 98B, 1/2 Ton, 6 cyl.....	4-6	Fr.	S-998	2	SB-A117	2	UA-14 Silent U Shackle	2	UB-25*	4
			Rr.	S-998	2	SB-A117	2	UA-54 Silent U Shackle	2	UB-25*	4
1928-30	Whippet C101, 1 1/2 Ton.....	6	Fr.	S-998	2	SB-A117	2	UA-54 Silent U Shackle	2	UB-25*	4
1930	Willys 880.....	8	Fr.	S-998	2	SB-A117	2	UA-15 Silent U Shackle	2	UB-25*	4
			Rr.	S-998	2	SB-A117	2	UA-55 Silent U Shackle	2	UB-25*	4
1930-32	Willys C101, C131, C157, 1 1/2 Ton Trucks.....	6	Fr.	S-998	2	SB-A117	2	UA-14 Silent U Shackle	2	UB-25*	4
1931	Willys 880D.....	8	Fr.	UA-15 Silent U Shackle	2	UB-25*	4
			Rr.	S-1121	2	UA-55 Silent U Shackle	2	UB-25*	4
1931-32	Pass. Cars: Willys 97, 98D, 690A, Silver Streak. Truck: Willys C113, 1/2 Ton.....	6	Fr.	S-998	2	SB-A117	2	UA-14 Silent U Shackle	2	UB-25*	4
			Rr.	S-1121	2	SB-A117	2	UA-55 Silent U Shackle	2	UB-25*	4
1932	Willys 888A.....	8	Fr.	UA-15 Silent U Shackle	2	UB-25*	4
			Rr.	UA-55 Silent U Shackle	2	UB-25*	4
1933-35	Willys 77 Pass. Car and Truck..	4	Fr.	S-998	2	SB-A117	2
			Rr.	S-1121	2	SB-A117	2
1936	Willys 77 Pass. Car and Truck..	4	Fr.	S-998	2	SB-A117	2	UA-54* Silent U Shackle	2	UB-25*	4
			Rr.	S-1121	2	SB-A117	2	UA-54* Silent U Shackle	2	UB-25*	4

(Continued on next page)

CHASSIS PARTS



for WILLYS, WHIPPET & OVERLAND SHACKLE KITS & PARTS

(Continued from preceding page)

YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1937-40	Willys 1937-39, 37, 38, 48, Pass. Car and Truck; 1940 Pick-Up and Panel Delivery. (U-Type Shackles).....	4									
	(Right Side)		Fr.	S-998	1	SB-A117	1	UA-54* Silent U Shackle	1	UB-25*	2
	(Left Side)		Fr.	S-998	1	SB-A117	1	UA-38* Silent U Shackle	1	UB-25* 1-Fm.	1-Fm.
										UB-24* 1-Fm.	1-Fm.
	(Right Side)		Rr.	S-1121	1	SB-A117	1	UA-38* Silent U Shackle	1	UB-25* 1-Fm.	1-Fm.
	(Left Side)		Rr.	S-1121	1	SB-A117	1	UA-54* Silent U Shackle	1	UB-24* 1-Fm.	1-Fm.
										UB-25*	2
1939-41	48, 440, 441, Americar (Rubber Bushing Type Shackles).....	4	Fr.		SB-735	4		SB-735	8
			Rr.		SB-735	4		SB-735	8
1941-48	MA, MB, CJ-2A, 1/4 Ton.....	4									
	Right Side		Fr.	UA-67 Silent U Shackle 1		UB-26	2	S-1121	2	SBA-117	2
	Left Side		Fr.	UA-66 Silent U Shackle 1		{ UB-27 1 UB-26 1	1				
	Right Side		Rr.	S-1121	2	SB-A117	2	UA-66 Silent U Shackle	1	{ UB-27 1 UB-26 1	1
	Left Side		Rr.				UA-67 Silent U Shackle	1	UB-26	2

★ *Silent U Shackles marked * used as Original Equipment. UB-24, and UB-25 are available with .010 oversize Outside Diameter.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1933-36	Willys 77 Pass. Car and Truck.....	4	RS-25*	ET-60*
1937-39	Willys 37, 38, 48, Pass. Car and Truck (Except Cars with High Axles and Pick-Up Trucks).....	4	ES-69	ET-70
1938-40	Willys 1938-39 Cars with High Axles and Pick-Up Trucks; 1939-40 Overland 39; Willys 440, Pass. Car and Truck.....	4	ES-79	ET-73
1941-46	441, 442 American.....	4	ES-127	ET-75
1941-46	MA, MB, 4X4 1/4 Ton.....	4	ES-62
1945-48	CJ-2A Jeep.....	4
		(For Right Rod)	ES-140
		(For Left Rod)	ES-62
1945-48	463, Station Wagon.....	4	ES-145

★An * following the Stock Number indicates the Tie Rod Socket and Intermediate Rod MUST BE INSTALLED TOGETHER.

**for YELLOW COACH—(Also See G. M. C.)
KING BOLT SETS**

YEAR	MODELS	No. Cyl.	King Bolt Sets	YEAR	MODELS	No. Cyl.	King Bolt Sets
1936-39	733	8	KA-76	1939-41	TG2101, TG2102, TG2105	6	KA-97
1938-42	728, 731, TD3201, TD3601, TD- 3602, TD4001, TD4502, TG- 3201, TG3601, TG3602, TG3603, TG3605, TG4001, TG4005, TG- 4502, TG4505	6	KB-237	1939-46	1209, PD2901, PD2902, PG2501, PG2502, PG2503, PG2504, PG- 2505, PG2901, PG2902, PG- 2903, TD2701, TD2705, TG- 2701, TG2705, TG2706	6	KA-108
	Bushing (4 used)						

SHACKLE KITS & PARTS

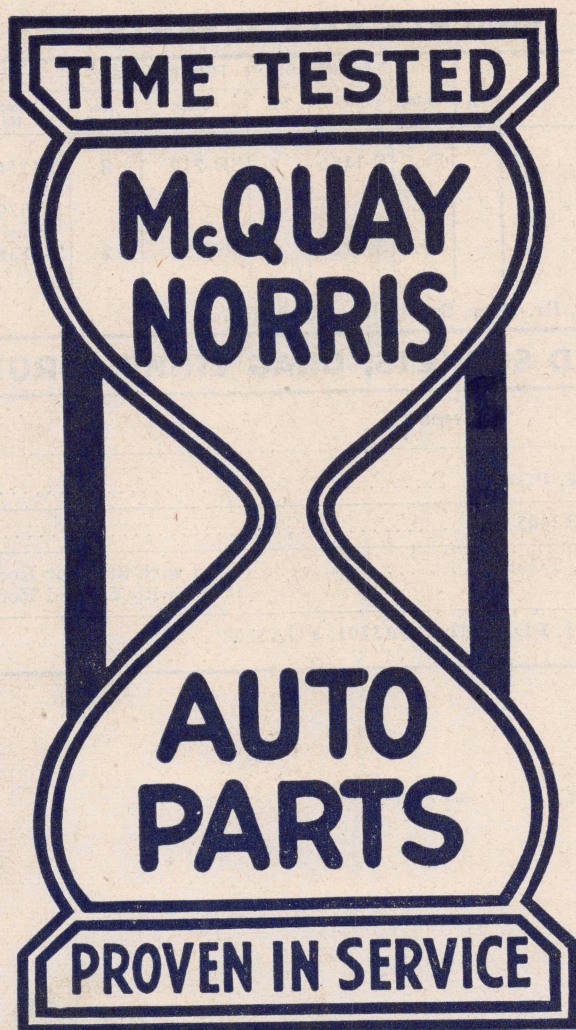
YEAR	MODELS	No. Cyl.	Spring	FRONT BOLT		FRONT BUSHING		REAR BOLT		REAR BUSHING	
				Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used	Stock No.	No. Used
1936-39	733 to Serial 733-1102		Fr.	S-1156	2	SB-219	2	S-1156	4	SB-219 SB-347	2-Sp. 4-Sh.
			Rr.	S-1156	2	SB-334	2	M-579 Lock Bolt, Nut and Washer S-1156	4 4	SB-334 SB-347	2-Sp. 4-Sh.

★ Abbreviations: Fr.-Front, Rr.-Rear, Sp.-Spring, Sh.-Shackle.

TIE ROD SOCKETS, DRAG LINKS & RODS

YEAR	MODELS	No. Cyl.	Socket Stock No. Per Pair	Intermediate Rod Stock No.
1936-42	733, 1209, PG2501, PG2502, PG2505	6	ES-123
1938-41	1204, TG2401, TG2402, TG2405	6	ES-74
1939-42	TG2101, TG2102, TG2105, TG2501	6	ES-123 ES-122
	(Used with Straight Rod) (Used with Curved Rod)			
1939-46	PD3301, PG3301, PDA3701, PDA3702, PGA3701, PGA3702	6	ES-141

CHASSIS PARTS



CHASSIS PARTS